



REQUEST FOR PROPOSALS No. 24-045

Church Road Transfer Station Buildings Reworks

Addendum 1

23 Pages

Issued: October 4, 2024

Closing Date & Time: on or before 3:00 PM Pacific Time on October 16, 2024

This addendum shall be read in conjunction with and considered as an integral part of the Request for Proposal. Revisions supersede the information contained in the original Proposal or previously issued Addendum. No consideration will be allowed for any extras due to any Proponent not being familiar with the contents of this Addendum. All other terms and conditions remain the same.

Tender Addendum

DELETE: Closing Date & Time: on or before 3:00 PM Pacific Time on October 9, 2024

ADD: Closing Date & Time: on or before 3:00 PM Pacific Time on **October 16, 2024**

ADD: Garco Building Systems Erection Drawings (22 pages).

Reminder:

Each Tender Form received from a Tenderer must be accompanied by a **verifiable digital E-Bid Bond** in the amount equal to TEN PERCENT (10%) of the TOTAL AMOUNT OF TENDER and a **verifiable digital Consent of Surety** as defined by the Surety Association of Canada.
<https://suretycanada.com/SAC/Surety-Bonds/E-Bonding.aspx>

End of Addendum 1

Garco

Building Systems ERECTION DRAWINGS

BUILDING DESCRIPTION

BASIC SIZE:

FRAME TYPE: MBC-1 ✓ PURLINS: 10212 & 10214 (254MM)

WIDTH: 111'-6 1/2" (33978MM) ✓ SIDEMALL GIRTS: 10212 & 10214 (254MM)

LENGTH: 98'-0" (300231MM) ✓ ENDHALL GIRTS: 10212 (254MM)

EAVE HEIGHT: 20'-0" (6096MM) ✓

SLOPE: 1:12

DAY SIZE: 21'-7 1/2" (6600MM) & 20'-6 1/8" (6305MM)

ENDHALL GRIDLINE: "A" TYPE: P+B POST SPACING: 21'-9 1/4" (6465MM) & 18'-0" (5491MM)

ENDHALL GRIDLINE: "E" TYPE: P+B POST SPACING: 21'-9 1/4" (6465MM) & 18'-0" (5491MM)

ADDITIONAL FEATURES

FASTENER TYPE

ROOF PANEL: "RW" GA. 26 COLOR: "12x1/4" (32MM)

HALL PANEL: "RH" GA. 26 COLOR: "12x1/4" (32MM)

PANEL: GA. COLOR

PANEL: GA. COLOR

PANEL: GA. COLOR

SECONDARY FRAMING MEMBERS

ENGINEERING PROPERTIES FOR ALL SECTIONS: $F_u = 58 \text{ KSI} / 398 \text{ MPa}$

SECTION	T	H	R	AREA	HT.	I_x EFF.	I_y EFF.	I_x	H
SIZE	(in.)	(in.)	(in.)	(sq. in.)	(in.)	(in ⁴)	(in ⁴)	(in ⁴)	(in.)
B210	0.240	2.5	0.219	0.71	2.44	3.207	1.126	0.25	8
B212	0.240	3.5	0.219	0.99	3.52	7.349	1.691	1.25	8
B214	0.275	3.5	0.219	1.12	3.41	8.959	2.313	2.02	8
B216	0.275	4.5	0.219	1.59	5.40	16.714	3.657	4.24	8
B218	0.310	3.5	0.219	1.55	4.58	17.46	3.225	3.91	10
B219	0.310	4.5	0.219	2.22	8.24	28.513	5.071	5.24	10
B220	0.310	5.5	0.219	2.99	7.09	40.205	6.548	6.54	12
METRIC									
B216	1.594	63.504	5.604	18.084	81.544	81.204	28.694	24.094	152.04
B218	1.594	76.204	5.604	22.684	76.744	106.744	42.744	39.494	203.04
B219	1.594	76.204	5.604	28.944	56.844	253.244	59.544	51.004	203.04
B212	2.744	76.204	5.604	40.444	137.244	373.744	91.644	115.344	203.04
B214	1.594	88.904	5.604	34.344	116.344	143.544	81.944	78.044	254.04
B216	2.744	88.904	5.604	48.844	166.144	673.444	128.844	115.344	254.04
B218	2.744	88.904	5.604	33.144	180.144	1038.944	166.344	115.344	305.04

DESIGN PARAMETERS

THIS STRUCTURE IS DESIGNED BASED UPON CRITERIA PUBLISHED BY:

- A.I.S.C. SPECIFICATIONS FOR STRUCTURAL STEEL
- A.I.S.I. SPECIFICATIONS FOR THE DESIGN OF COLD FORMED STEEL STRUCTURAL MEMBERS
- MBMA LOW RISE BUILDING SYSTEMS MANUAL
- UBC (UNIFORM BUILDING CODE)
- NBCC (NATIONAL BUILDING CODE OF CANADA)

LOADING

LIVE LOAD: 2.0 KPA ON ROOF PANELS AND PURLINS

LIVE LOAD: 2.0 KPA ON FRAMES

WIND LOAD: 0.58 KPA

ROOF DEAD LOAD: 2.5 PSF + FRAME SELF HEIGHT

COLLATERAL LOADS: -

CRANE INFORMATION

CRANE CAPACITY: NA

CRANE TYPE: -

MAXIMUM WHEEL LOAD (WITHOUT IMPACT): -

WHEEL BASE: -

STRUCTURAL DESIGN

"ALLOWABLE STRESS" AS PER A.I.S.C. 8th EDITION AND A.I.S.I. - 1986, maximum = 0.60 (F_y).

SEISMIC

ZONE: V.E.O.20

"R"_W - FACTOR: 6 RIGID FRAMES

BASE SHEAR FORMULA (12 - 1) PER UBC 1989 EDITION

GENERAL NOTES

- MATERIALS**

	ASTM DESIGNATION	F _y = 36 KSI MIN.
HOT ROLLED MILL SHAPES	A36	F _y = 50 KSI or 50 MIN.
STRUCTURAL STEEL PLATE	A-572, A-570, A-36 MOD.	F _y = 50 KSI or D
COLD FORMED LIGHT GAGE SHAPES	A-446 OR EQUAL	F _y = 36 KSI
BRACE RODS	A36	F _y = 50 KSI or D MIN.
ROOF AND HALL PANEL	A-446	
BOLTS: 1/2" & LARGER	A-325	
BOLTS: 1/4" & 3/8"	SAE OR S	
- A325 BOLT TIGHTENING REQUIREMENTS**
 - GARCO RECOMMENDS THAT ALL HIGH STRENGTH BOLTS IN PRIMARY CONNECTIONS BE TIGHTENED TO THE SNUG TIGHT CONDITION EXCEPT AS RECOMMENDED BELOW.
 - THE SNUG TIGHT CONDITION IS DEFINED AS APPROXIMATELY 95% OF THE ULTIMATE TENSILE BOLT STRENGTH, OR 50% OF THE FULLY PRE-TENSIONED VALUE AS DEFINED BELOW. THE SNUG CONDITION IS ALSO DEFINED AS THE TIGHTNESS ATTAINED BY A SENS IMPACTS OF AN IMPACT WRENCH OR THE FULL EFFORT OF A HAND USING AN ORDINARY SPUD WRENCH.
 - THE SNUG TIGHT CONDITION MUST ENSURE THAT THE PLIES OF THE CONNECTED MATERIAL HAVE BEEN BROUGHT INTO SNUG CONTACT. BOLTS IN CONNECTION IDENTIFIED TO BE TIGHTENED OTHER THAN TO THE SNUG TIGHT CONDITION NEED NOT BE INSPECTED FOR BOLT TENSION OTHER THAN TO ENSURE THAT THE PLIES OF THE CONNECTED ELEMENTS HAVE BEEN BROUGHT INTO SNUG CONTACT.
 - THE EXCEPTION IS FOR BUILDINGS OVER 100 FEET IN HEIGHT, ALL STRUCTURES CARRYING CRANES OF OVER 5-TON CAPACITY AND CONNECTIONS FOR SUPPORTS OF RUNNING MACHINERY AS DEFINED BY SUPPLEMENT NO. #1 TO THE AISC ADOPTED 3/11/89.
 - IN THESE CONNECTIONS THE MANUFACTURER RECOMMENDS THE "TURN-OF-NUT" METHOD WHEN TIGHTENING A325 BOLTS (PER PAGE 5-215 TABLE 4 EIGHT ED. OF THE AISC MANUAL OF STEEL CONSTRUCTION).
 - THESE BOLTED CONNECTIONS ARE BEARING-TYPE CONNECTIONS WITH THREADS NOT ACQUIRED BY THE SHEAR PLANE. INSPECTION PRIOR TO, OR DURING INSTALLATION WILL NOT BE REQUIRED (SECTION 505.1A) 5.2 OF THE U.B.C.1.
- MANUFACTURING PLANT CERTIFICATIONS**

GARCO BUILDING SYSTEMS IS AN APPROVED STRUCTURAL STEEL MANUFACTURING PLANT CERTIFIED BY THE FOLLOWING:

 - CITY OF SEATTLE DCLU
 - CANADIAN WELDING BUREAU
 - PITTSBURGH TESTING LABORATORY
 - ICBO WFA-316
 - WABO (WASHINGTON ASSOCIATION OF BUILDING OFFICIALS)

REVISIONS

ENGINEERING PROPERTIES 4-11-90

SEISMIC FACTOR 5-16-90

GENERAL PRODUCT SPECIFICATIONS

- PRIMARY STRUCTURAL FRAMING**
 - ALL PRIMARY STRUCTURAL FRAMING MEMBERS ARE TO BE AUTOMATIC SUBMERGED ARC WELDED FULL PENETRATION FLANGE SECTIONS. MISCELLANEOUS WELDS ARE TO BE MADE BY GAS METAL-ARC BUILT-UP HIDE FLANGE SECTIONS. ALL WELDING IS TO BE IN ACCORDANCE WITH AMERICAN WELDING SOCIETY AND CANADIAN WELDING BUREAU REQUIREMENTS BY WELDERS CERTIFIED IN ACCORDANCE WITH C.W.B. & C.S.A. STANDARD W.T.L. FUSION WELDING OF STEEL STRUCTURE. MINIMUM WEB THICKNESS IS TO BE 1/8" (3.175MM) & MIN. FLANGE THICKNESS TO BE 3/16" (4.7625MM).
 - ALL PRIMARY CONNECTIONS ARE BOLTED WITH 5/8" (12.7MM) MIN. DIA. BLACK HEAT-TREATED ASTM A-325N BOLTS.
 - WIND BRACING TO BE BY ALTERNATE "X" SYSTEM UTILIZING TENSION MEMBERS ONLY OF 7 STRAND EHS CABLE WITH GUARANTEED PROOF LOAD, CONFORMING TO ASTM A-475 OR BY RODS OF MINIMUM ASTM A-36 GRADE STEEL, UNLESS NOTED OTHERWISE.
- SECONDARY STRUCTURAL FRAMING**
 - ALL LIGHT-GAGE COLD-FORMED SECTIONS TO BE GALVANIZED STEEL WITH MINIMUM THICKNESS OF 16 GAGE. GALVANIZING TO BE COMMERCIAL QUALITY G-90 COATING IN ACCORDANCE WITH ASTM A-525 SPECIFICATION, OR NON-GALVANIZED STEEL WITH EQUIVALENT.
 - MEMBERS TO BE C (60MM), D (203MM) OR 10 (254MM) ZEE SHAPES USED AS EITHER PURLINS OR GIRTS. ZEE SECTIONS TO BE USED FOR OPENING FRAMING OR ALTERNATE GIRTS. SECTION PROPERTIES OF ZEE AND CEE MEMBERS TO BE AS PUBLISHED (SEE CHART AT LEFT).
 - ALL SECONDARY FRAMING CONNECTIONS ARE TO BE BOLTED WITH 1/2" (12.7MM) SAE GRADE 5 BLACK HEAT-TREATED BOLTS. MISCELLANEOUS STEEL CONNECTIONS MAY BE MADE WITH A-307 PLATED BOLTS OR SCREWS AS REQUIRED.
- PAINT COATINGS**
 - ALL SURFACES OF POLYESTER ROOFING AND SIDING SHALL BE POLYESTER 3200 THESECT POLYESTER RELIANCE SYSTEM APPLIED AT 0.8 MILS NOMINAL DRY FILM THICKNESS. POLYESTER UNIVERSAL OFF-WHITE POLYESTER COATING APPLIED OVER G-90 GALVANIZED SHEET.
 - THE INTERIOR SURFACE OF COLORED ROOFING AND SIDING SHALL BE 0.15 MILS EPOXY PRIMER AND 0.35 MILS UNIVERSAL OFF-WHITE POLYESTER COATING APPLIED OVER G-90 GALVANIZED SHEET.
- PRIMARY STRUCTURAL PAINT M/ (SP-3 PREP)**
 - GARCO'S STANDARD MINIMUM 1.0 MIL THICKNESS RUST INHIBITIVE PRIMER WILL BE APPLIED TO ALL STRUCTURAL STEEL. (THIS PAINT IS NOT INTENDED FOR LONG TERM EXPOSURE TO THE ELEMENTS.) AN OPTIONAL "SPECIAL PAINT" MAY BE FURNISHED AS FOLLOWS:

PROFESSIONAL STAMP

PROVINCE OF Washington

M. K. RADMAKER

BRITISH COLUMBIA

ENGINEER

EXPIRY DATE: DECEMBER 31, 1991

Witnessed March 8/91 RR

Garco Building Systems

Mailing Address: P.O. BOX 19248 SPOKANE, WA. 99219 Phone NO: (509) 244-5811

Street Address: 5.2713 GARFIELD RD. AIRWAY HILLS, WA. 99001 Fax NO: (509) 244-2850

Job Name: REGIONAL DIST. OF WASHINGTON TRANSFER STATION

Builder: ICOLONY MANAGEMENT

Drawn by: D.S.O. Job Number: 91025

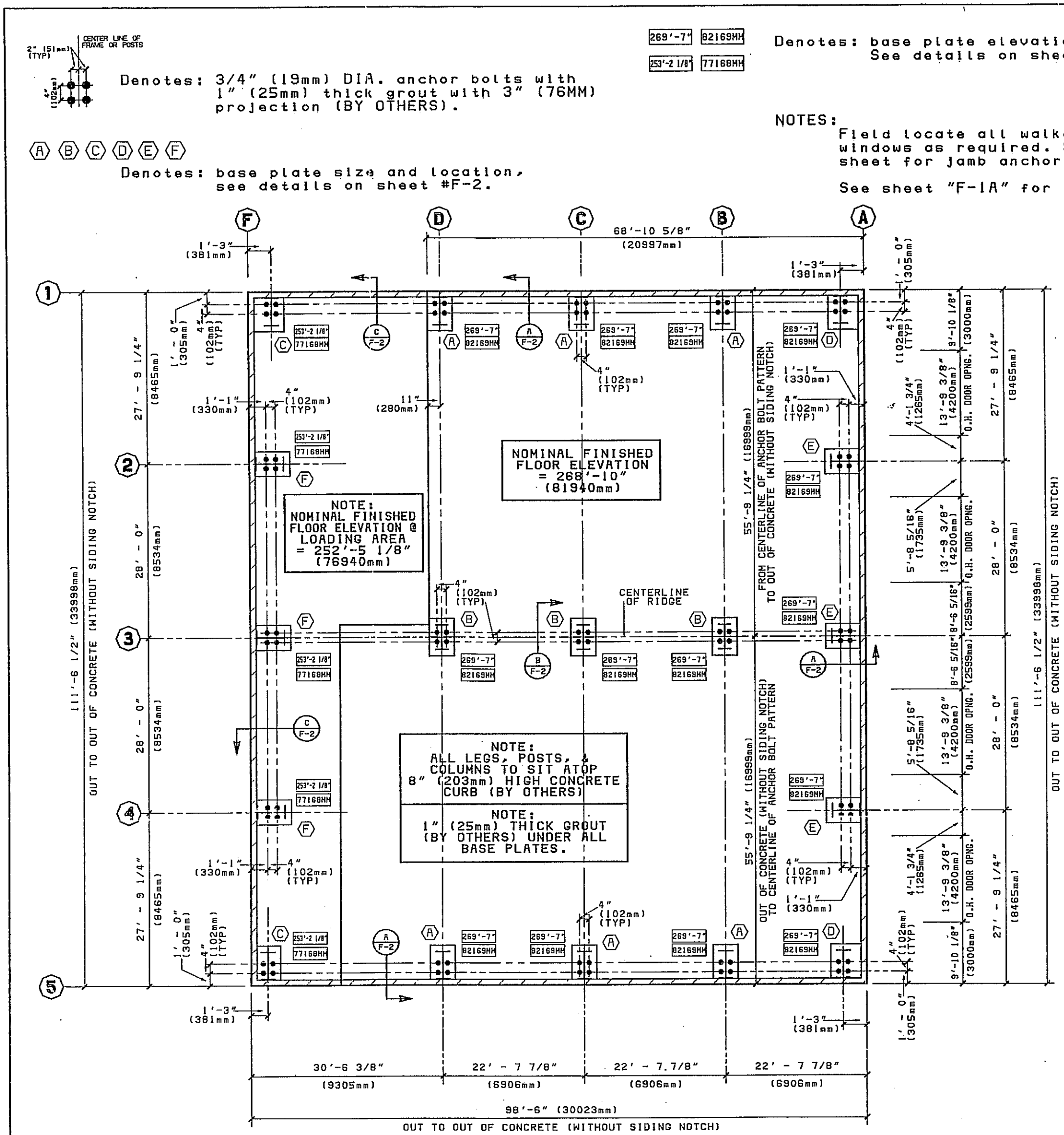
Date: 3-5-91 Draw. 1 Of 23 Sht. 2-1

Checked by: F.E. Date:

MEMBER

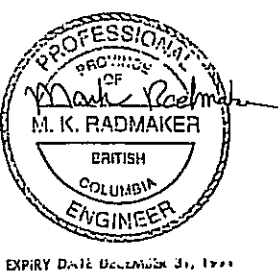
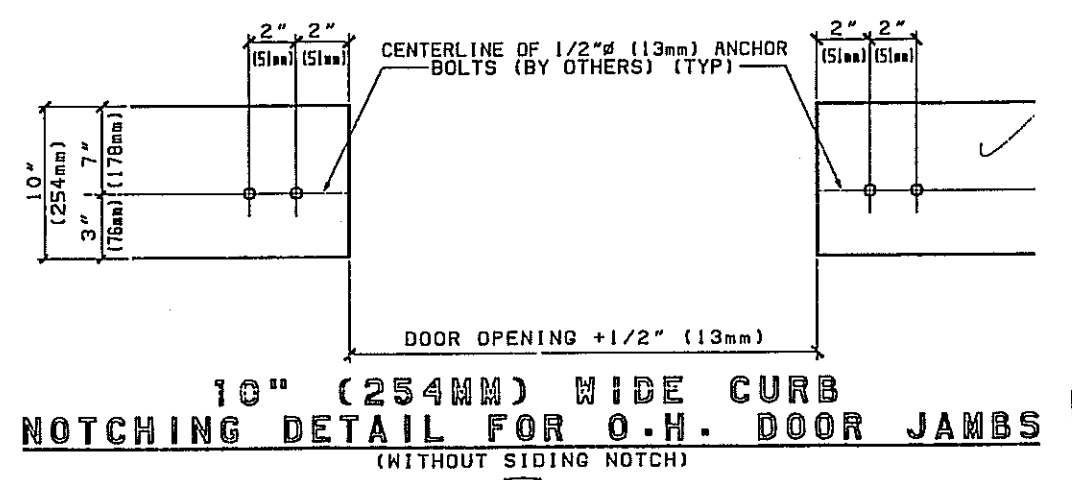
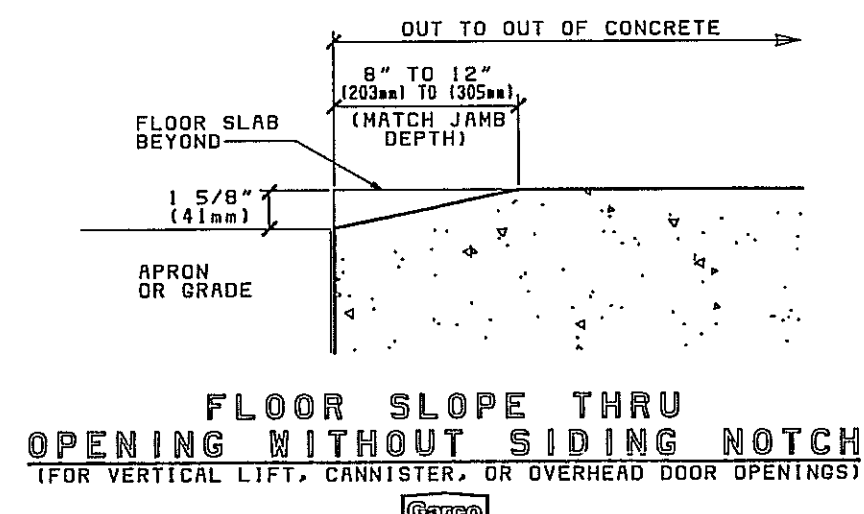
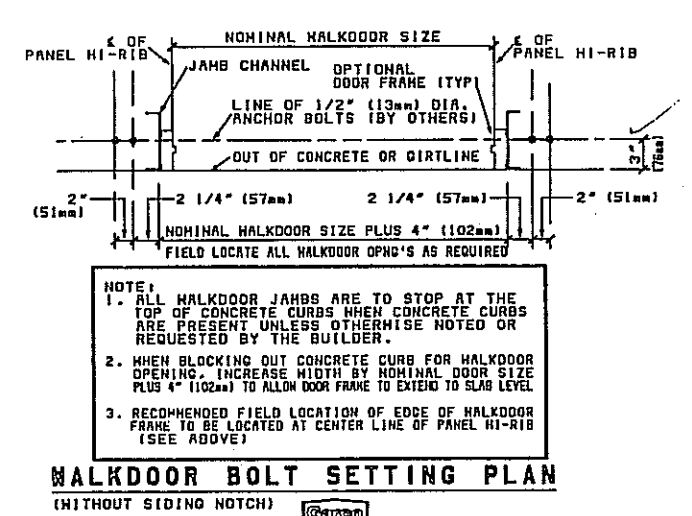
THE STEEL INSTITUTE OF WASHINGTON

ASSOCIATE



Denotes: base plate elevation, See details on sheet #F-2.

NOTES:
Field locate all walkdoors and windows as required. See this sheet for jamb anchor bolt locations. See sheet "F-1A" for rigid frame reactions.

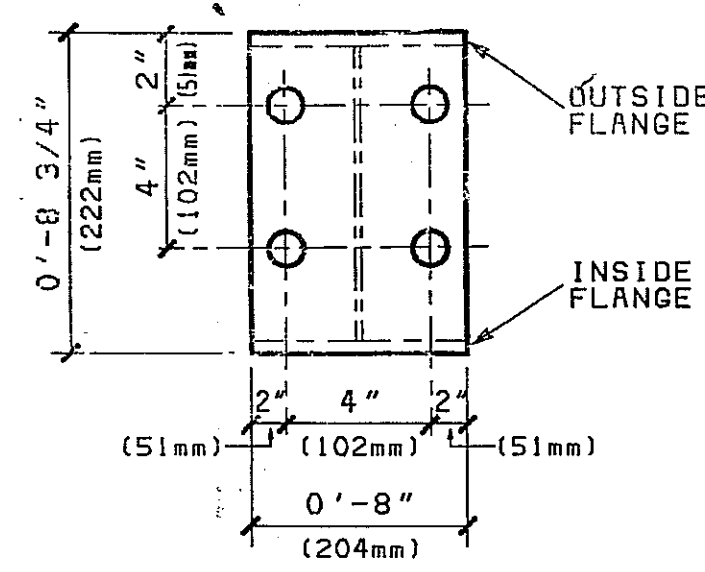


*** BUILDER NOTE ***
FOUNDATION, FOOTINGS, ANCHOR BOLT INCORPORATION, THRUST ANGLE, WIRING OR TIES FOR THRUST AND ALL REINFORCING ARE TO BE DESIGNED BY A QUALIFIED PROFESSIONAL ENGINEER BASED ON CONCRETE STRENGTH AND SPECIFIC SOIL CONDITIONS OF THE BUILDING SITE.

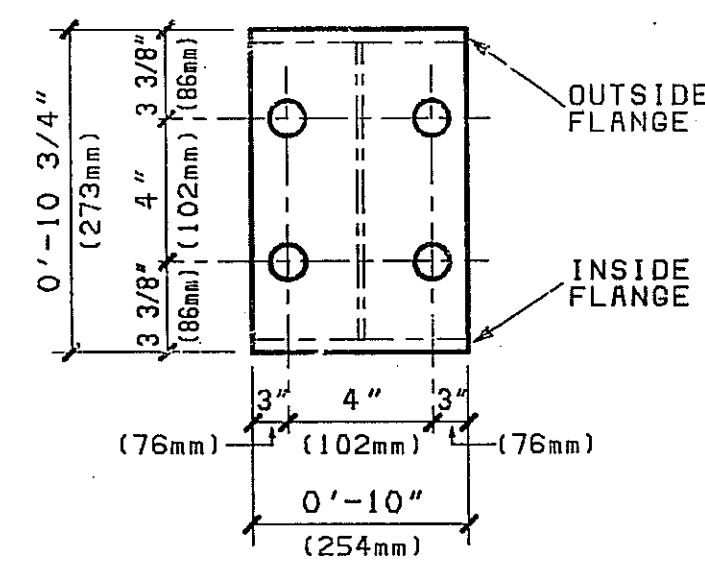
BOLT SETTING PLAN
NOT TO SCALE

REVISIONS

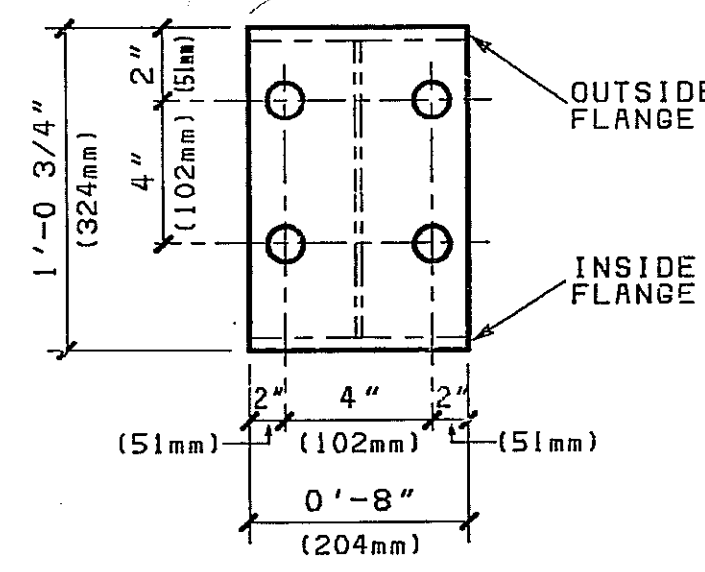
Garco Building Spokane Systems Washington
 Job Name : REGIONAL DIST. OF NANAIMO-TRANSFER STATION
 Builder : COLONY MANAGEMENT
 Drawn by : P.T.P. Job Number: 4102D
 Date : 1-MAR-91 Rev. # Of 23 Sht. F-1
 Checked by: PRM: F.E. Date :



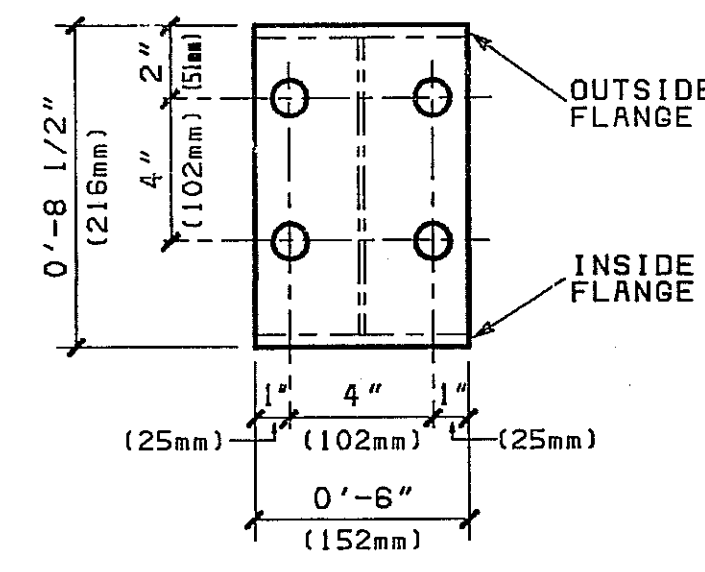
A
BASE PLATE
QTY. (6)



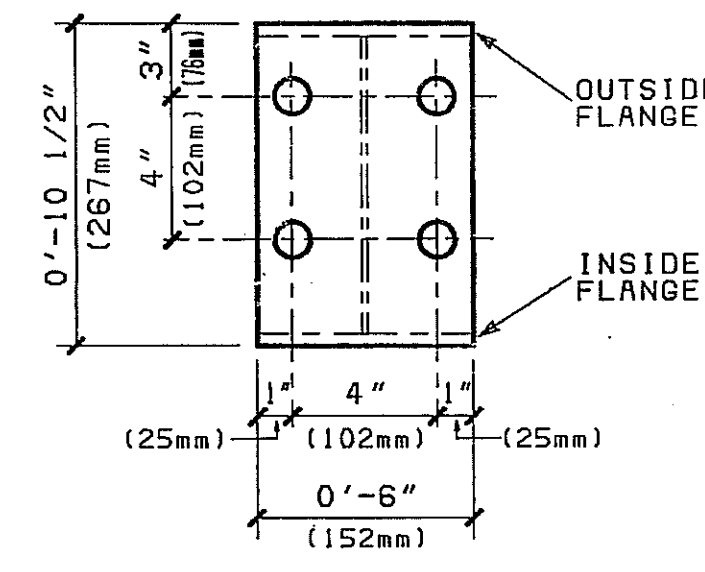
B
BASE PLATE
QTY. (3)



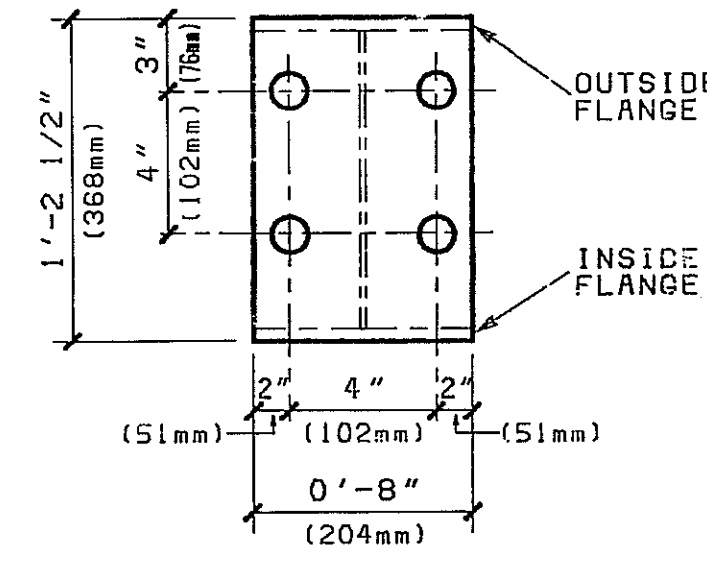
C
BASE PLATE
QTY. (2)



D
BASE PLATE
QTY. (2)

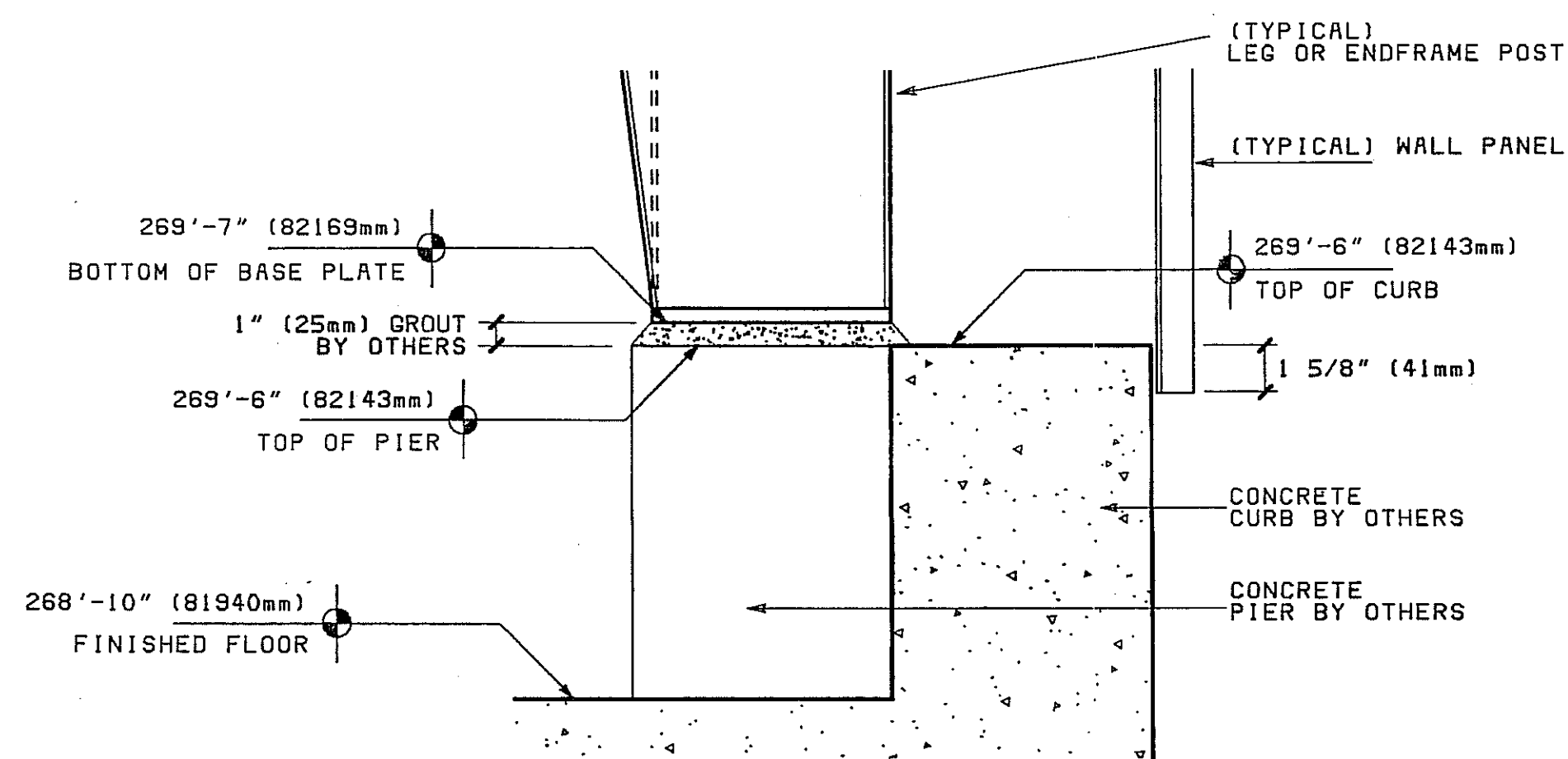


E
BASE PLATE
QTY. (3)

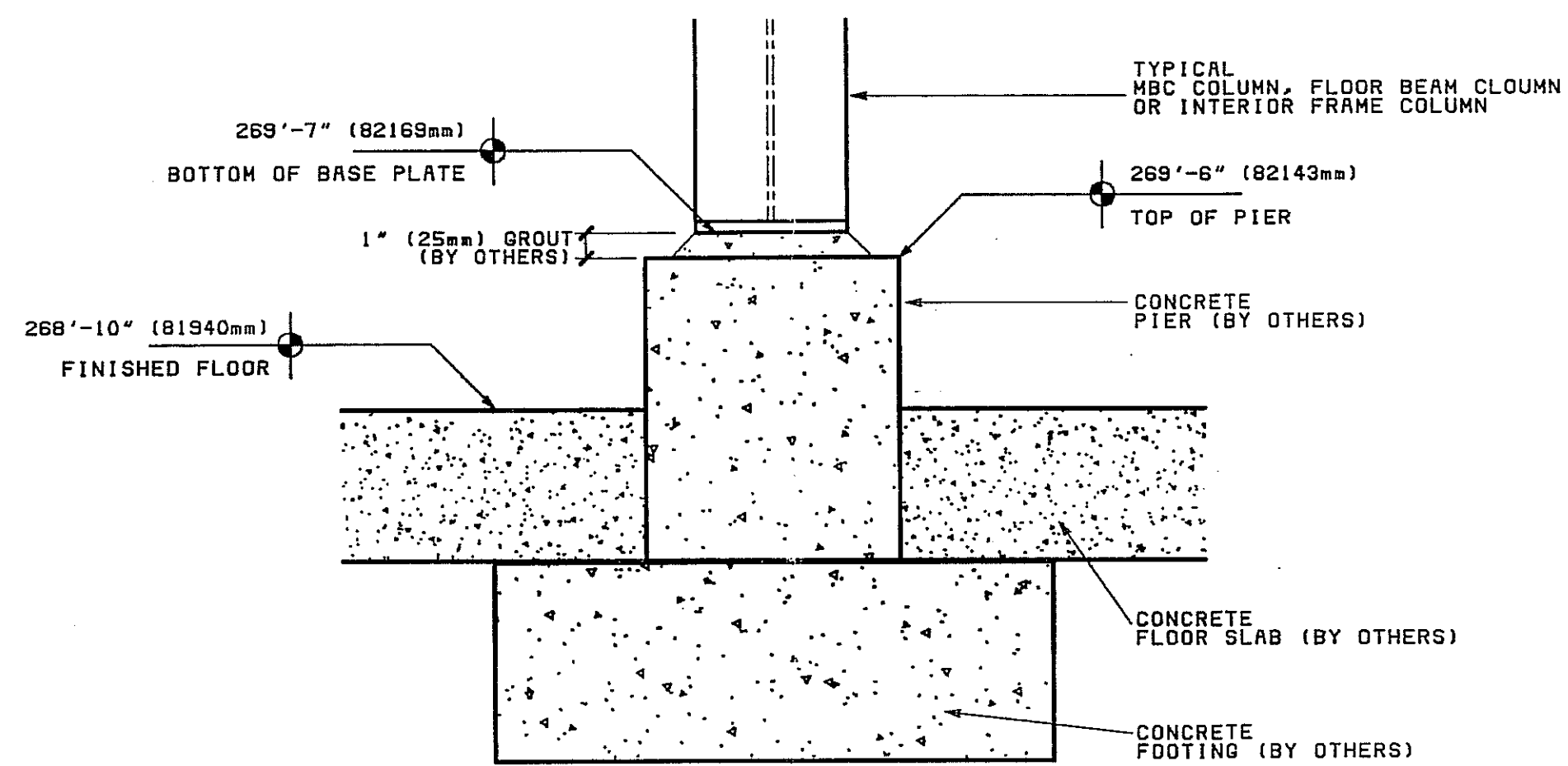


F
BASE PLATE
QTY. (3)

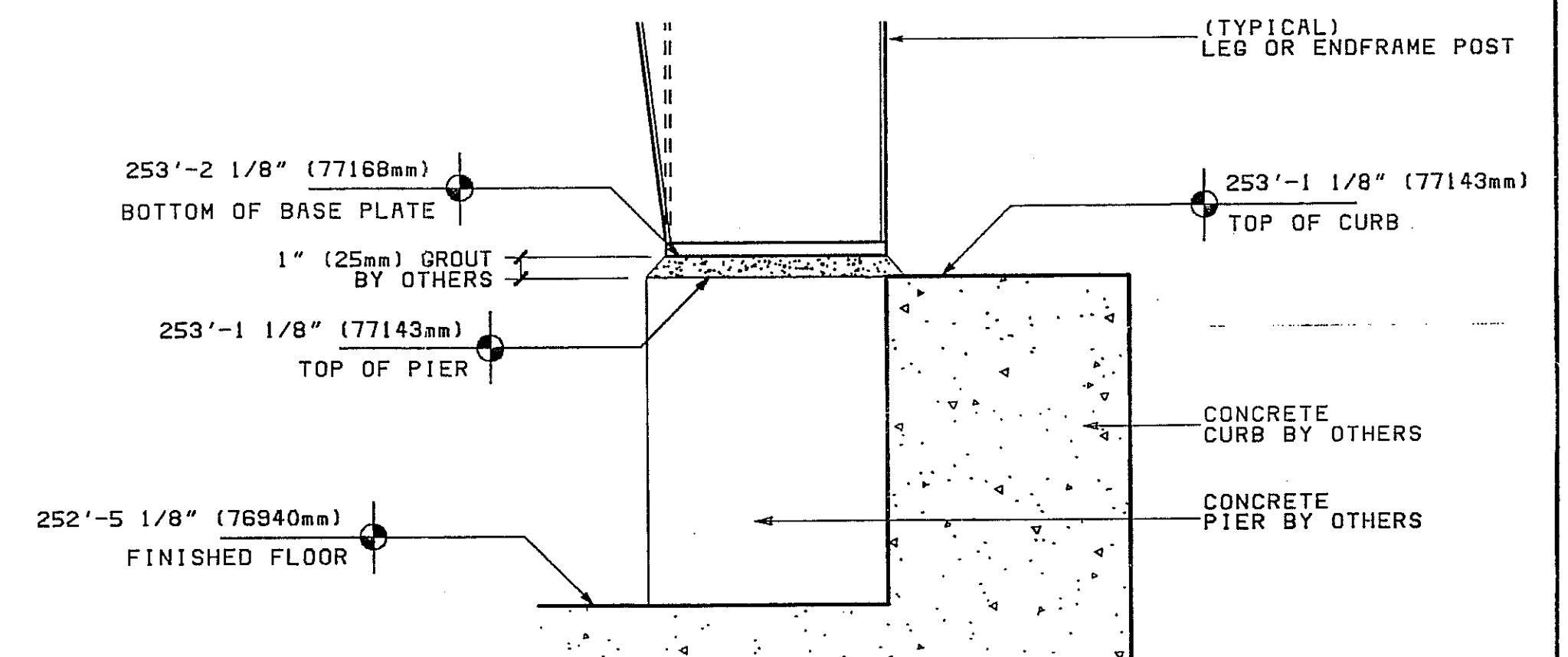
BUILDER NOTE:
BASE PLATE DETAILS MAY BE ORIENTATED IN
A DIFFERENT DIRECTION THAN SHOWN ON PLAN VIEW.
NOTE - "OUTSIDE FLANGE" IS TOWARDS GIRTLINE.



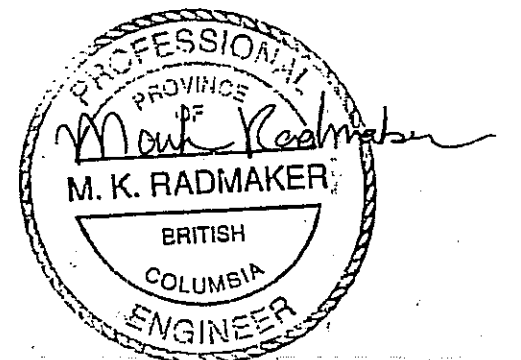
TYPICAL PIER DETAIL
SECTION "A"



TYPICAL INTERIOR PIER DETAIL
SECTION "B"

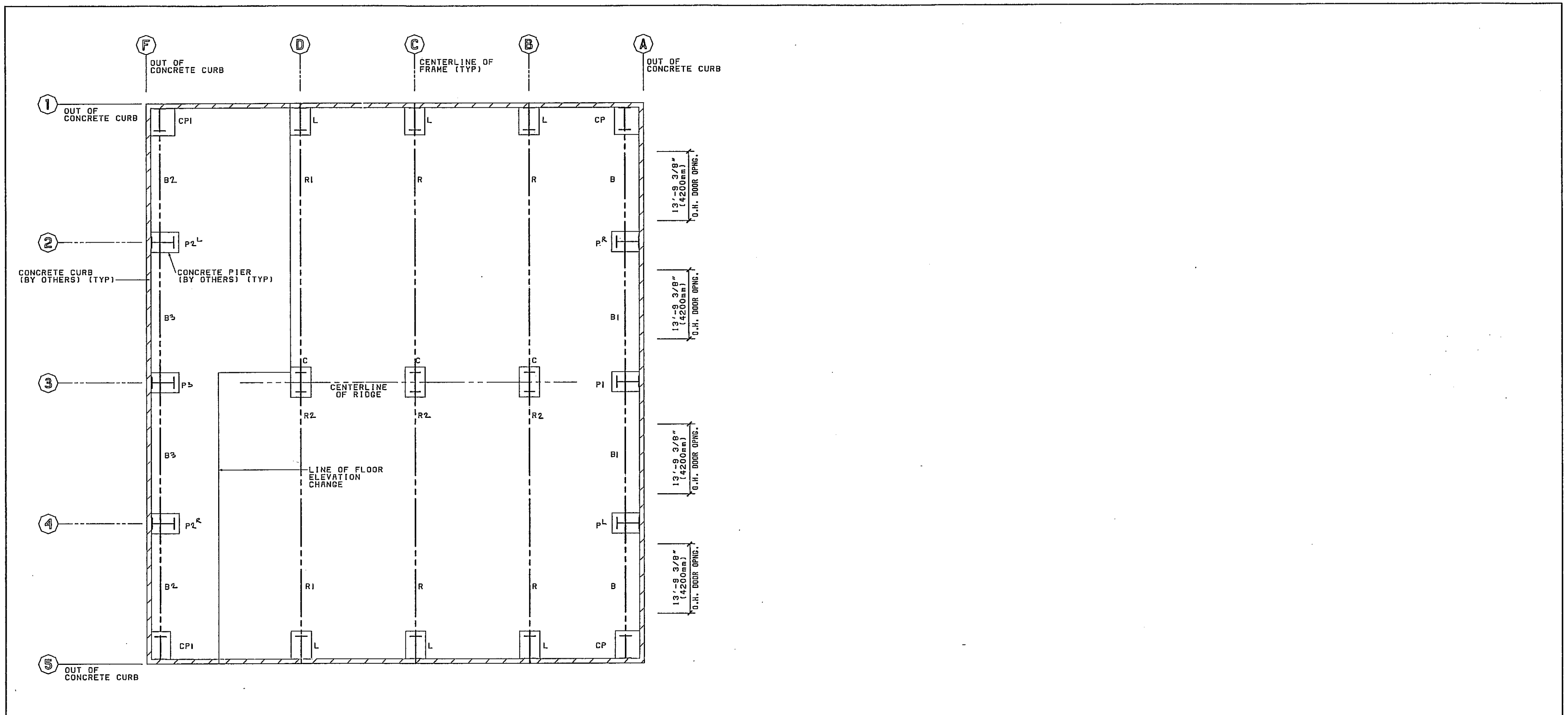


TYPICAL PIER DETAIL
SECTION "C"

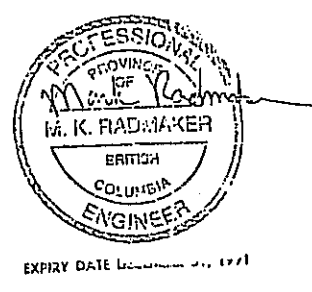


REVISIONS

Garco Building Systems Spokane Washington	
Job Name	: REGIONAL DIST. OF NANAIMO-TRANSFER STATION
Builder	: COLONY MANAGEMENT
Drawn by	: P.T.P. Job Number: 91020
Date	: 1-MAR-91 Drw. 3 Of 23 Sht. F-2
Checked by	: P.R.M. F.E. Date :

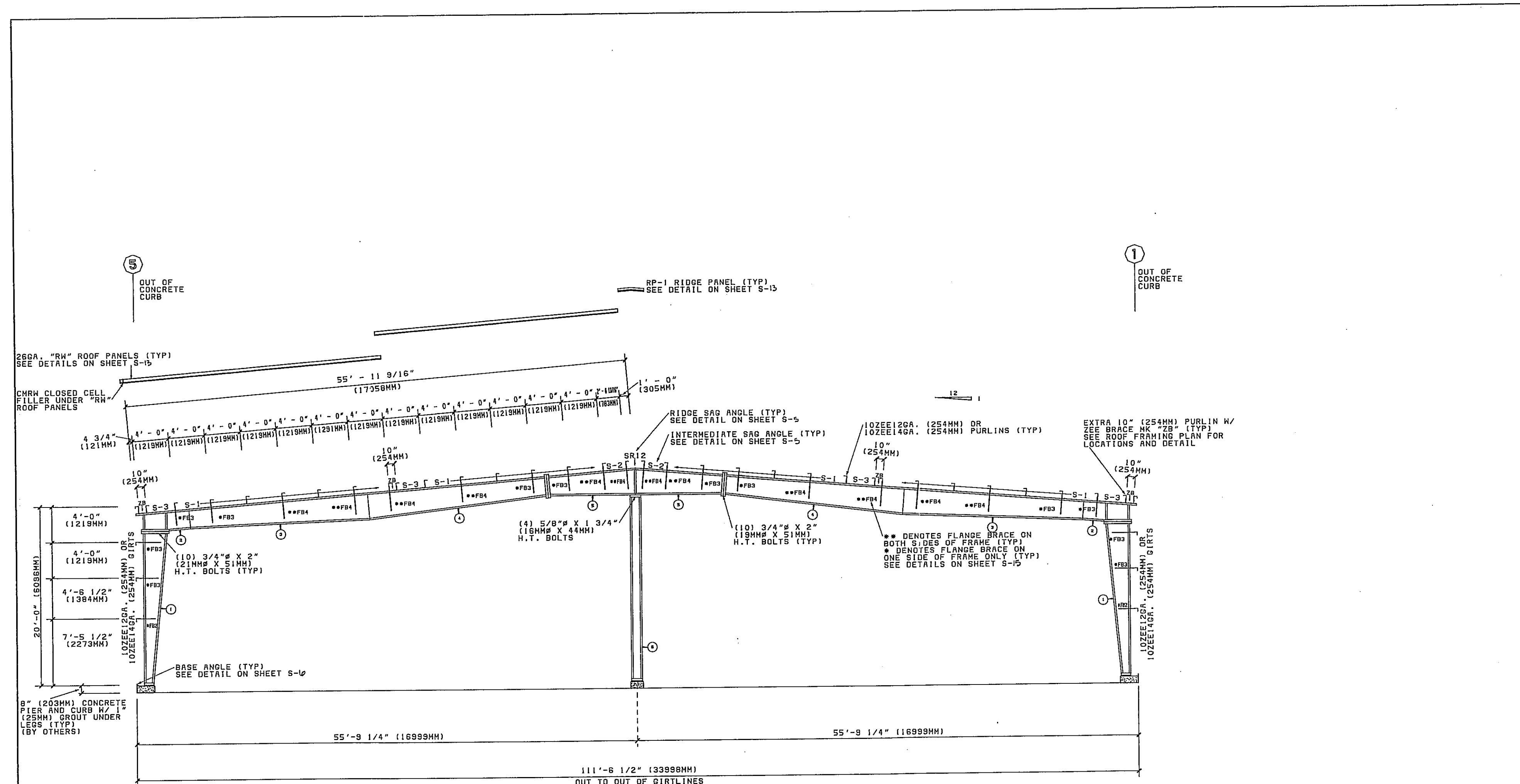


STRUCTURAL LAYOUT PLAN
NOT TO SCALE

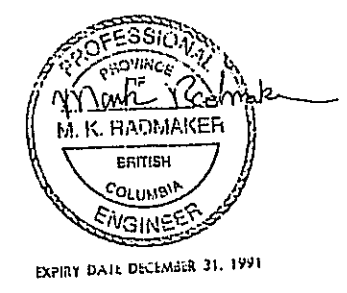


REVISIONS	

Carco	Building Spokane Systems Washington
Job Name : REGIONAL DIST. OF MANAHO - TRANSFER STATION	
Builder : COLONY MANAGEMENT	
Drawn by : D.B.D.	Job Number: 41028
Date : 3-4-71	Drw. 4 Of 5 Sht. 9-1
Checked by:	F.E. Date :



CROSS SECTION AT GRIDLINES "B" THRU "D"
NOT TO SCALE



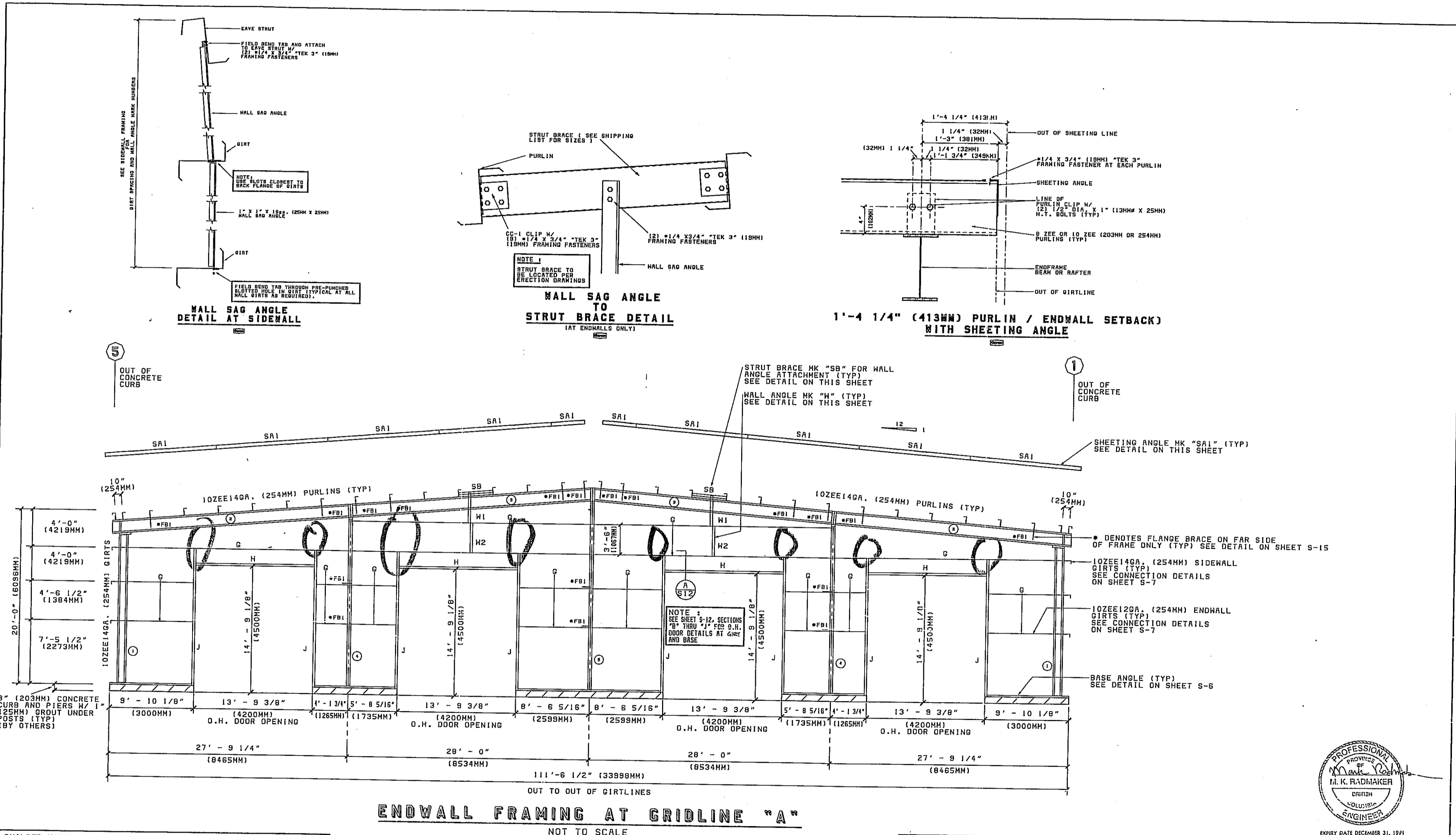
*** BUILDER NOTE ***
GARCO RECOMMENDS THAT ALL HIGH STRENGTH BOLTS IN PRIMARY CONNECTIONS BE TIGHTENED TO SAID TIGHT CONDITION EXCEPT AS RECOMMENDED BELOW.
THE EXCEPTION IS FOR BUILDINGS OVER 100 FEET IN HEIGHT. ALL STRUCTURES CARRYING CHIMNEYS OVER 100 FEET HEIGHT AND CONNECTIONS FOR SUPPORTS OF ROLLING MACHINERY AS DEFINED BY SUPPLEMENT NO. #1 TO THE AISC CODED BOOK 3/1/76.
IN THESE CONDITIONS THE MANUFACTURER RECOMMENDS THE "TURN-OF-NUT" METHOD WHEN TIGHTENING A-325 BOLTS.
SEE COVER SHEET "C-1" UNDER DRAWING NOTES FOR ELUCIDATION OF TIGHTENING INSTRUCTIONS AND INSPECTION REQUIREMENTS.

MEMBER TYPE	FLANGE WIDTH	FLANGE THICK.	WEB THICK.	INITIAL WEB DEPTH	FINAL WEB DEPTH	MEMB. NODE LENGTH (L1/L2)	MEMBER TYPE	FLANGE WIDTH	FLANGE THICK.	WEB THICK.	INITIAL WEB DEPTH	FINAL WEB DEPTH	MEMB. NODE LENGTH (L1/L2)
1	7.00	0.2500	0.1875	8.0500	21.8410	18.418	1	7.800	8MM	5MM	204MM	110MM	5613MM
2	7.00	0.2500	0.1875	22.0500	32.0500	3.538	2	7.800	8MM	5MM	560MM	814MM	1200MM
3	7.00	0.2500	0.1875	22.0500	32.0500	20.000	3	7.800	8MM	5MM	561MM	814MM	8056MM
4	7.00	0.2500	0.1875	22.0500	32.0500	20.000	4	7.800	8MM	5MM	561MM	814MM	8118MM
5	8.00	0.5000	0.2500	22.0810	31.8900	9.860	5	203MM	13MM	8MM	581MM	910MM	3005MM
6	10.00	0.3750	0.1875	10.0000	10.0000	22.459	6	253MM	10MM	5MM	251MM	251MM	8846MM

REVISIONS	

Garco Building Systems Spokane Washington
 Job Name: REGIONAL DIST. OF NANAIMO - TRANSFER STATION
 Builder: COLONY MANAGEMENT
 Drawn by: D.B.O. Job Number: 11025
 Date: 3-4-91 Drw. D Of 2? Sht. 5-2
 Checked by: F.E. Date:

TYPE: HBC1 | SLOPE: 1.000 | BAY SPACE: 26.97 | DEAD LOAD: 2.500
 WIND LOAD: 12.100 | LIVE LOAD: 43.500



BUILDER NOTE:
 USE (A) 5/8" X 1 1/2" (16MM X 38MM) H.T. BOLTS W/ NUTS AT ALL PRIMARY MEMBER CONNECTIONS UNLESS OTHERWISE NOTED.

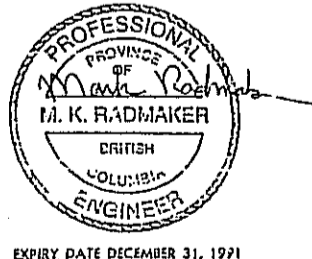
***** BUILDER NOTE *****
 CHECK RECOMMENDATIONS FOR ALL HIGH STRENGTH BOLTS IN PRIMARY CONNECTIONS BE TIGHTENED TO MAXIMUM TIGHTENING TORQUE AS RECOMMENDED BY MANUFACTURER.
 THE EXCEPTION IS FOR BUILDINGS OVER 100 FEET IN HEIGHT. ALL STRUCTURES CARRYING CHIMNEYS OVER 5-TON CAPACITY AND CONNECTIONS FOR SUPPORTS OF SHIMING MACHINERY AS DEFINED BY SUPPLEMENT NO. #1 TO THE AISC ADOPTED 3/1/76.
 IN THESE CONDITIONS THE MANUFACTURER RECOMMENDS THE "TURN-OF-NUT" METHOD WHEN TIGHTENING A-BOLTS.
 (SEE COVER SHEET "C-1" UNDER GENERAL NOTES FOR CLARIFICATION OF TIGHTENING INSTRUCTIONS AND INSPECTION REQUIREMENTS)

MEMBER TYPE	FLANGE WIDTH	FLANGE THICK.	WEB THICK.	INITIAL WEB DEPTH	FINAL WEB DEPTH	MEMB. NODE LENGTH (ft)	MEMBER TYPE	FLANGE WIDTH	FLANGE THICK.	WEB THICK.	INITIAL WEB DEPTH	FINAL WEB DEPTH	MEMB. NODE LENGTH (ft)
1	8.00	0.2500	0.1250	8.0000	8.0000	18.740	1	15.2MM	6MM	3MM	203MM	203MM	5712MM
2	8.00	0.2500	0.1250	8.0000	8.0000	26.876	2	15.2MM	6MM	3MM	355MM	355MM	8131MM
3	8.00	0.2500	0.1250	8.0000	8.0000	20.957	3	15.2MM	6MM	3MM	355MM	355MM	8131MM
4	8.00	0.2500	0.1250	8.0000	8.0000	20.957	4	127MM	6MM	3MM	254MM	254MM	6388MM
5	8.00	0.2500	0.1250	8.0000	8.0000	22.485	5	127MM	6MM	3MM	254MM	254MM	7099MM

BUILDER NOTE:
 1. FIELD LOCATE ALL WALKDOOR, WINDOW, AND LOUVER OPENINGS AS REQUIRED.
 2. FIELD MODIFY ALL GIRTS, WALL PANELING, AND TRIM AS REQUIRED FOR WALKDOOR, WINDOW, AND LOUVER OPENINGS (SEE ERECTION DRAWINGS OR STANDARD DETAILS FOR THE APPROPRIATE CONNECTION DETAILS)

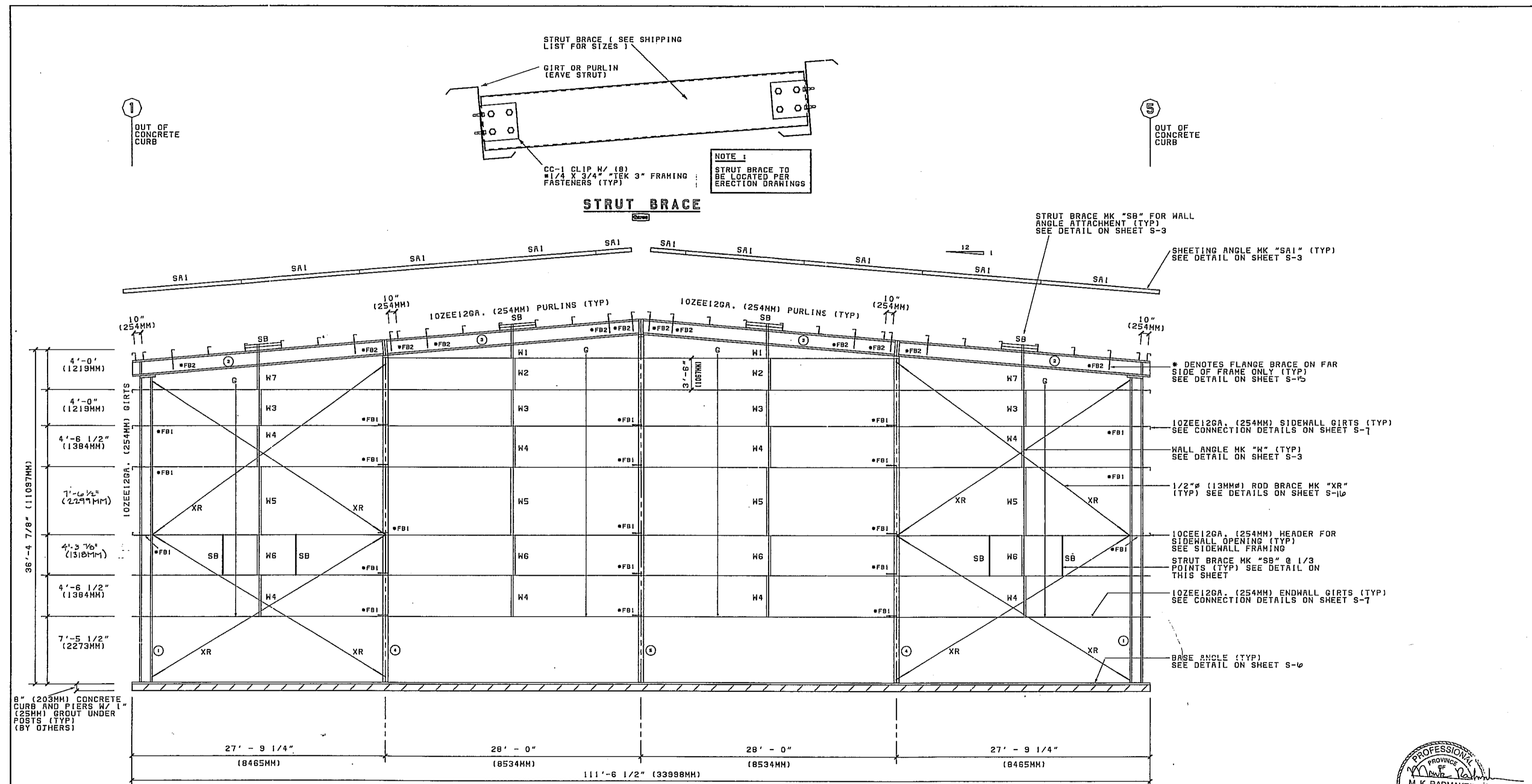
REVISIONS

NO.	DATE	DESCRIPTION

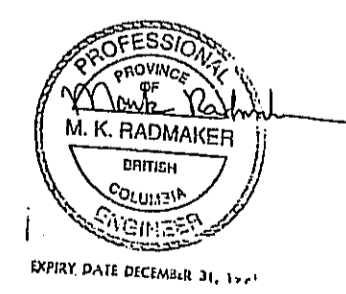


Garco Building Systems Spokane Washington
 Job Name: REGIONAL DIST. OF MANAGING - TRANSFER STATION
 Builder: COLONY MANAGEMENT
 Drawn by: D.B.D. Job Number: 91-025
 Date: 3-4-91 Drw. 6 of 23 Sht. 9-3
 Checked by: F.E. Date:

TYPE: EFS SLOPE: 1.000 TRAY SPACE: 11.50 (353MM) DEAD LOAD: 2.500
 RAVE: 20.3 (619MM) SPAN: 111.50 (3395MM) WIND LOAD: 12.100 LIVE LOAD: 45.500



ENDWALL FRAMING AT GRIDLINE "F"
NOT TO SCALE



BUILDER NOTE:
USE (4) 5/8" X 1 1/2" (118MM X 38MM) H.T. BOLTS W/ NUTS AT ALL PRIMARY MEMBER CONNECTIONS UNLESS OTHERWISE NOTED.

BUILDER NOTE:
1. FIELD LOCATE ALL WALKDOOR, WINDOW, AND LOUVER OPENINGS AS REQUIRED.
2. FIELD MODIFY ALL GIRTS, WALL PANELING, AND TRIM AS REQUIRED FOR WALKDOOR, WINDOW, AND LOUVER OPENINGS (SEE ERECTION DRAWINGS OR STANDARD DETAILS FOR THE APPROPRIATE CONNECTION DETAILS)

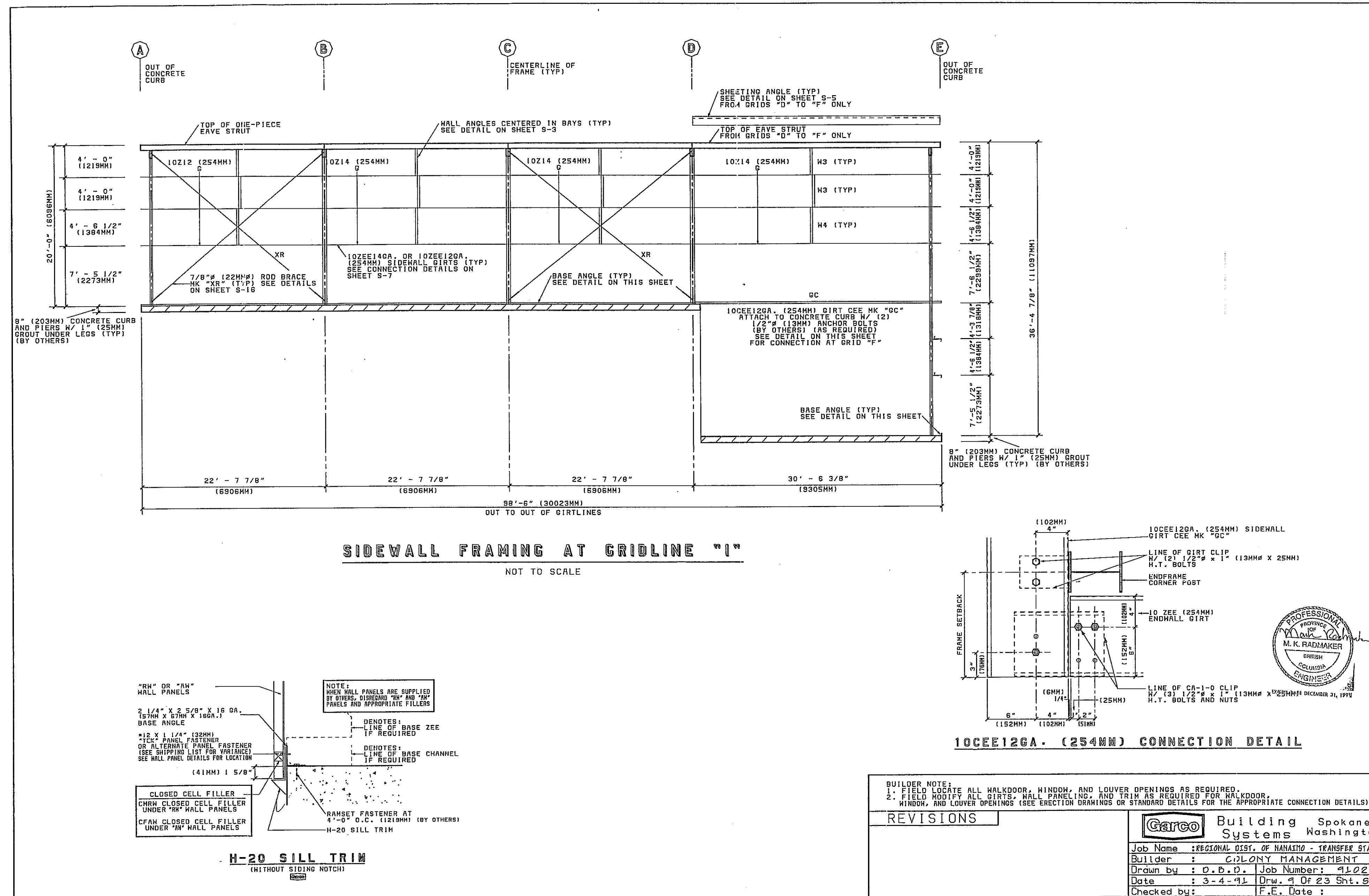
***** BUILDER NOTE *****
BIRCO RECOMMENDS THAT ALL HIGH STRENGTH BOLTS IN PREHARD CONNECTIONS BE TIGHTENED TO SNUG TIGHT CONDITION EXCEPT AS RECOMMENDED BELOW.
THE EXCEPTION IS FOR BUILDINGS OVER 100 FEET IN HEIGHT. STRUCTURES CARRYING CRANES OVER 2-TON CAPACITY AND CONNECTIONS FOR SUPPORTS OF RAILING MACHINERY AS DEFINED BY ELEMENT NO. 41 TO THE AISC MODIFIED 9/11/76.
IN THESE CONDITIONS THE MANUFACTURER RECOMMENDS THE "TURN-OF-NUT" METHOD WHEN TIGHTENING A-325 BOLTS.
SEE COVER SHEET "C-1" UNDER GENERAL NOTES FOR CLARIFICATION OF TIGHTENING INSTRUCTIONS AND INSPECTION REQUIREMENTS.

MEMBER TYPE	FLANGE WIDTH	FLANGE THICK.	WEB THICK.	INITIAL WEB DEPTH	FINAL WEB DEPTH	MEMB. NODE LENGTH (L1)	MEMBER TYPE	FLANGE WIDTH	FLANGE THICK.	WEB THICK.	INITIAL WEB DEPTH	FINAL WEB DEPTH	MEMB. NODE LENGTH (L1)
1	8.00	0.3750	0.1250	12.0000	12.0000	34.953	1	203MM	10MM	3MM	305MM	305MM	1066MM
2	7.00	0.2500	0.1875	18.0000	18.0000	28.508	2	178MM	6MM	5MM	405MM	405MM	808MM
3	7.00	0.2500	0.1875	18.0000	18.0000	28.508	3	178MM	6MM	5MM	405MM	405MM	808MM
4	7.00	0.2500	0.1250	14.0000	14.0000	37.184	4	178MM	6MM	3MM	356MM	356MM	1137MM
5	7.00	0.2500	0.1250	14.0000	14.0000	39.328	5	178MM	6MM	3MM	356MM	356MM	1201MM

REVISIONS

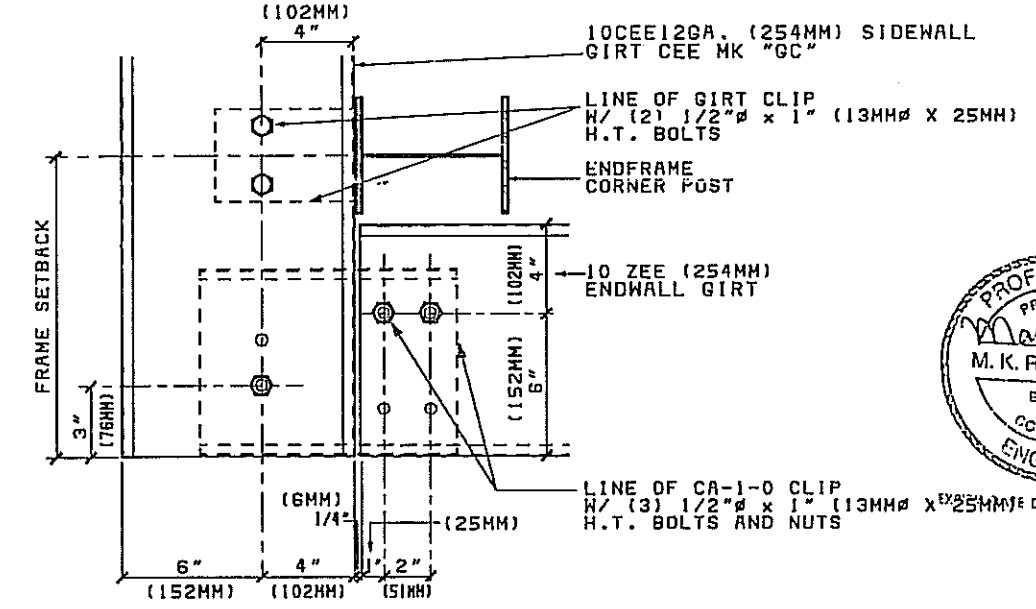
NO.	DESCRIPTION
1	TYPE: EF3 SLOPE: 1.000 BAY SPACE: 15.891 (4844MM) DEAD LOAD: 2.500 WIND LOAD: 12.100 LIVE LOAD: 43.500

GATCO Building Systems Spokane Washington
 Job Name : REGIONAL DIST. OF NANAIMO - TRANSFER STATION
 Builder : COLONY MANAGEMENT
 Drawn by : D.D.D. Job Number: 9102B
 Date : 3-4-91 Dwg. 7 Of 23 Sht. 9-4
 Checked by: F.E. Date :

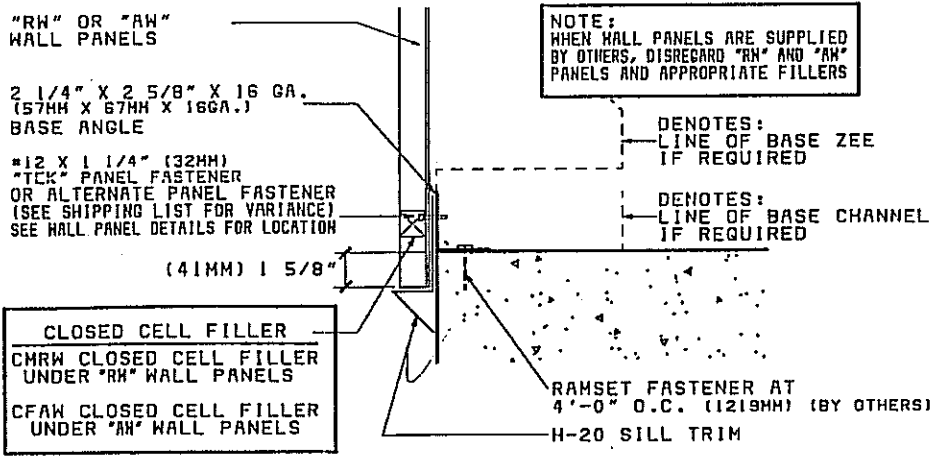


SIDEWALL FRAMING AT GRIDLINE "I"

NOT TO SCALE



10CEE12GA (254MM) CONNECTION DETAIL

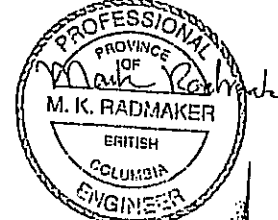


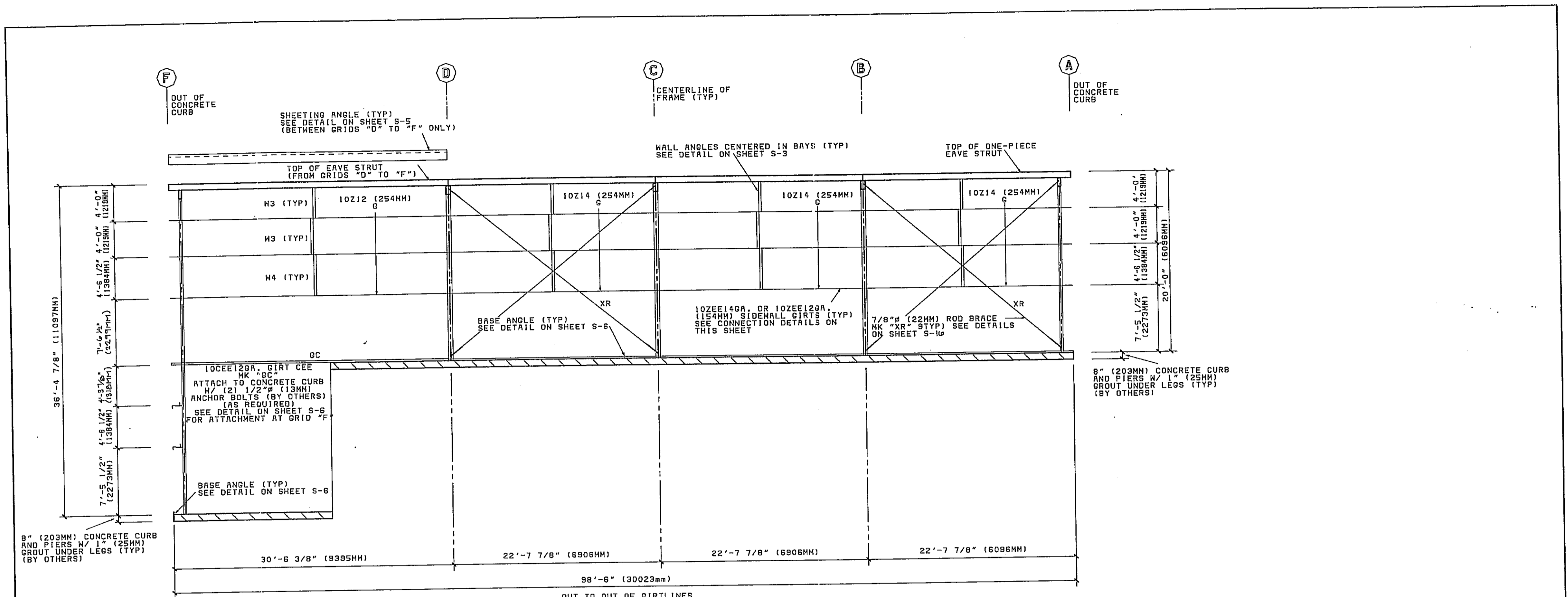
H-20 SILL TRIM
(WITHOUT SIDING NOTCH)

BUILDER NOTE:
 1. FIELD LOCATE ALL WALKDOOR, WINDOW, AND LOUVER OPENINGS AS REQUIRED.
 2. FIELD MODIFY ALL GIRTS, WALL PANELING, AND TRIM AS REQUIRED FOR WALKDOOR, WINDOW, AND LOUVER OPENINGS (SEE ERECTION DRAWINGS OR STANDARD DETAILS FOR THE APPROPRIATE CONNECTION DETAILS)

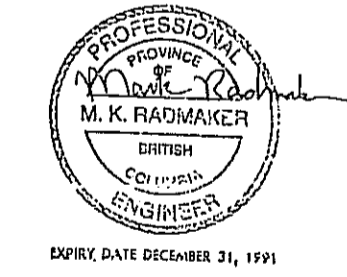
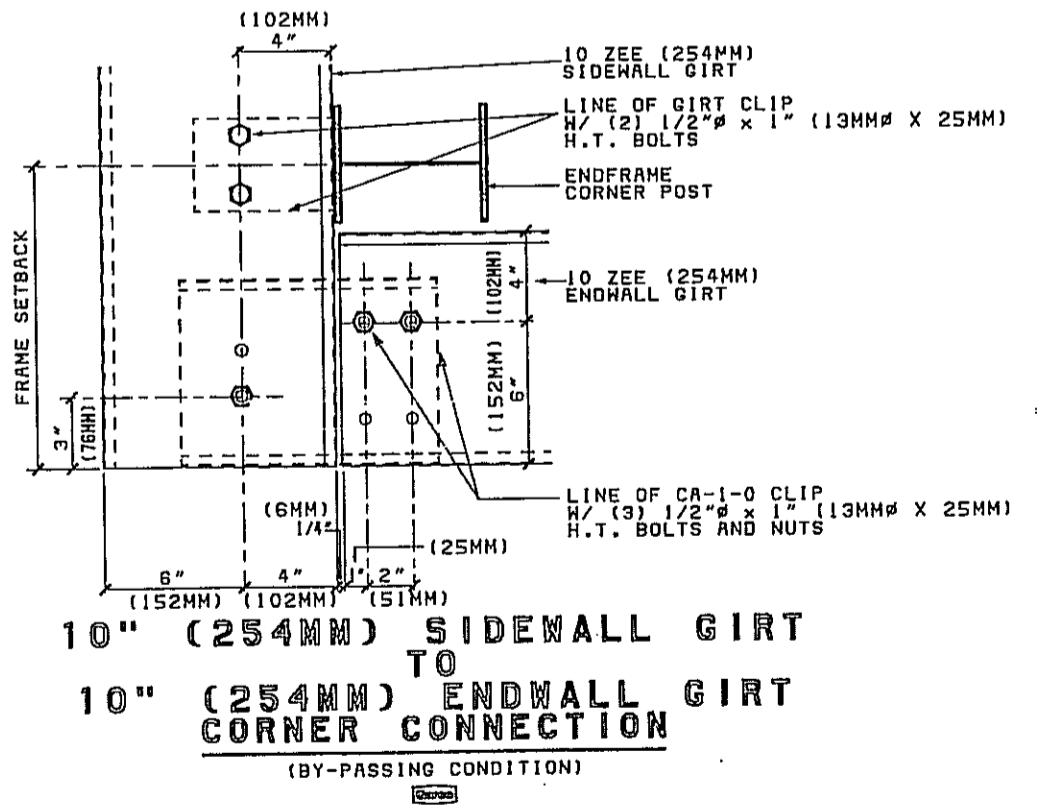
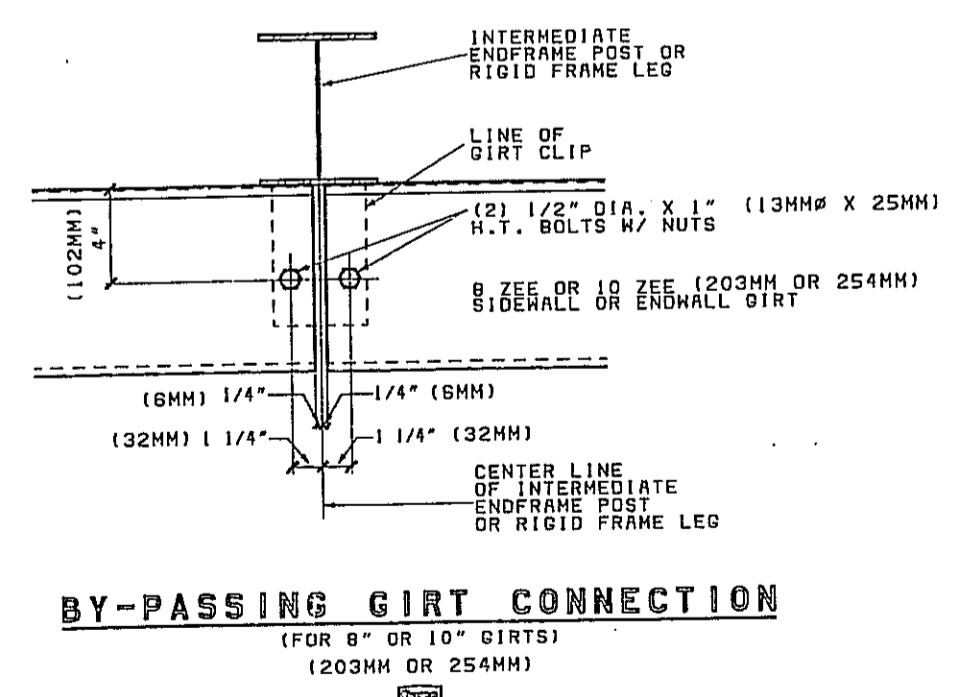
REVISIONS

Carco Building Systems Spokane Washington
 Job Name: REGIONAL DIST. OF NANAITO - TRANSFER STATION
 Builder: COLONY MANAGEMENT
 Drawn by: D.B.D. Job Number: 11020
 Date: 3-4-91 Draw. 1 Of 23 Sht. 8-a
 Checked by: F.E. Date:





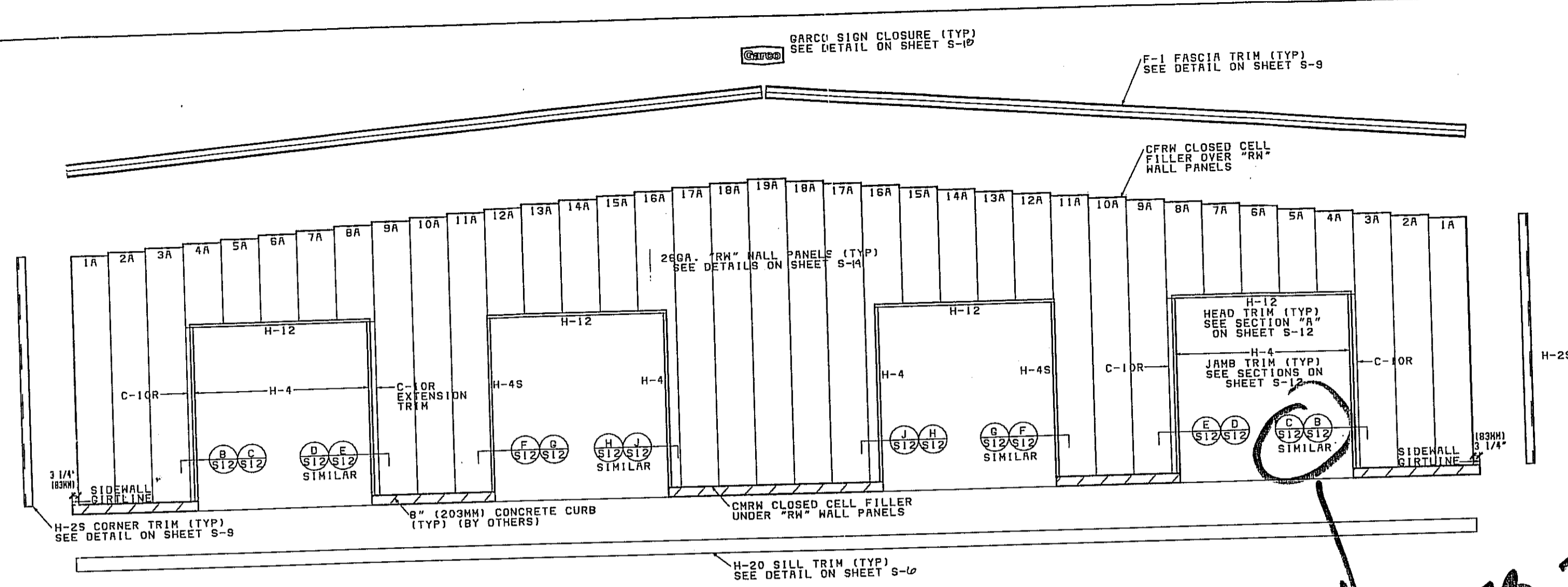
SIDEWALL FRAMING AT GRIDLINE "5"
NOT TO SCALE



BUILDER NOTE:
 1. FIELD LOCATE ALL WALKDOOR, WINDOW, AND LOUVER OPENINGS AS REQUIRED.
 2. FIELD MODIFY ALL GIRTS, WALL PANELINGS, AND TRIM AS REQUIRED FOR WALKDOOR, WINDOW, AND LOUVER OPENINGS (SEE ERECTION DRAWINGS OR STANDARD DETAILS FOR THE APPROPRIATE CONNECTION DETAILS)

REVISIONS	

Garco Building Systems Spokane Washington
 Job Name : REGIONAL DIST. OF MANAGING - TRANSFER STATION
 Builder : COLONY MANAGEMENT
 Drawn by : D.B.O. Job Number: 91020
 Date : 3-4-91 Drw. 1 of 23 Sht. 5-7
 Checked by: F.E. Date :



ENDWALL PANEL LAYOUT AT GRIDLINE "A"
NOT TO SCALE

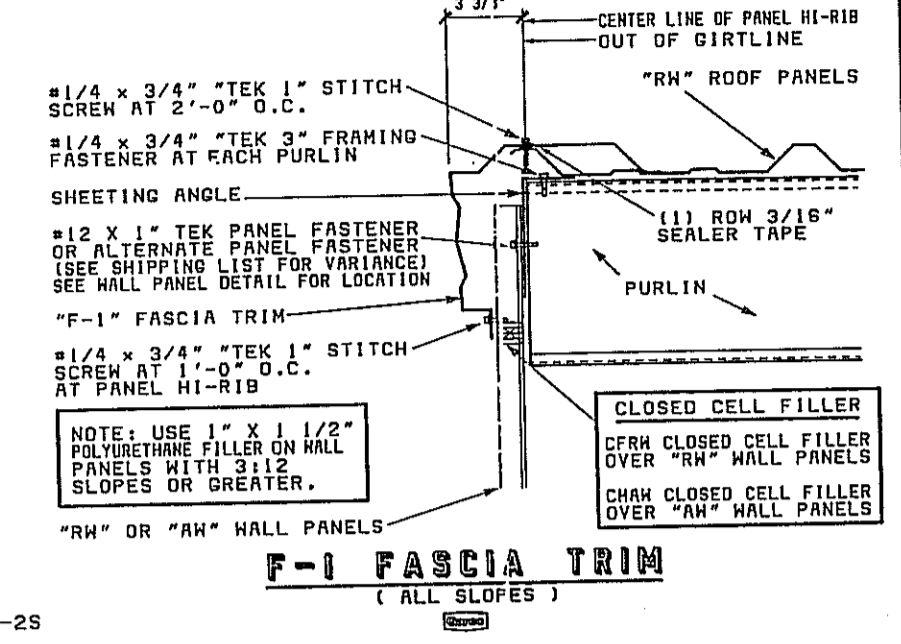
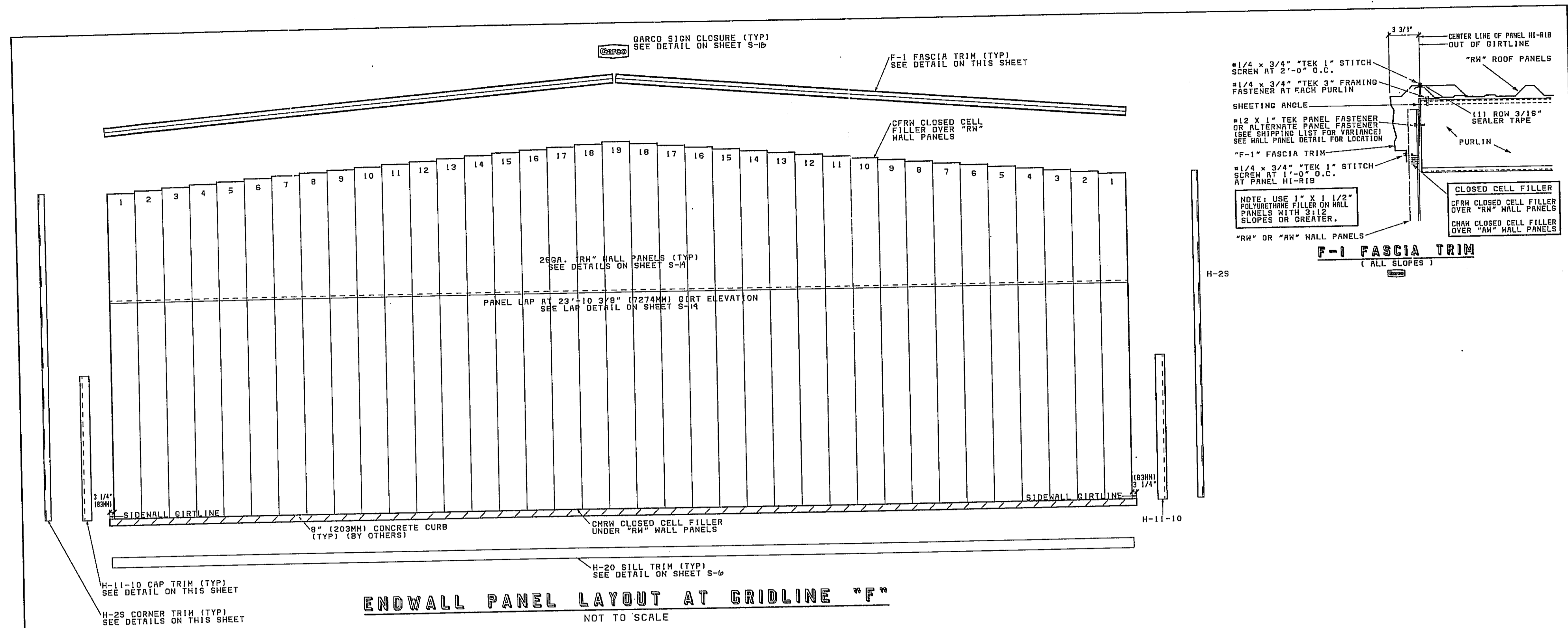
NSAB TRIM



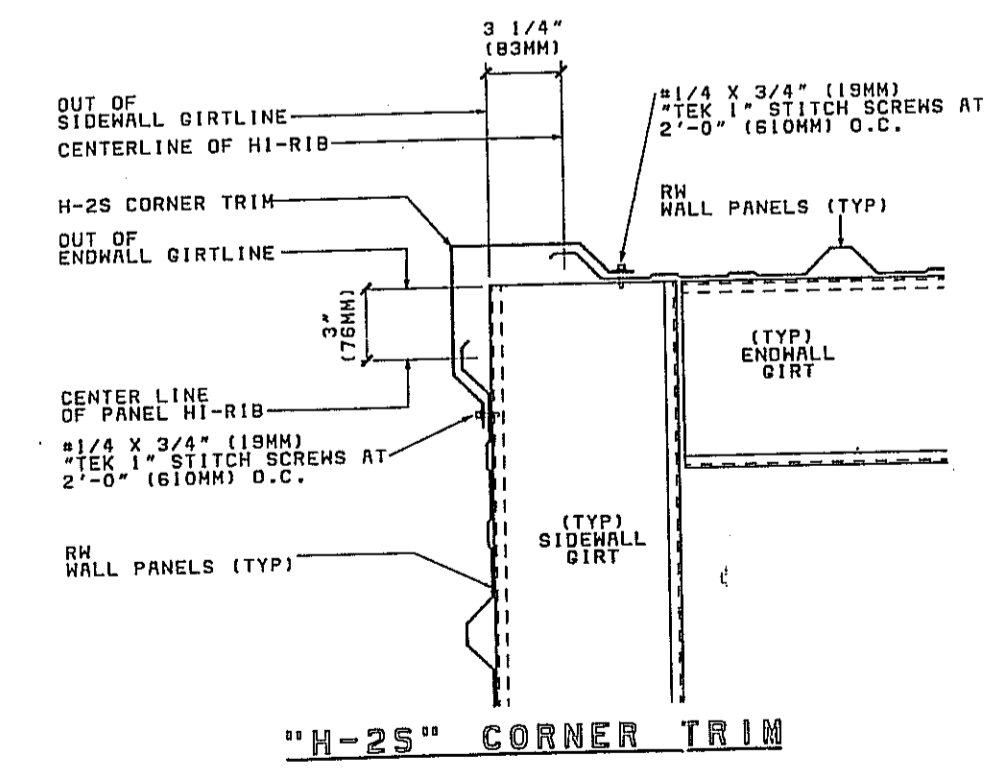
BUILDER NOTE:
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 2. FIELD MODIFY ALL GIRTS, WALL PANELING, AND TRIM AS REQUIRED FOR WALKDOOR, WINDOW, AND LOUVER OPENINGS (SEE ERECTION DRAWINGS OR STANDARD DETAILS FOR THE APPROPRIATE CONNECTION DETAILS)

REVISIONS	

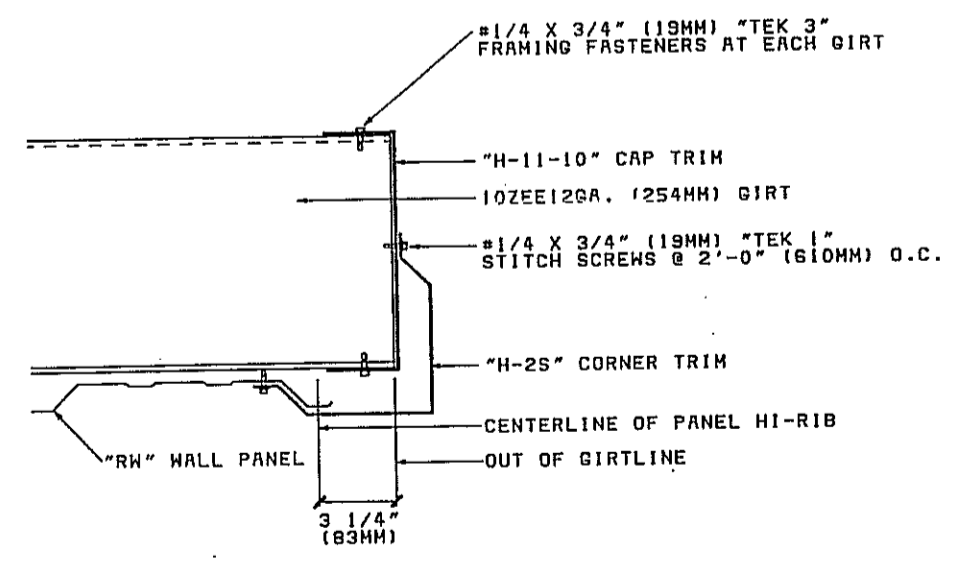
GARCO Building Systems Spokane Washington	
Job Name : REGIONAL DIST. OF NANAIMO - TRANSFER STATION	Builder : COLONY MANAGEMENT
Drawn by : D.D.O.	Job Number : 41029
Date : 3-4-91	Drawn by : F.E. Date : 3-4-91
Checked by :	F.E. Date :



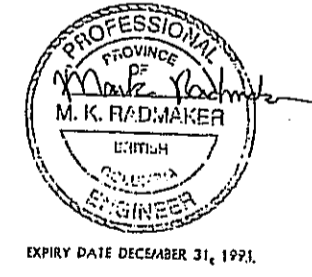
ENDWALL PANEL LAYOUT AT GRIDLINE "F"
NOT TO SCALE



"H-25" CORNER TRIM



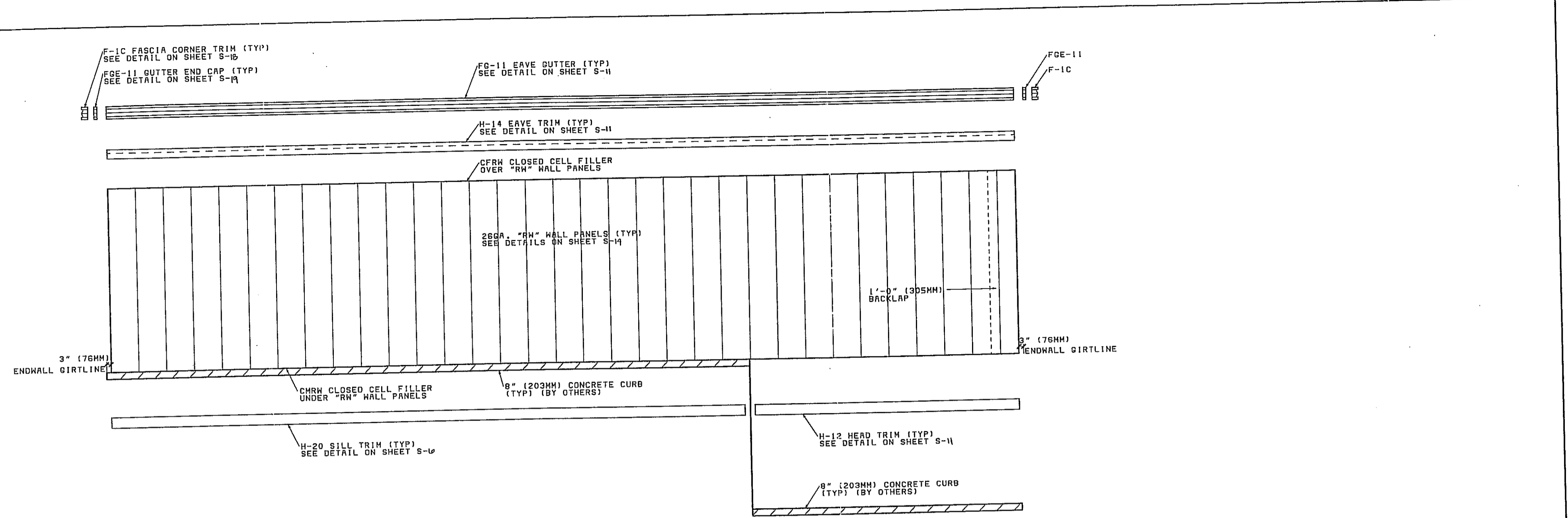
"H-11-10" CAP TRIM W/ "H-25" CORNER TRIM



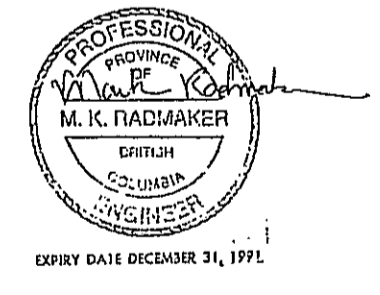
BUILDER NOTE:
1. FIELD LOCATE ALL WALKDOOR, WINDOW, AND LOUVER OPENINGS AS REQUIRED.
2. FIELD MODIFY ALL GIRTS, WALL PANELING, AND TRIM AS REQUIRED FOR WALKDOOR, WINDOW, AND LOUVER OPENINGS (SEE ERECTION DRAWINGS OR STANDARD DETAILS FOR THE APPROPRIATE CONNECTION DETAILS)

REVISIONS	

Garco Building Systems Spokane Washington
 Job Name : REGIONAL DIST. OF MANAGED - TRANSFER STATION
 Builder : COLONY MANAGEMENT
 Drawn by : O.B.O. Job Number: 11025
 Date : 3-4-91 Drawn by: Sht. 9-9
 Checked by: P.E. Date :



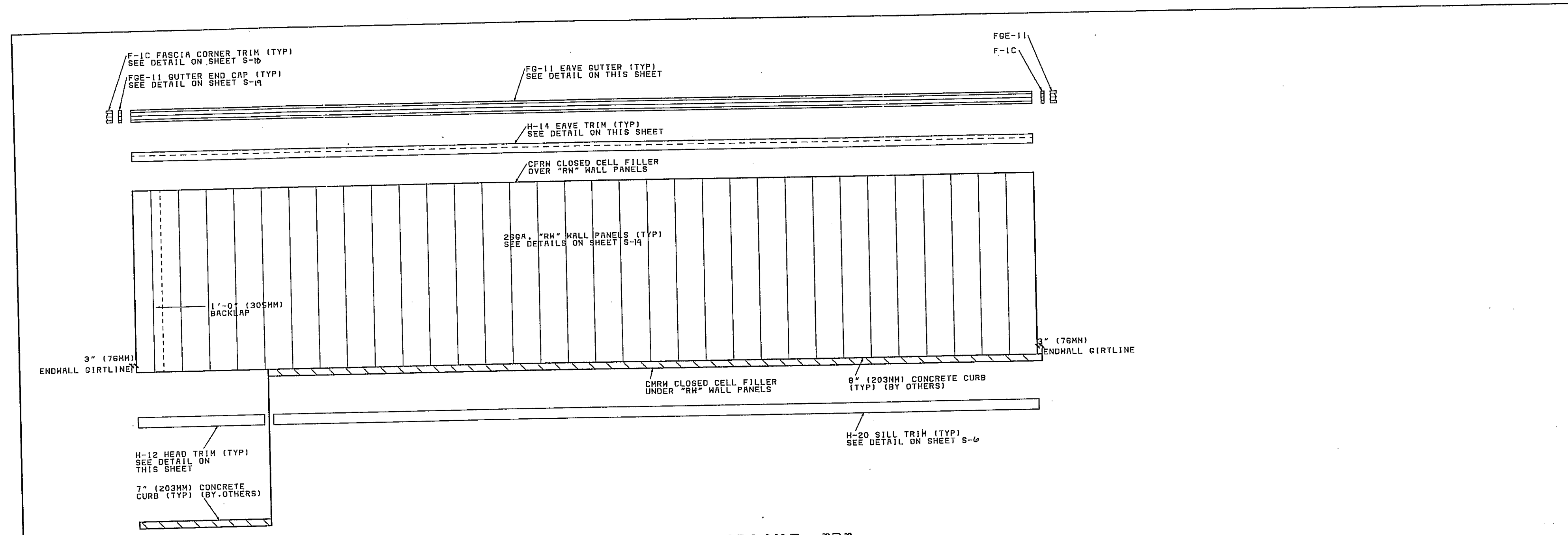
SIDEWALL PANEL LAYOUT AT GRIDLINE "1"
NOT TO SCALE



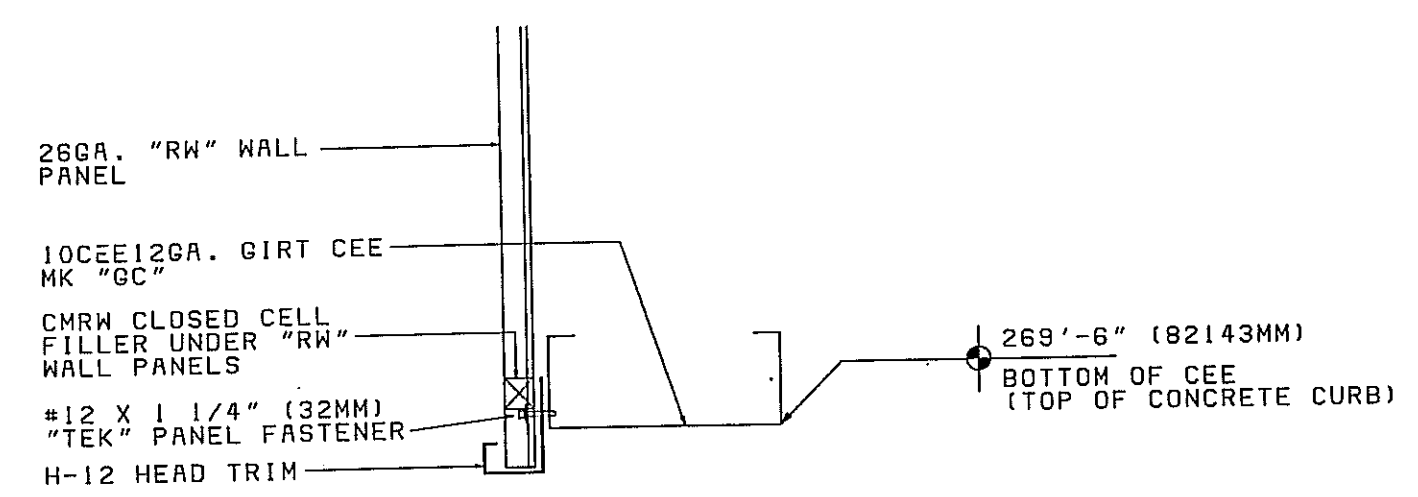
BUILDER NOTE:
 1. FIELD LOCATE ALL WALKDOOR, WINDOW, AND LOUVER OPENINGS AS REQUIRED.
 2. FIELD MODIFY ALL GIRTS, WALL PANELING, AND TRIM AS REQUIRED FOR WALKDOOR, WINDOW, AND LOUVER OPENINGS (SEE ERECTION DRAWINGS OR STANDARD DETAILS FOR THE APPROPRIATE CONNECTION DETAILS)

REVISIONS	

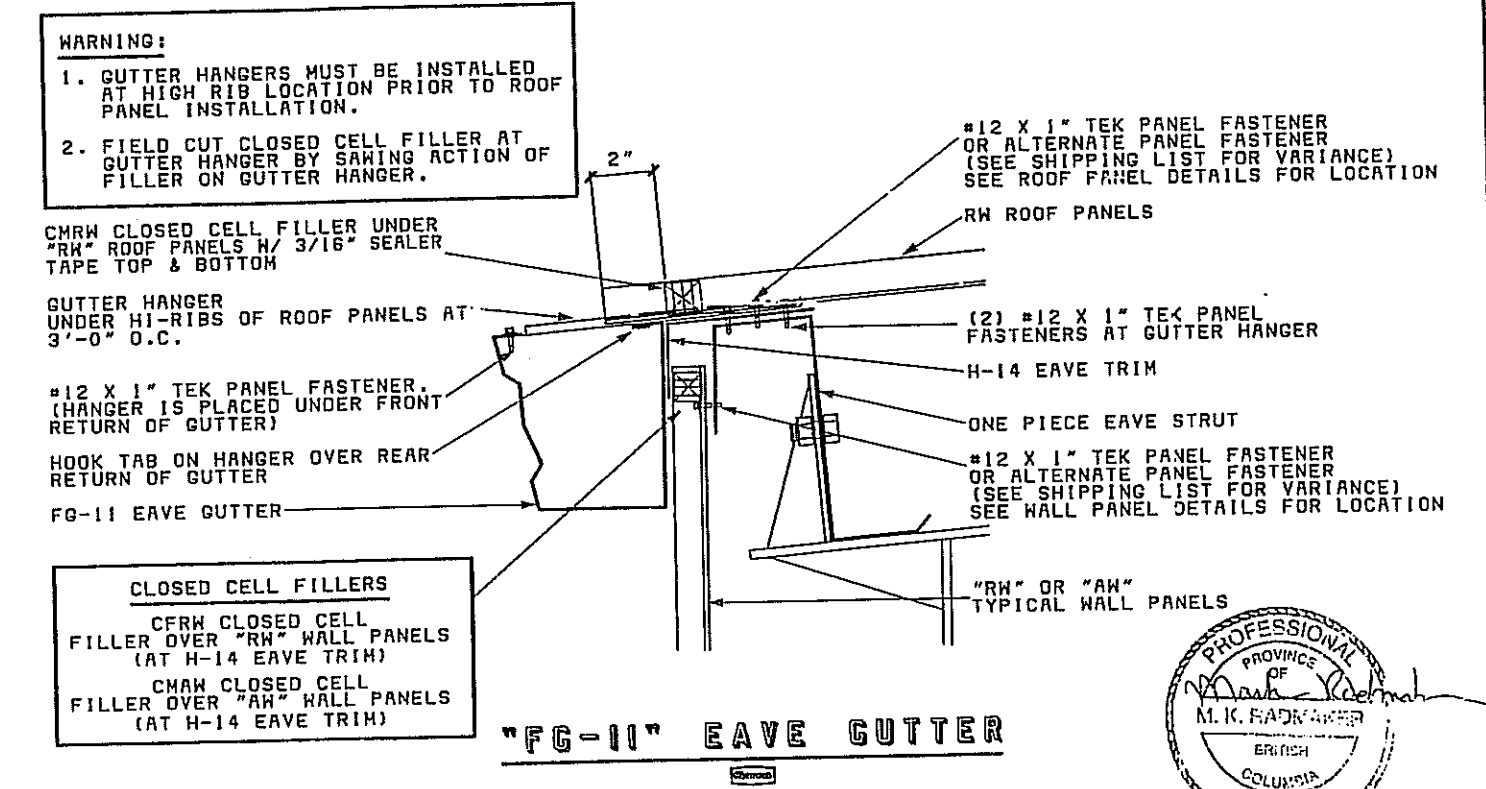
Garco Building Systems		Spokane Washington	
Job Name : REGIONAL DIST. OF NANAIMO - TRANSFER STATION			
Builder : COLONY MANAGEMENT			
Drawn by : D.B.D.	Job Number: 11028		
Date : 3-4-91	Drw. 1.3 Of 23 Sht. 9-10		
Checked by:	F.E. Date :		



SIDEWALL PANEL LAYOUT AT GRIDLINE "S"
NOT TO SCALE



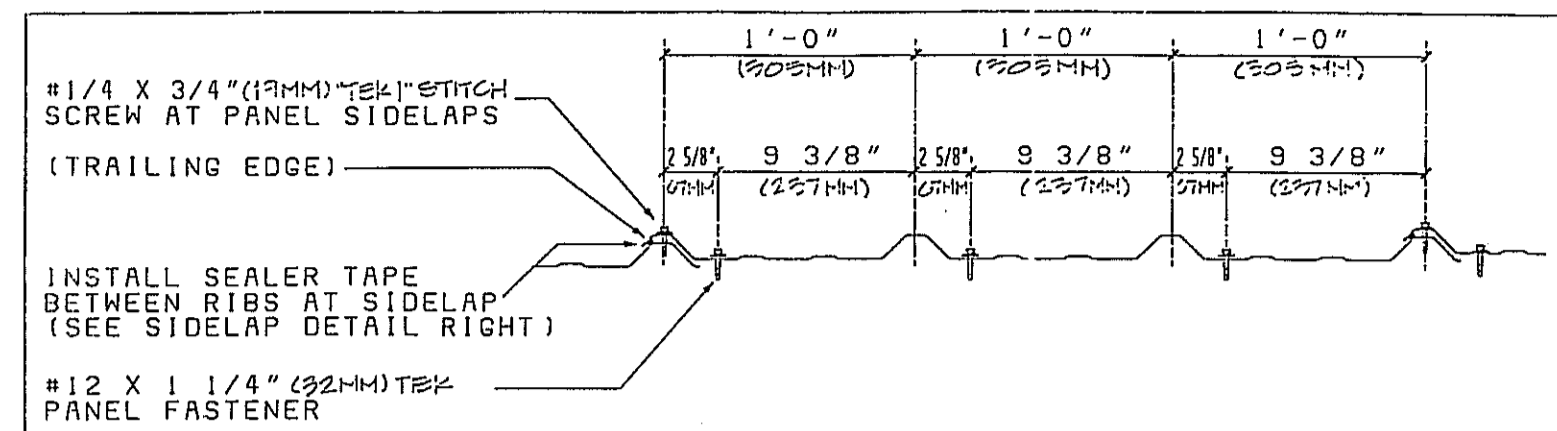
"H-12" HEAD TRIM AT OPENING



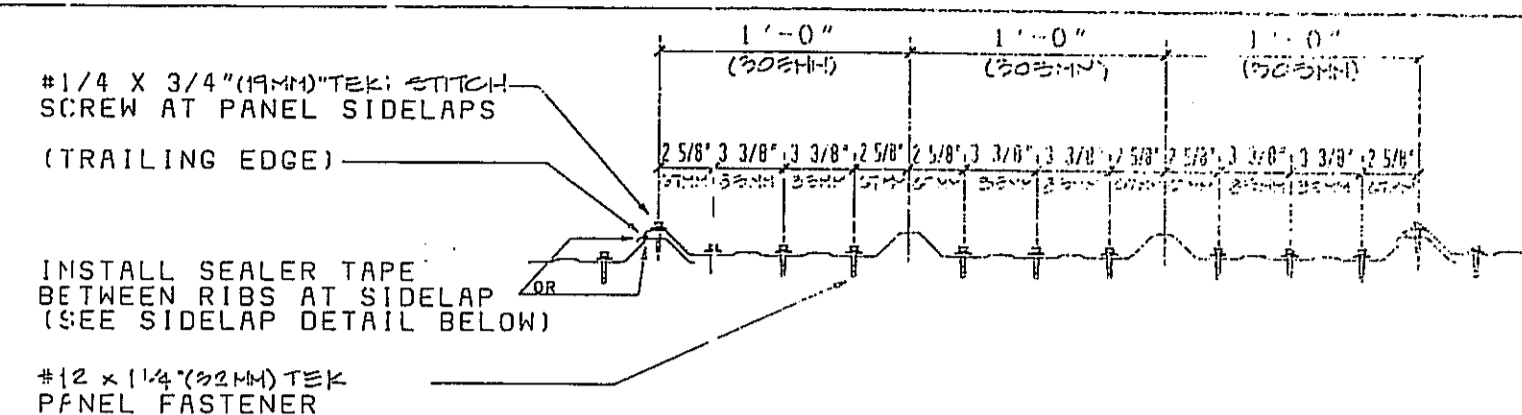
BUILDER NOTE:
1. FIELD LOCATE ALL WALKDOOR, WINDOW, AND LOUVER OPENINGS AS REQUIRED.
2. FIELD LOCATE ALL WALKDOOR, WINDOW, AND LOUVER OPENINGS AS REQUIRED FOR WALKDOOR, WINDOW, AND LOUVER OPENINGS (SEE ERECTION DRAWINGS OR STANDARD DETAILS FOR THE APPROPRIATE CONNECTION DETAILS)

REVISIONS	

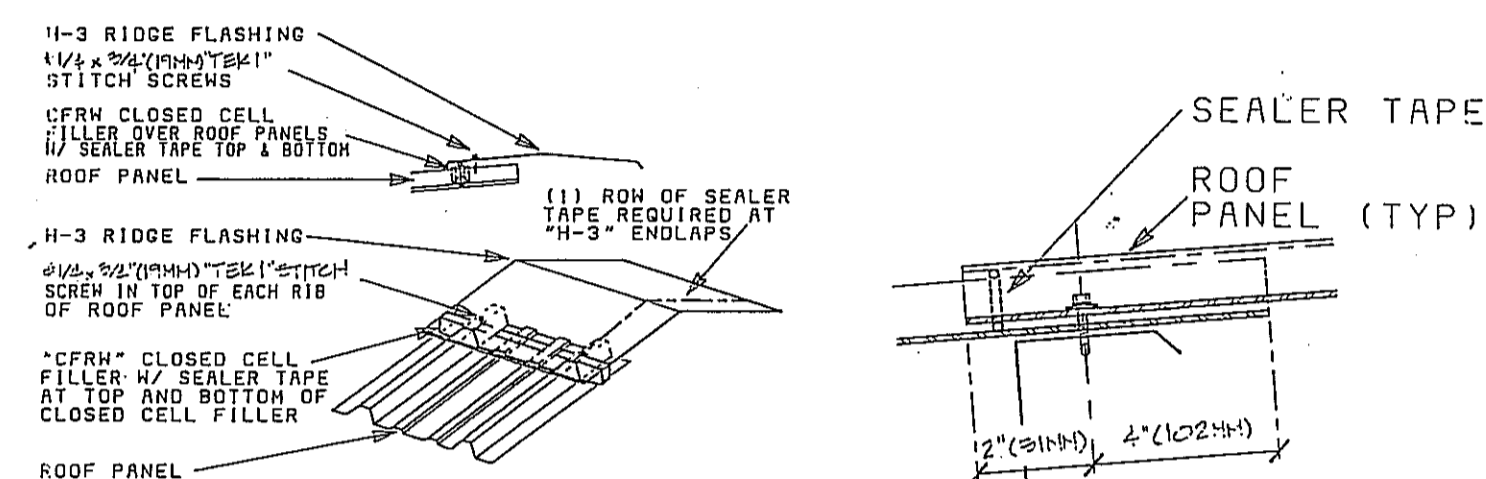
Carco Building Systems	Spokane Washington
Job Name :	REGIONAL DIST. OF MANASSA - TRANSFER STATION
Builder :	COLONY MANAGEMENT
Drawn by :	D.B.D. Job Number: 11025
Date :	3-4-91 Drw. 14 Of 23 Sht. 9-11
Checked by :	F.E. Date :



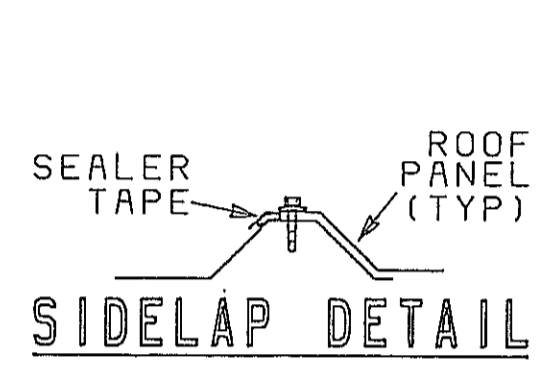
RECOMMENDED FASTENER LOCATION AT INTERMEDIATE PURLINS



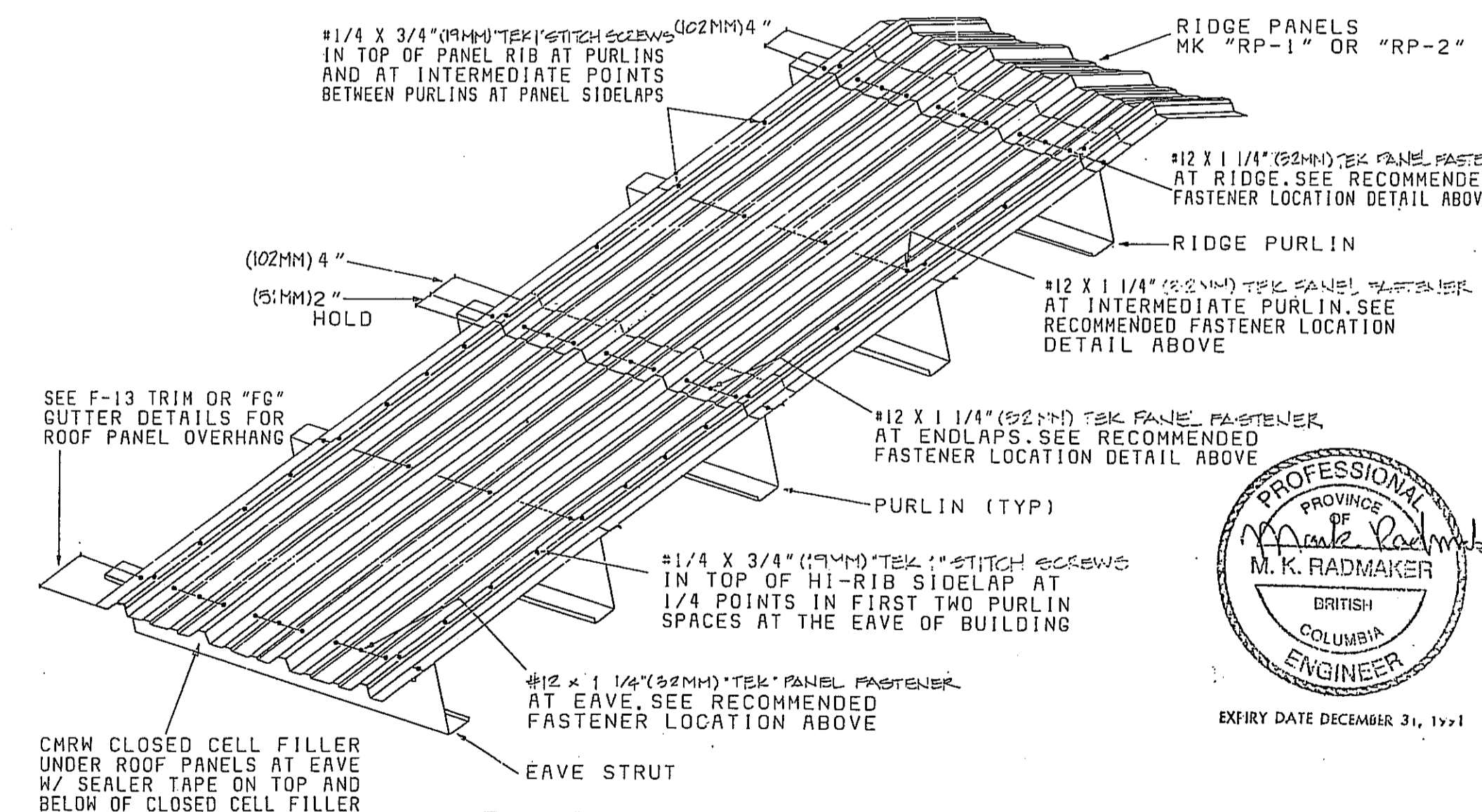
RECOMMENDED FASTENER LOCATION AT EAVE, ENDLAPS, & RIDGE USING RP-1, RP-2, & H-1



GREATER THAN 2:12 ROOF SLOPE ENDLAP DETAIL



SIDELAP DETAIL



ROOF PANEL DETAILS



INSTALLATION INSTRUCTIONS FOR "RW" ROOF PANELS ON STEEL PURLINS

GARCO "RW" PANELS ARE DESIGNED WITH DEFINITE LEADING AND TRAILING EDGES (SIDES). THE FOLLOWING INSTRUCTIONS, IF ADHERED TO, WILL INSURE A WEATHER TIGHT INSTALLATION.

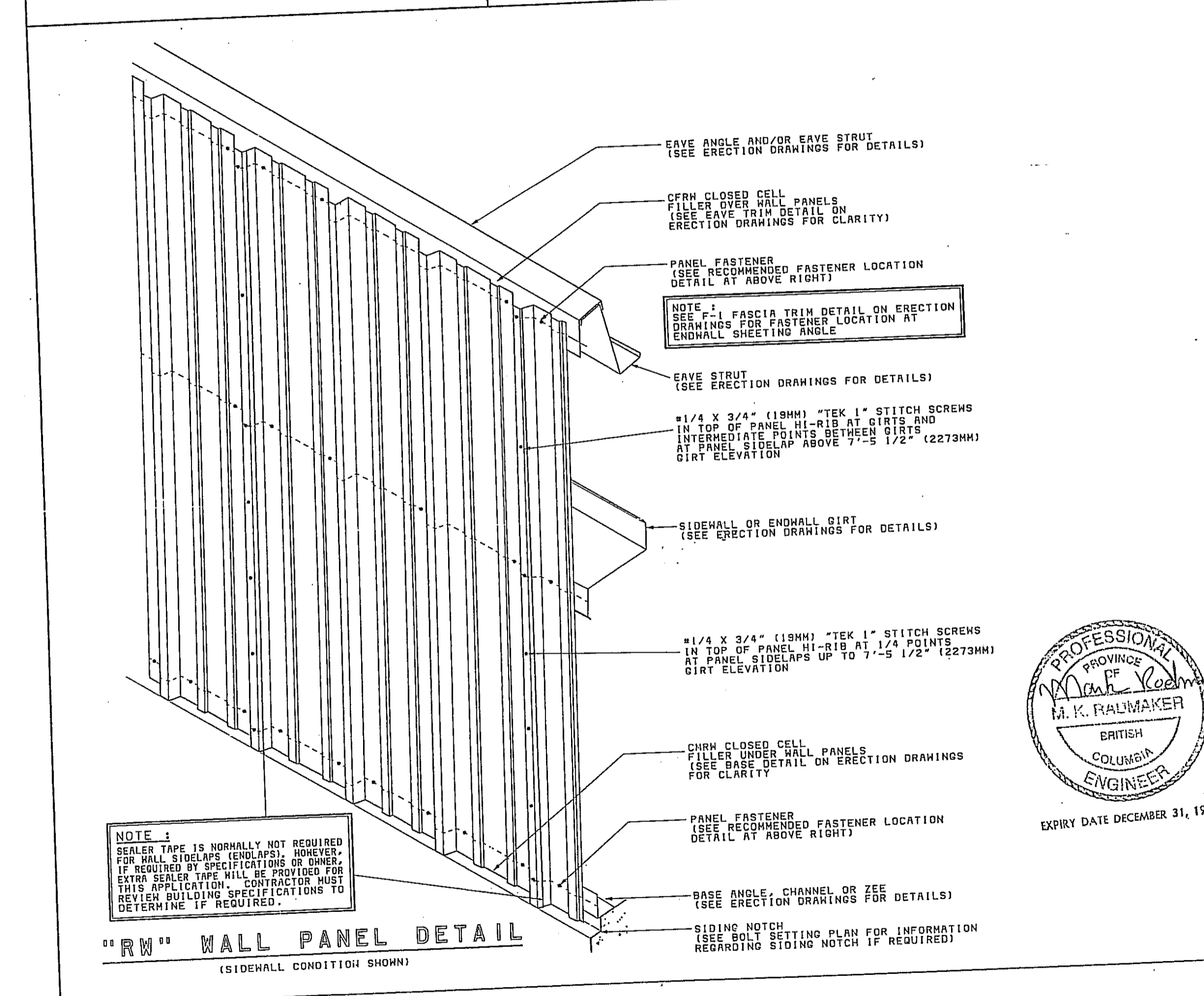
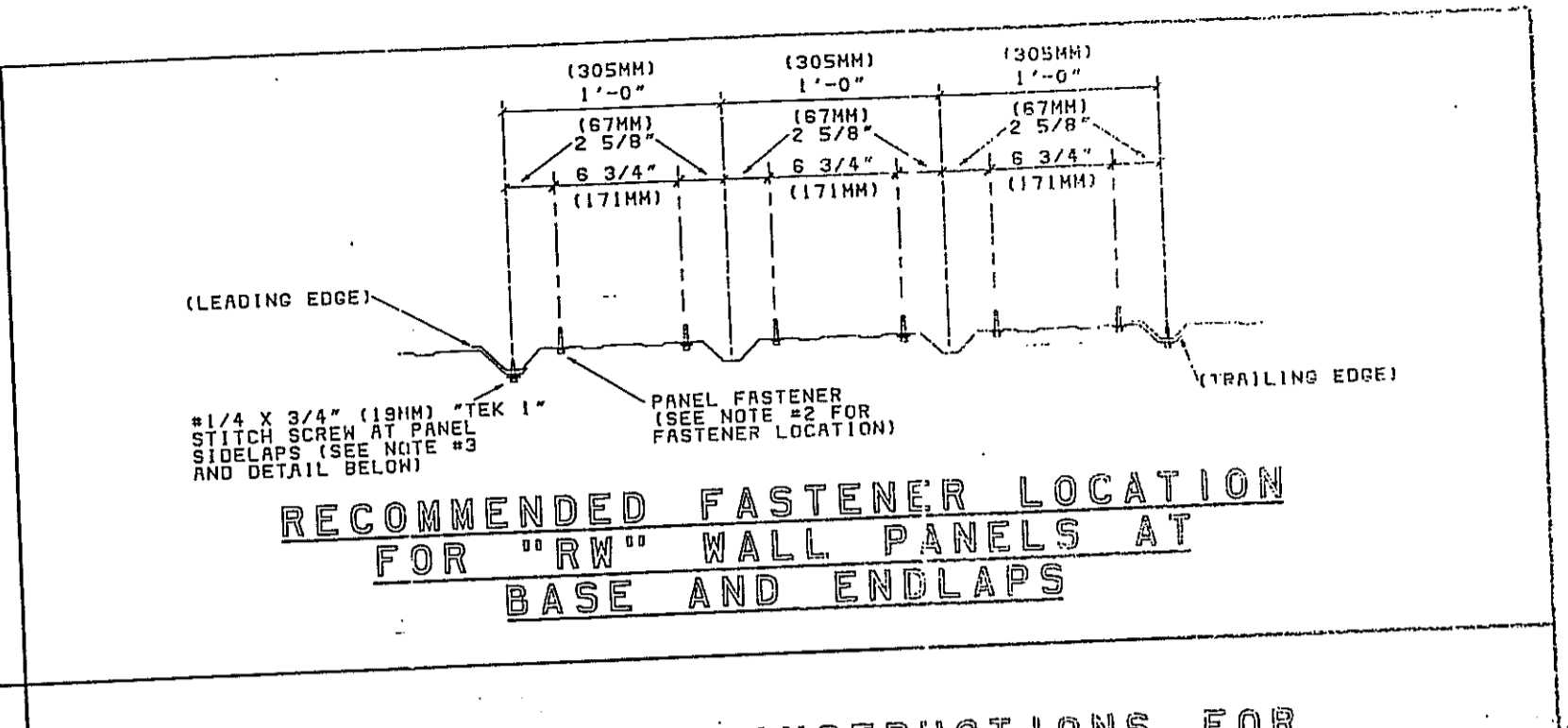
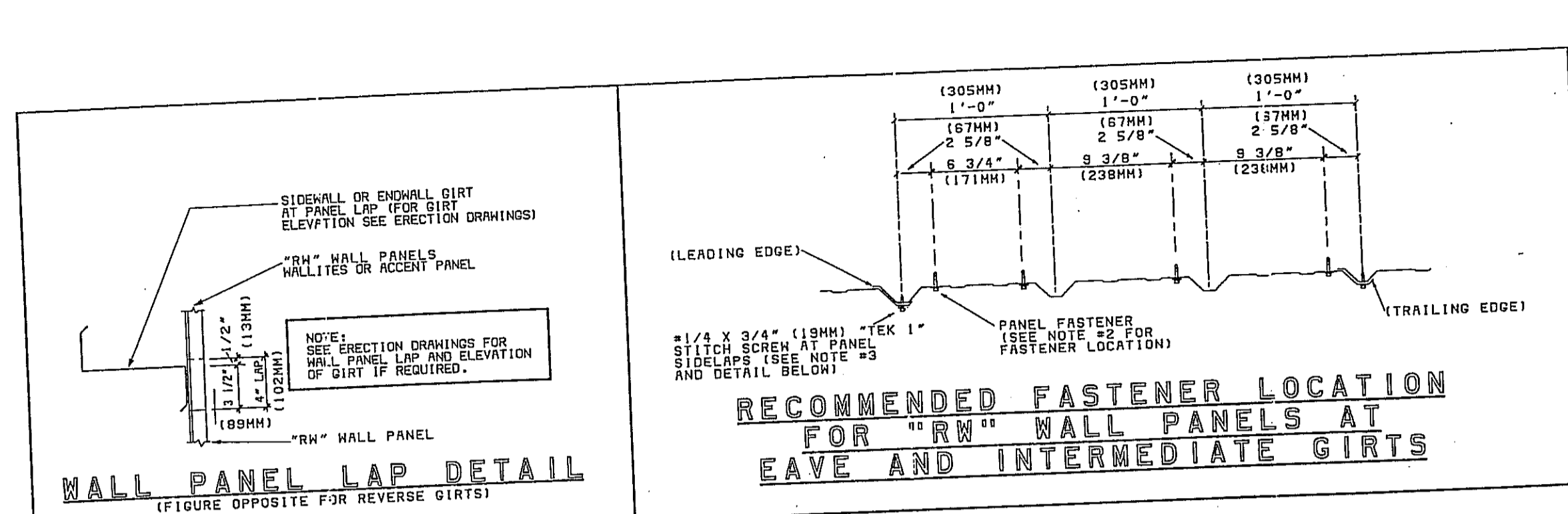
1. PREDRILLING OF FASTENER AND STITCH SCREW HOLES WILL GREATLY REDUCE PANEL APPLICATION TIME, IMPROVE APPEARANCE, AND PROVIDE FOR BETTER SIDELAP SEALING.
 - A. DETERMINE PANEL LENGTHS AND LAYOUT ON THE ROOF BY THE USE OF THE ERECTION DRAWINGS (CROSS SECTION AND/OR ROOF PANEL LAYOUT). ALSO FIELD CHECK PURLIN SPACE DIMENSIONS. MAKE DETERMINATION OF FASTENER LOCATIONS.
 - B. STACK PANELS IN A MANNER THAT WILL MAKE THE PANELS FLUSH AT ONE END. THIS WILL BE THE EXPOSED (EAVE OR ENDLAPS) ENDS. ALL PANELS OF THE SAME LENGTH, THAT ARE TO BE LAID IN THE SAME DIRECTION OR PLACED ON THE SAME SIDE OF THE BUILDING, MUST BE STACKED TOGETHER. NOTE! DO NOT STACK MORE THAN 10 SHEETS AT ONE TIME.
 - C. DRILL HOLES FOR FASTENER AND STITCH SCREWS WITH 1/2" (12MM) SPLIT-POINT DRILL BIT. REFER TO DETAILS ABOVE FOR THE RECOMMENDED FASTENER LOCATIONS. REFER TO ROOF PANEL DETAIL FOR STITCH SCREW LOCATIONS. NOTE! DRILL HOLES FOR STITCH SCREWS ON THE CENTERLINE OF H1-RIB AT THE TRAILING EDGE ONLY. USE 3/8" (9.5MM) SPLIT-POINT DRILL BIT FOR STAND-OFF FASTENERS!
2. SWEEP OR WIPE DRILL TAILINGS FROM PANELS, BARE STEEL DRILL TAILINGS CAN CAUSE RUST OVERNIGHT, PARTICULARLY ON COLORED PANELS.
3. SEALER TAPE IS REQUIRED BETWEEN ALL ROOF PANEL SIDELAPS AND ENDLAPS. SEALER TAPE MAY BE INSTALLED EITHER ON THE GROUND AS THE PANELS ARE TAKEN FROM THE STACK, OR ON THE ROOF AS THE PANELS ARE BEING ALIGNED.
4. ATTACHMENT OF ROOF PANELS TO STEEL PURLINS IS ACCOMPLISHED WITH 1/2" (12MM) TEK SELF-DRILLING PANEL FASTENERS (NOTE! OTHER FASTENERS MAY BE REQUIRED IN LIEU OF 1/2" X 1 1/4" (32MM) REFER TO MATERIAL LIST FOR VARIATIONS). USE A SCREW GUN OR A VARIABLE SPEED DRILL WITH A 3/8" (9.5MM) SOCKET TO INSTALL PANEL FASTENERS THROUGH THE PREDRILLED PANEL HOLES. WHEN INSTALLING THE PROPER FASTENERS (PLAIN OR COLORED), DO NOT OVERTIGHTEN OR SPIN OUT THE NEOPRENE WASHER. THE WASHER ONLY, SHOULD BE IN FIRM CONTACT WITH THE PANEL. OVERTIGHTENING MAY CAUSE A "CANNING EFFECT" ON THE ROOF PANELS, CAUSING AN UNDESIRABLE APPEARANCE.
5. STITCHING OF PANEL SIDELAPS IS ACCOMPLISHED WITH 1/4" X 3/4" (19MM) TEK SELF-DRILLING STITCH SCREWS. USE A SCREW GUN OR A VARIABLE SPEED DRILL WITH A 3/8" (9.5MM) SOCKET TO INSTALL STITCH SCREWS THROUGH THE PREDRILLED HOLE IN THE OVERLAPPING RIB (TRAILING EDGE). USE THE PROPER SCREW (PLAIN OR COLORED) FOR INSTALLATION. THE SCREW MUST BE ALLOWED TO DRILL ITS OWN HOLE THROUGH THE UNDERLAPPING RIB. (DO NOT FORCE SCREW). FORCING THE SCREW MAY CAUSE THE UNDERLAPPING RIB TO BE PUSHED DOWN, RESULTING IN OFFSET HOLES AND MISALIGNMENT, WHICH PREVENTS POSITIVE SIDELAP SEALING.

- BUILDER NOTE: (REFERENCE CLOSED CELL FILLERS)**
1. USE (1) ROW OF SEALER TAPE TOP AND BOTTOM OF ALL CLOSED CELL FILLERS AT ROOF PANELS.
 2. LOCATE ALL CLOSED CELL FILLER ON WEATHER SIDE OF FASTENERS.

REVISIONS

1. 16-MARCH-89
2. 12-APRIL-89
3. 9-JUNE-89 (RLK)
4. 31-OCT-89 (RLK)
5. METRIC CONVERSION (7-13-90)

Garco	Building Systems	Spokane Washington
Job Name:	NANAIMO TRANSFER STATION	
Builder:	COLONY MANAGEMENT	
Drawn by:	C.B.D.	Job Number: 91025
Date:	3-6-91	Drawn by: C.B.D. Spt. S-13
Checked by:		P.E. Date:



INSTALLATION INSTRUCTIONS FOR "RW" WALL PANEL ON STEEL GIRTS

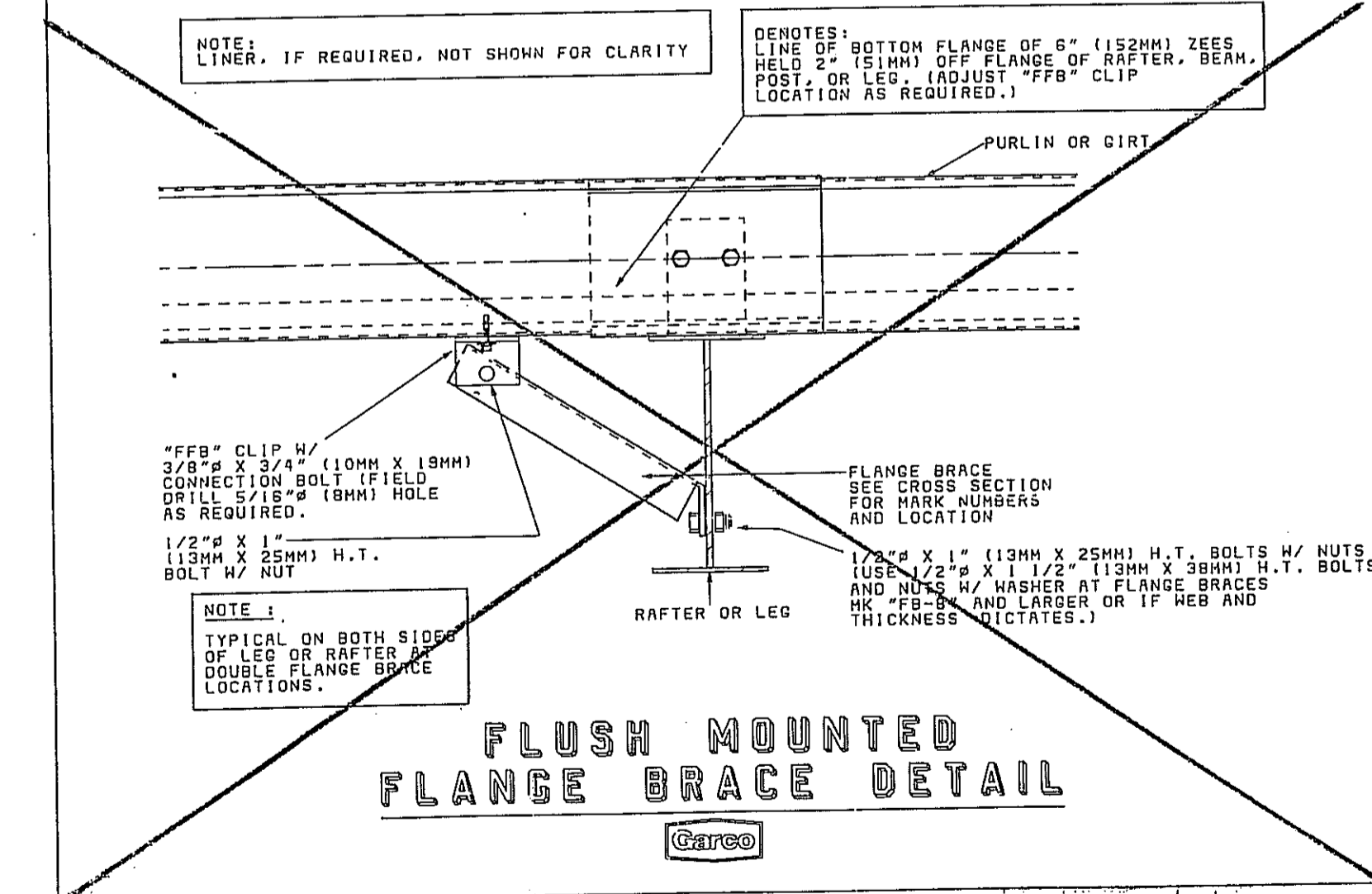
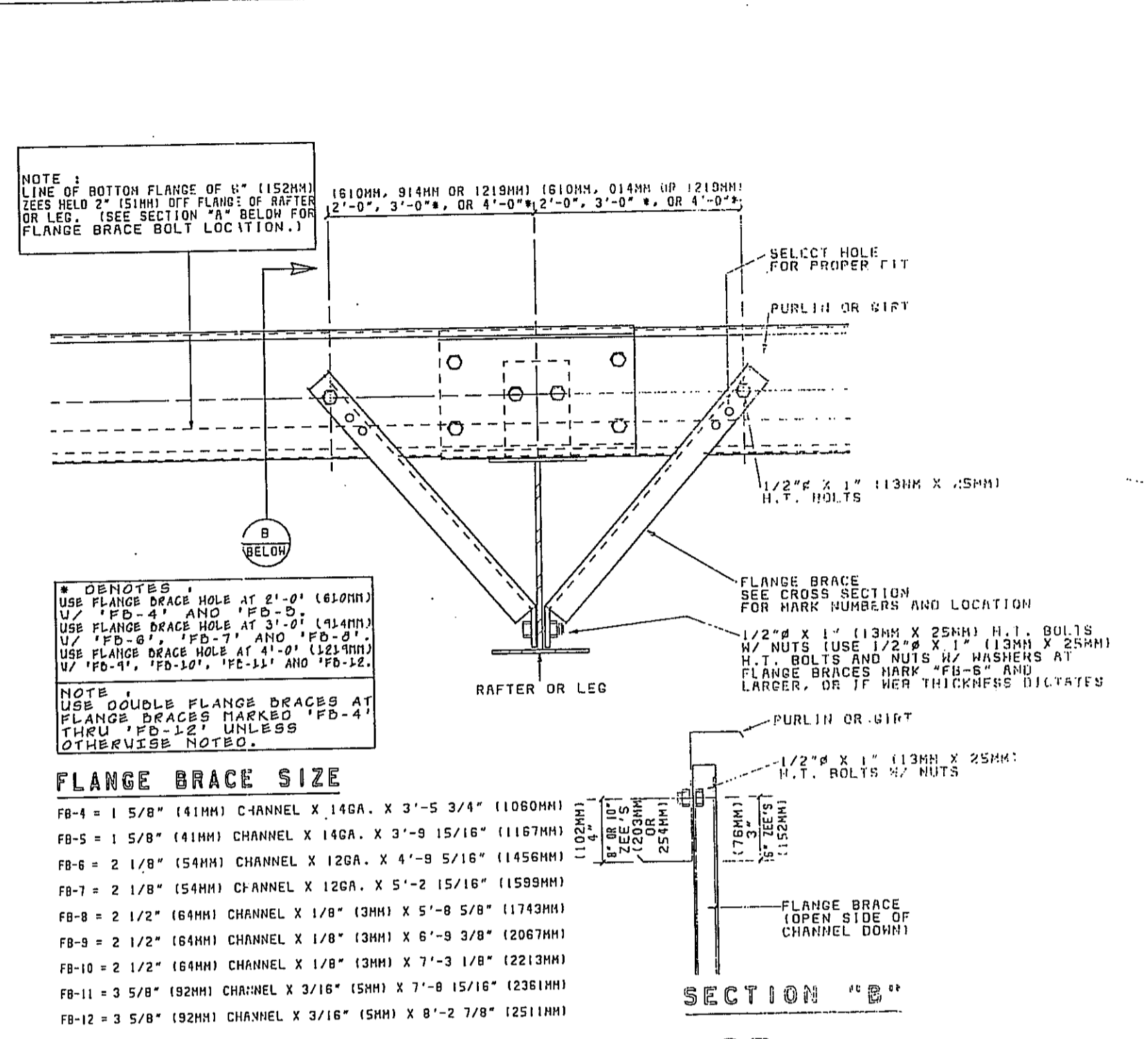
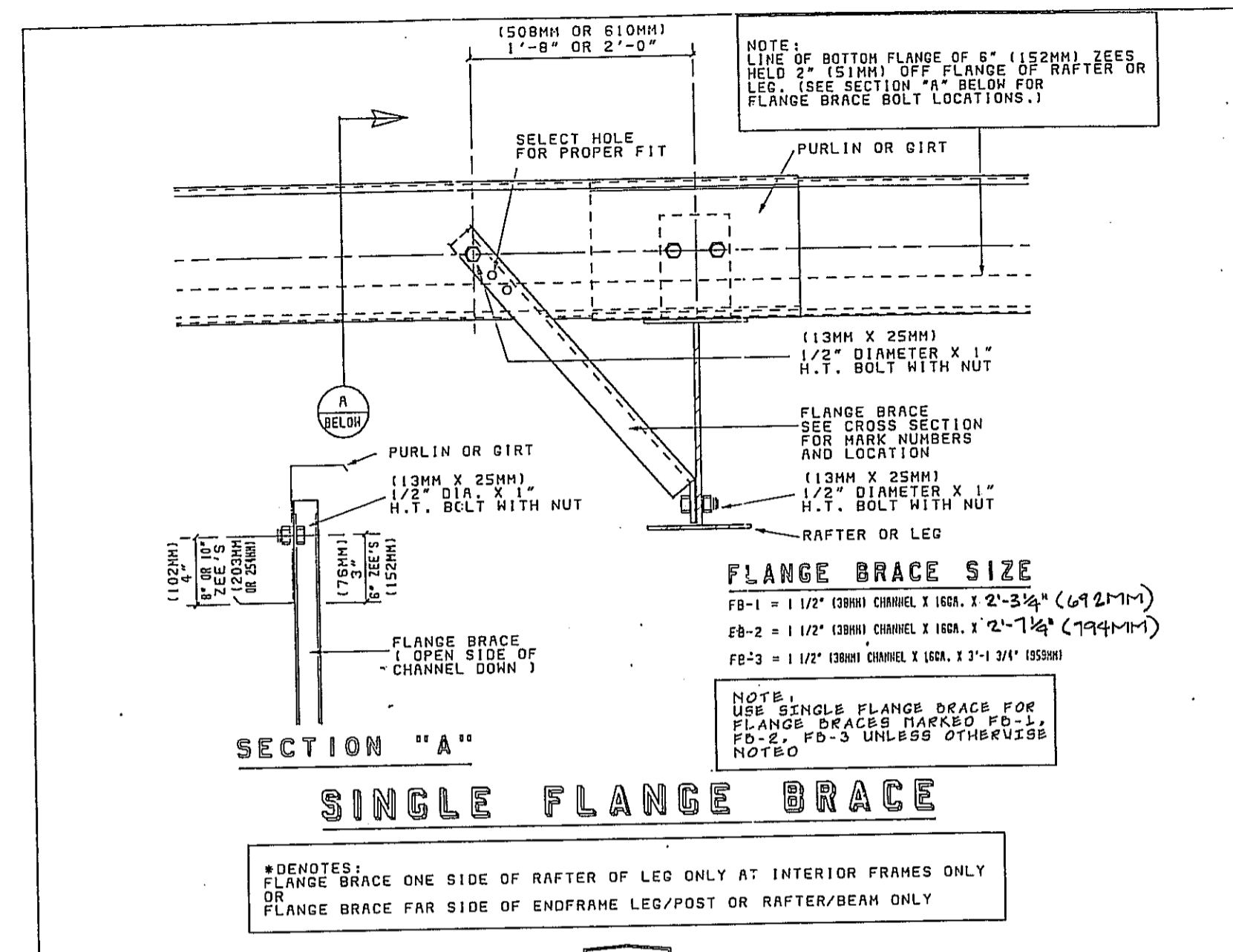
GARCO "RW" PANELS ARE DESIGNED WITH DEFINITE LEADING AND TRAILING EDGES (SIDES). THE FOLLOWING INSTRUCTIONS, IF ADHERED TO, WILL INSURE A WEATHER TIGHT INSTALLATION.

- PREDRILLING OF FASTENER AND STITCH SCREW HOLES WILL GREATLY REDUCE PANEL APPLICATION TIME, IMPROVE APPEARANCE AND PROVIDE FOR BETTER SIDELAP SEALING.
 - DETERMINE PANEL LENGTHS AND LAYOUT ON THE WALL BY THE USE OF THE ERECTION DRAWINGS (SIDEWALL OR ENDWALL PANEL LAYOUT). ALSO FIELD CHECK GIRT SPACE DIMENSIONS. MAKE DETERMINATION OF FASTENER LOCATIONS.
 - STACK PANELS IN A MANNER THAT WILL MAKE THE PANELS FLUSH AT ONE END. THIS WILL BE THE EXPOSED (BASE OR ENDLAPS) ENDS. ALL PANELS OF THE SAME LENGTH, THAT ARE TO BE LAID IN THE SAME DIRECTION OR PLACED ON THE SAME SIDE OF THE BUILDING, MUST BE STACKED TOGETHER. NOTE! DO NOT STACK MORE THAN 10 SHEETS AT ONE TIME.
 - DRILL HOLES FOR FASTENERS AND STITCH SCREWS WITH 1/4" (6MM) SPLIT-POINT DRILL BIT. REFER TO DETAILS ABOVE FOR THE RECOMMENDED FASTENER LOCATIONS. REFER TO WALL PANEL DETAIL FOR STITCH SCREW LOCATIONS. NOTE! DRILL HOLES FOR STITCH SCREWS ON THE CENTERLINE OF HI-RIB AT THE TRAILING EDGE 2MM Y.
- THE STANDARD ATTACHMENT OF WALL PANELS TO STEEL GIRTS IS ACCOMPLISHED WITH #12 X 1 1/4" (32MM) "TEK" SELF-DRILLING PANEL FASTENERS (NOTE: REFER TO SHIPPING LIST FOR THE CORRECT SIZE AND COLOR OF FASTENERS TO BE USED ON THIS PARTICULAR JOB.) USE A SCREW GUN OR A VARIABLE SPEED DRILL WITH A 5/16" (8MM) SOCKET TO INSTALL THE PANEL FASTENERS THROUGH THE PREDRILLED PANEL HOLES. WHEN INSTALLING THE PROPER FASTENERS (PLAIN OR COLORED), DO NOT OVERTIGHTEN OR SPIN OUT THE NEOPRENE WASHER, THE WASHER ONLY, SHOULD BE IN FIRM CONTACT WITH THE PANEL. OVERTIGHTENING MAY CAUSE A "CANNING EFFECT" ON THE WALL PANELS, CAUSING AN UNDESIRABLE APPEARANCE.
- ATTACHMENT OF PANEL SIDELAPS IS ACCOMPLISHED WITH #1/4 X 3/4" (19MM) "TEK 1" SELF-DRILLING STITCH SCREWS. USE A SCREW GUN OR A VARIABLE SPEED DRILL WITH A 5/16" (8MM) SOCKET TO INSTALL STITCH SCREWS THROUGH THE PREDRILLED HOLE IN THE OVERLAPPING RIB TO INSTALL STITCH SCREWS THROUGH THE PREDRILLED HOLE IN THE OVERLAPPING RIB (TRAILING EDGE). USE THE PROPER SCREW (PLAIN OR COLORED) FOR INSTALLATION. THE SCREW MUST BE ALLOWED TO DRILL ITS OWN HOLE THROUGH THE UNDERLAP RIB TO BE (DO NOT FORCE SCREW). FORCING THE SCREW MAY CAUSE THE UNDERLAP RIB TO BE PUSHED DOWN, RESULTING IN OFFSET HOLES AND MISALIGNMENT, WHICH PREVENTS POSITIVE SIDELAP SEALING.
- SWEEP OR WIPE DRILL TAILINGS FROM PANELS. BARE STEEL DRILL TAILINGS CAN CAUSE RUST OVERNIGHT, PARTICULARLY ON COLORED PANELS.



REVISIONS	

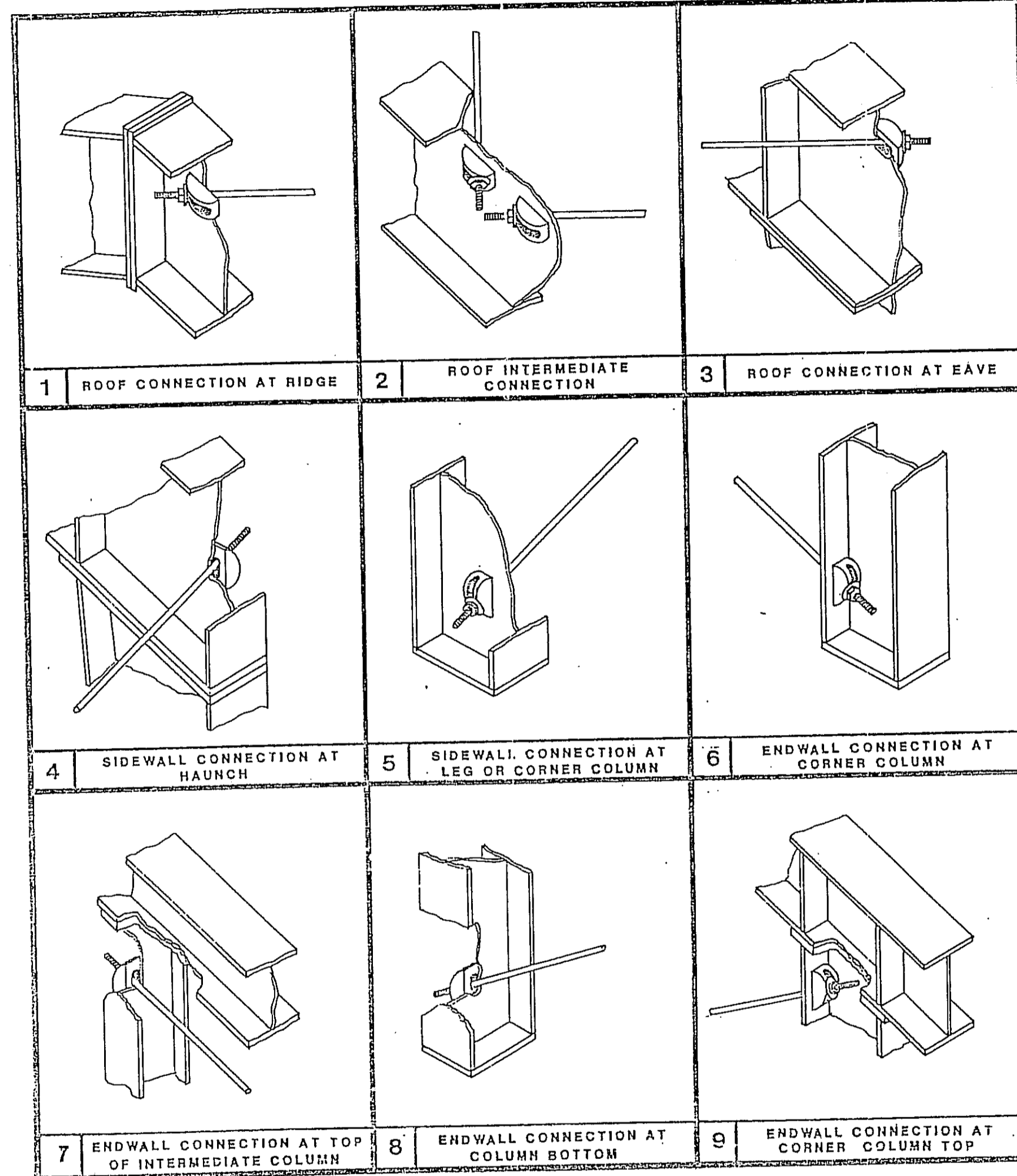
Garco	Building Spokane Systems Washington
Job Name:	HANAIMO TRANSFER STATION
Builder:	COLONY MANAGEMENT
Drawn by:	D.B.O. Job Number: 91025
Date:	3-5-91 Drawn by: Snt.S-14
Checked by:	F.E. Date:



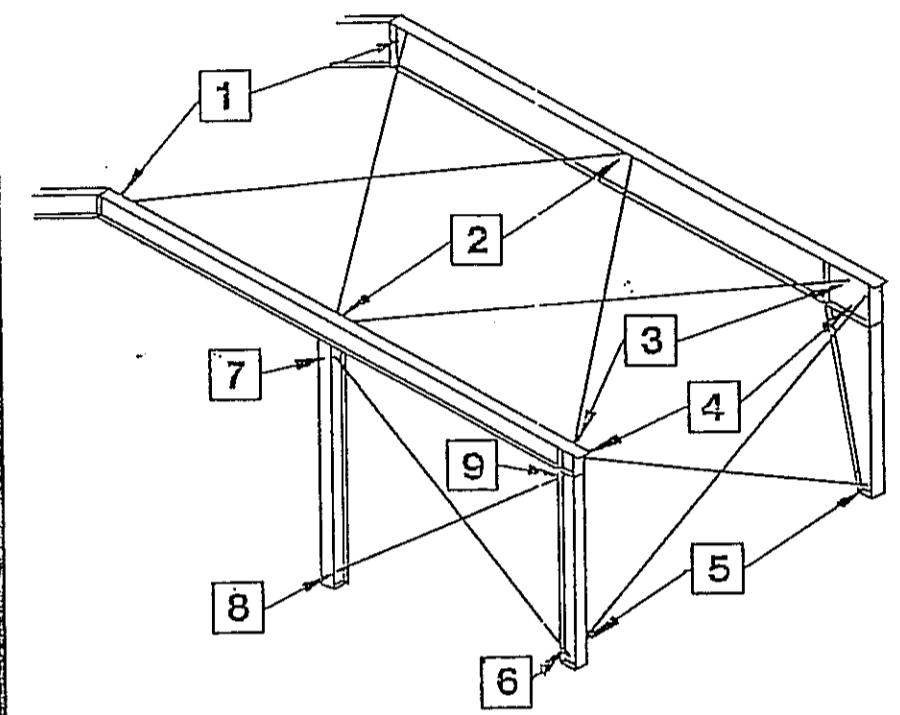
REVISIONS



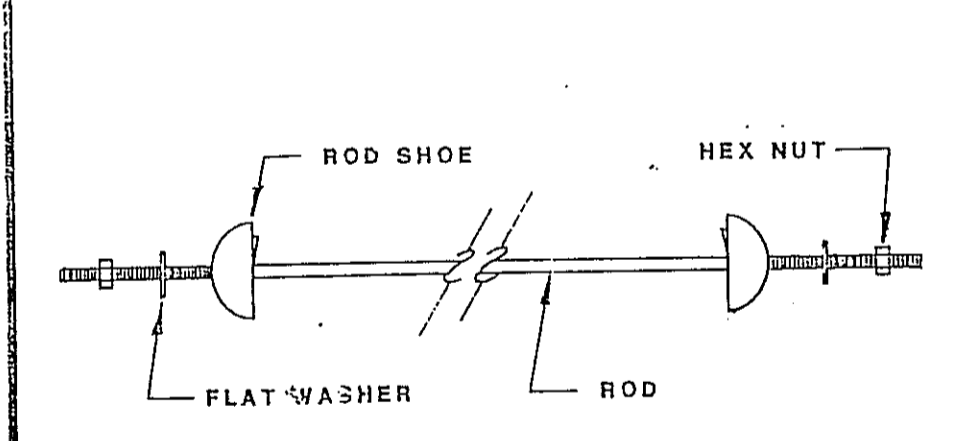
Garco Building Spokane Systems Washington	
Job Name	: HANAIMO TRANSFER STATION
Builder	: COLONY MANAGEMENT
Drawn by	: D.B.D. Job Number: 71025
Date	: 3.5.91 Drawn by: Sht.S-16
Checked by:	: F.E. Date:



NOTE: ROD BRACES ARE NECESSARY TO INSURE THE STRENGTH OF THE BUILDING. UNDER NO CIRCUMSTANCES SHOULD THEY BE OMITTED. CONSULT THE ROOF AND SIDEWALL FRAMING PLANS FOR LOCATIONS.



HALF OF A TYPICAL ROD BRACE LAYOUT



COMPONENTS OF A ROD BRACE

JOB NUMBER

Carco

Building Systems

SPOKANE, WA.

TYPE

ROD BRACE

DATE 6/16/82

DRAWN BY DRJ

CHECKED BY RLK

REVISIONS

APPROVED *[Signature]* 6-17-82

PROFESSIONAL ENGINEER
M. K. RADMAKER
BRITISH COLUMBIA
EXPIRY DATE DECEMBER 31, 1991

PAGE NUMBER STD-1018A

REVISIONS

Carco Building Systems Spokane Washington

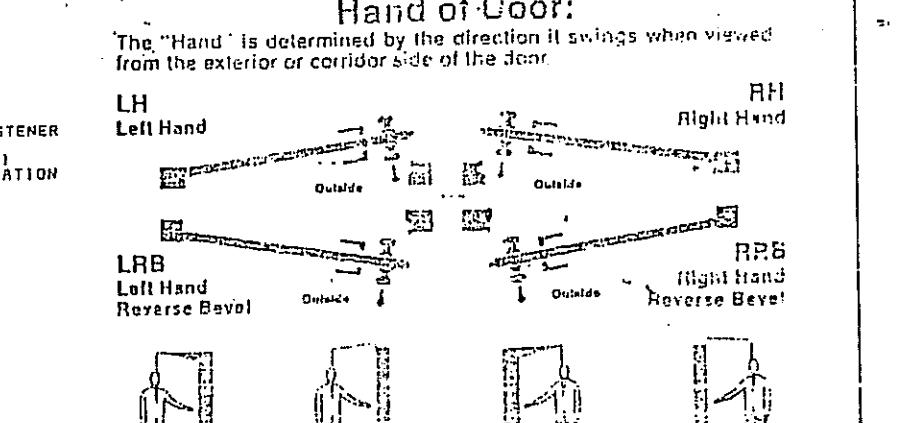
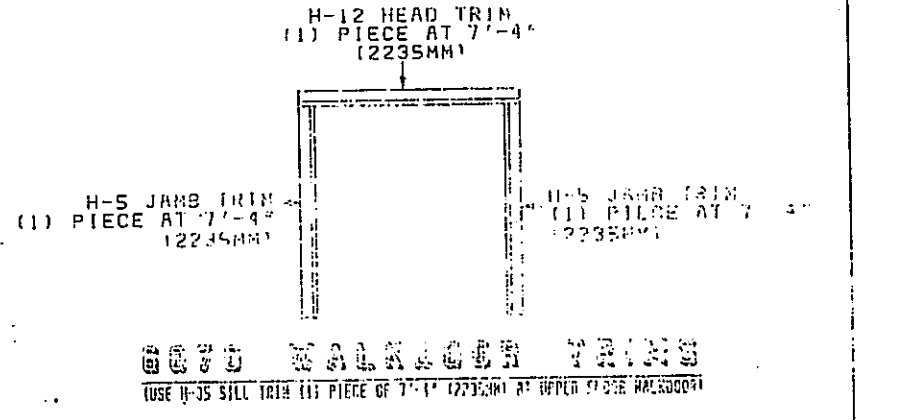
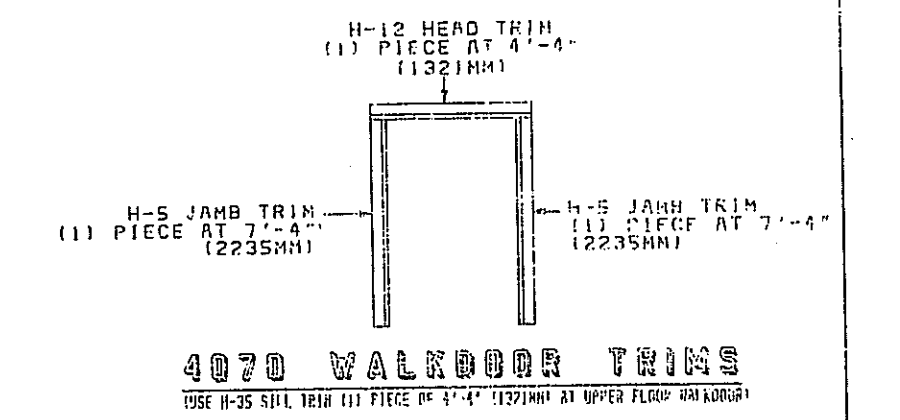
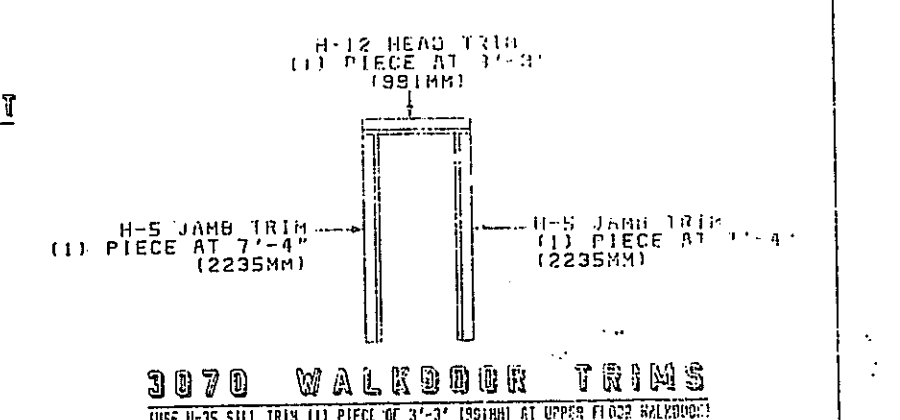
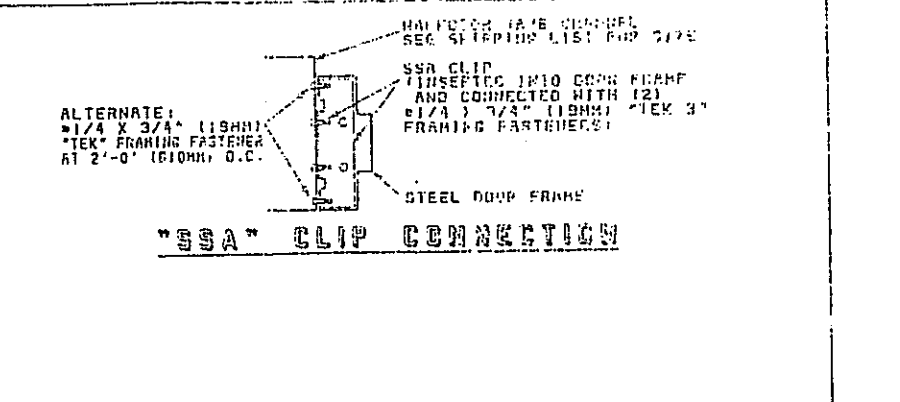
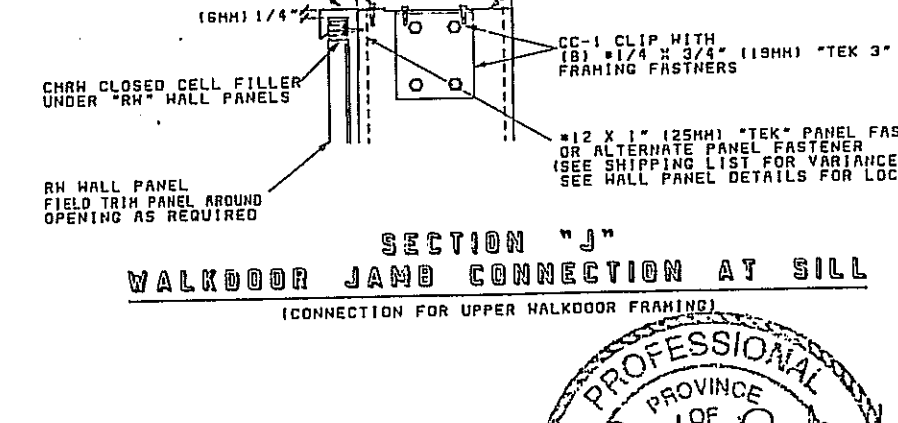
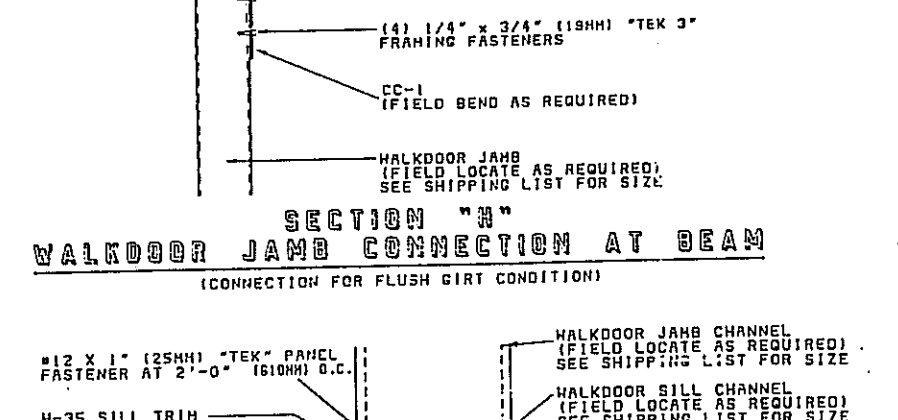
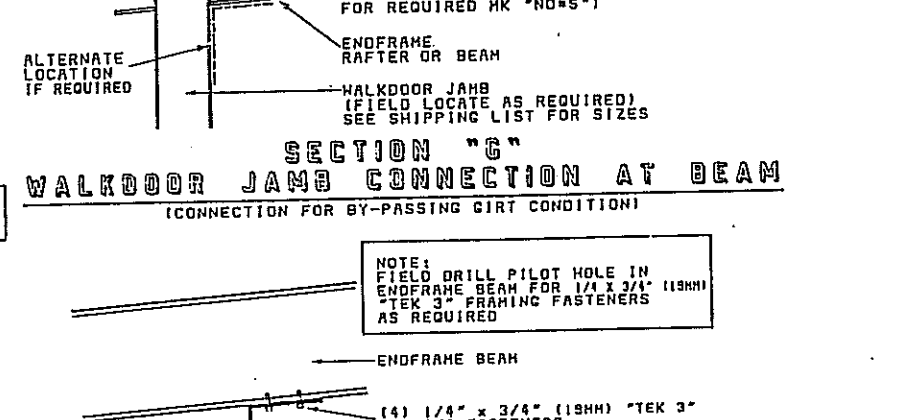
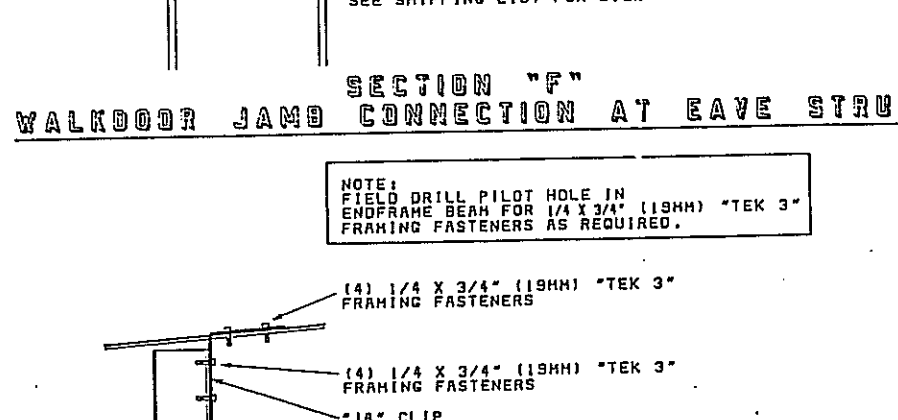
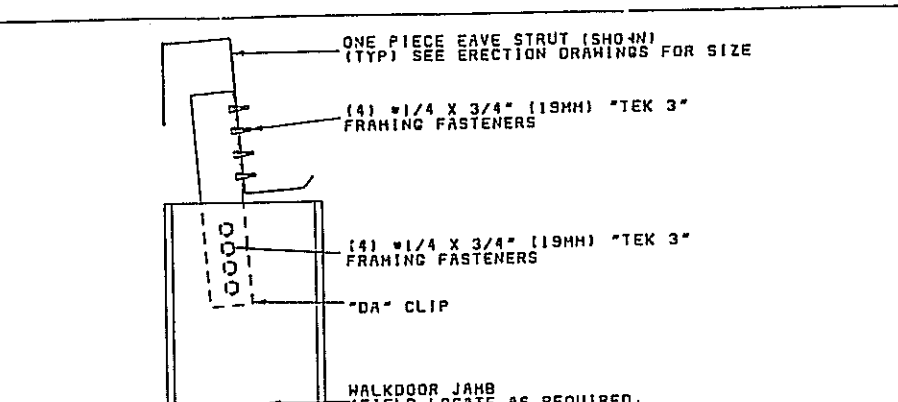
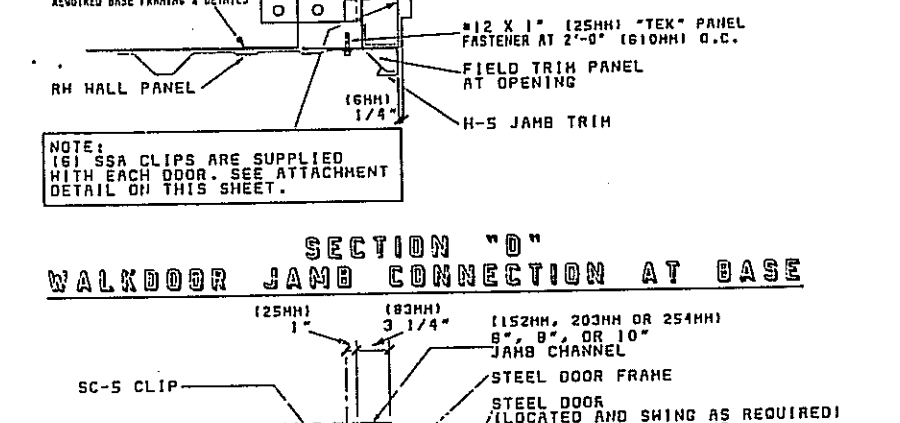
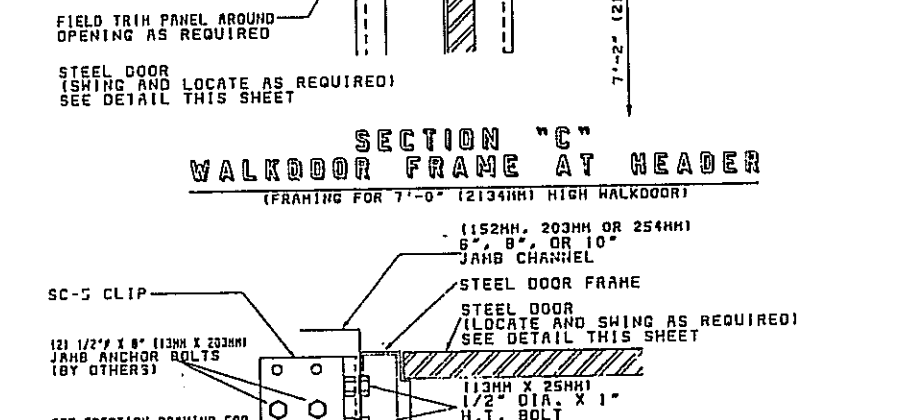
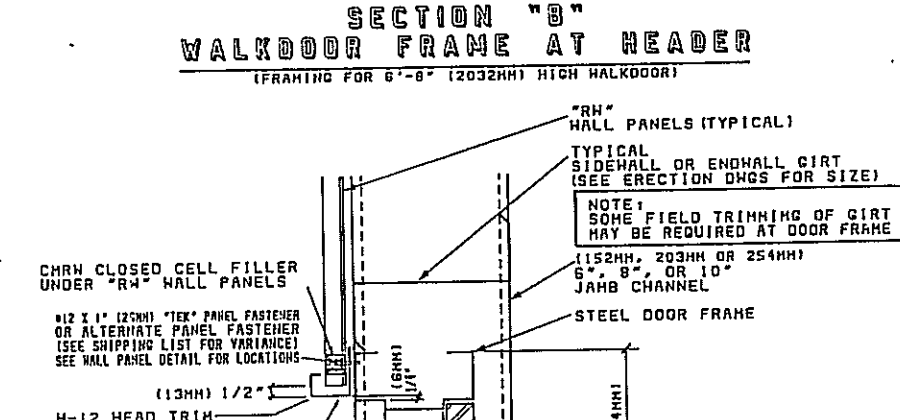
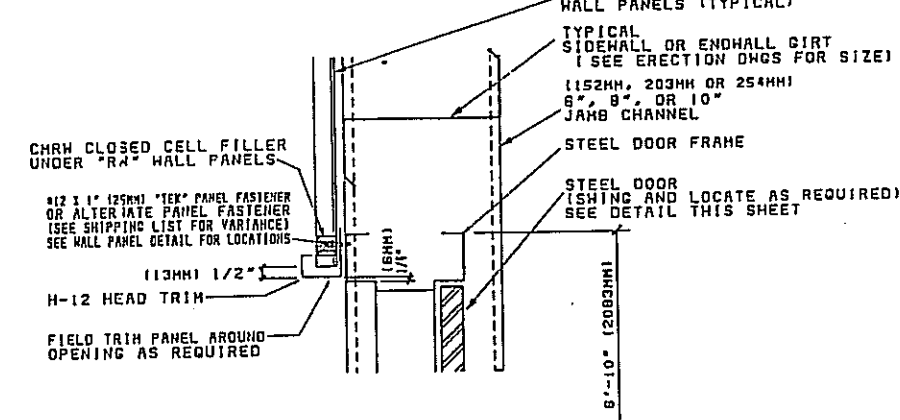
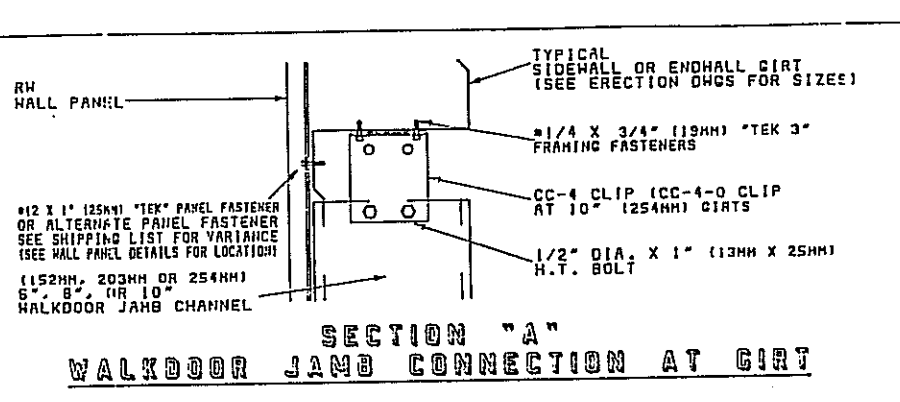
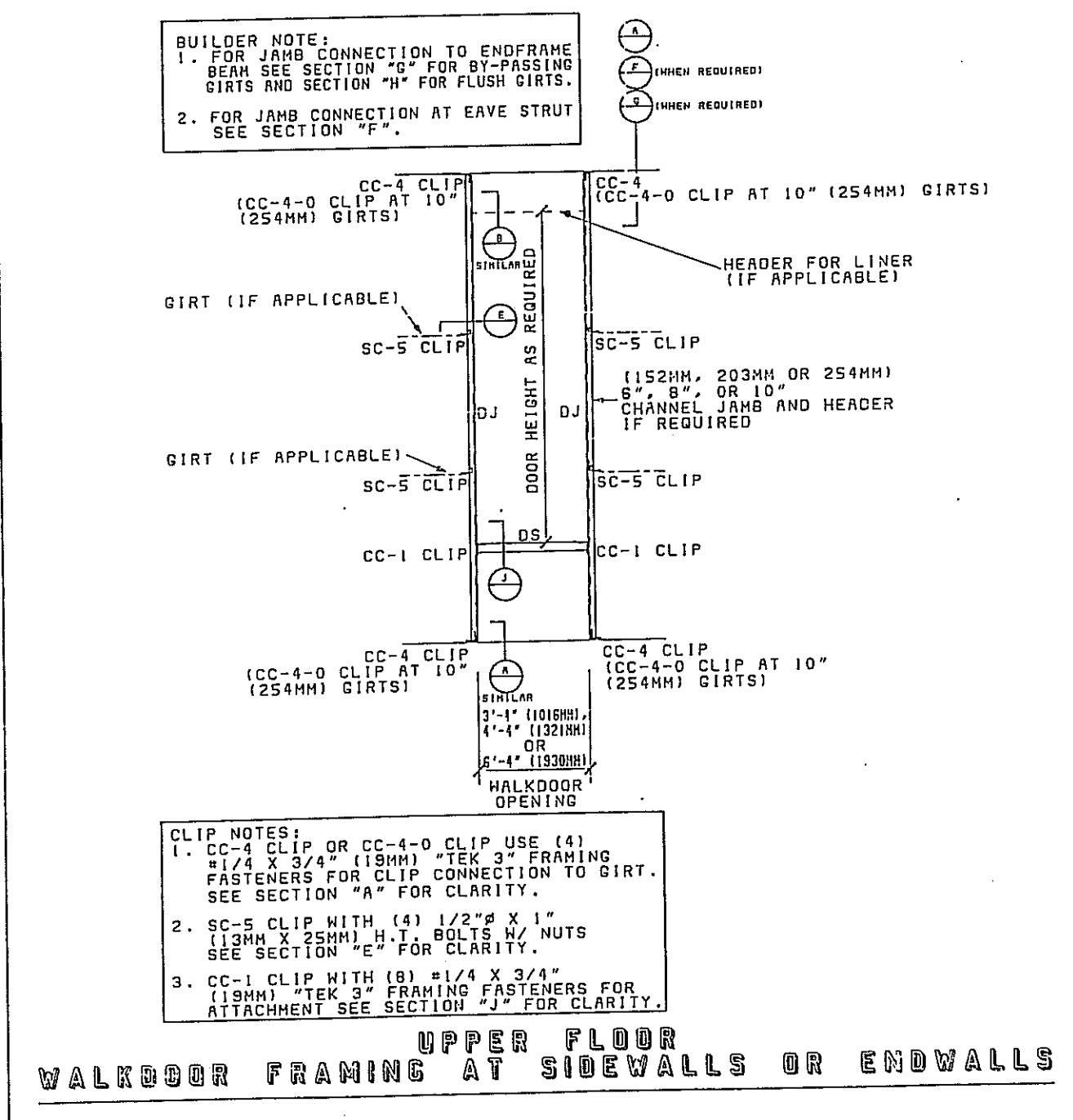
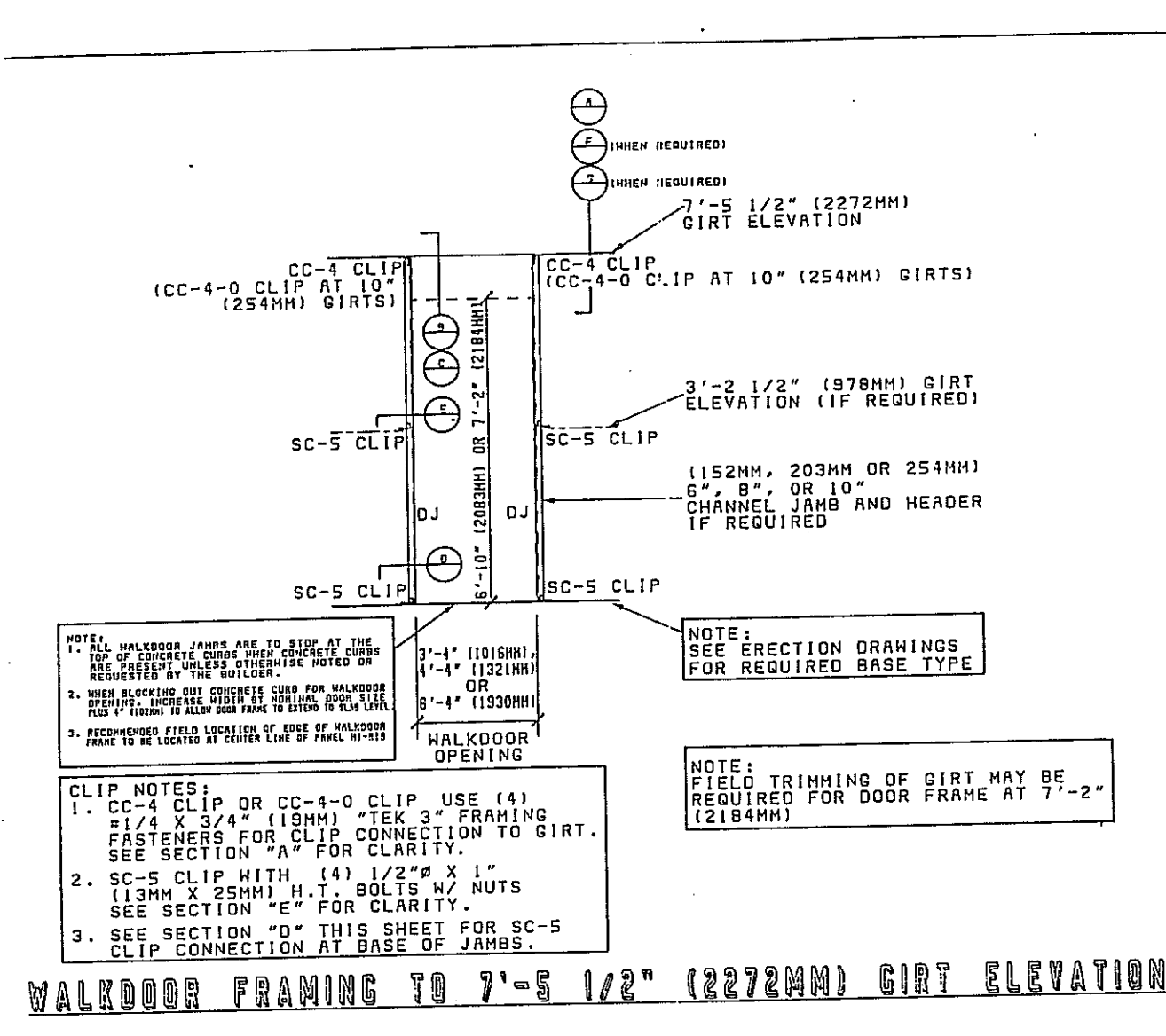
Job Name : HANAIMO TRANSFER STATION

Builder : COLONY MANAGEMENT

Drawn by : D.B.C. Job Number: 91025

Date : 5-5-91 Drawn by Date: Sht. 5-16

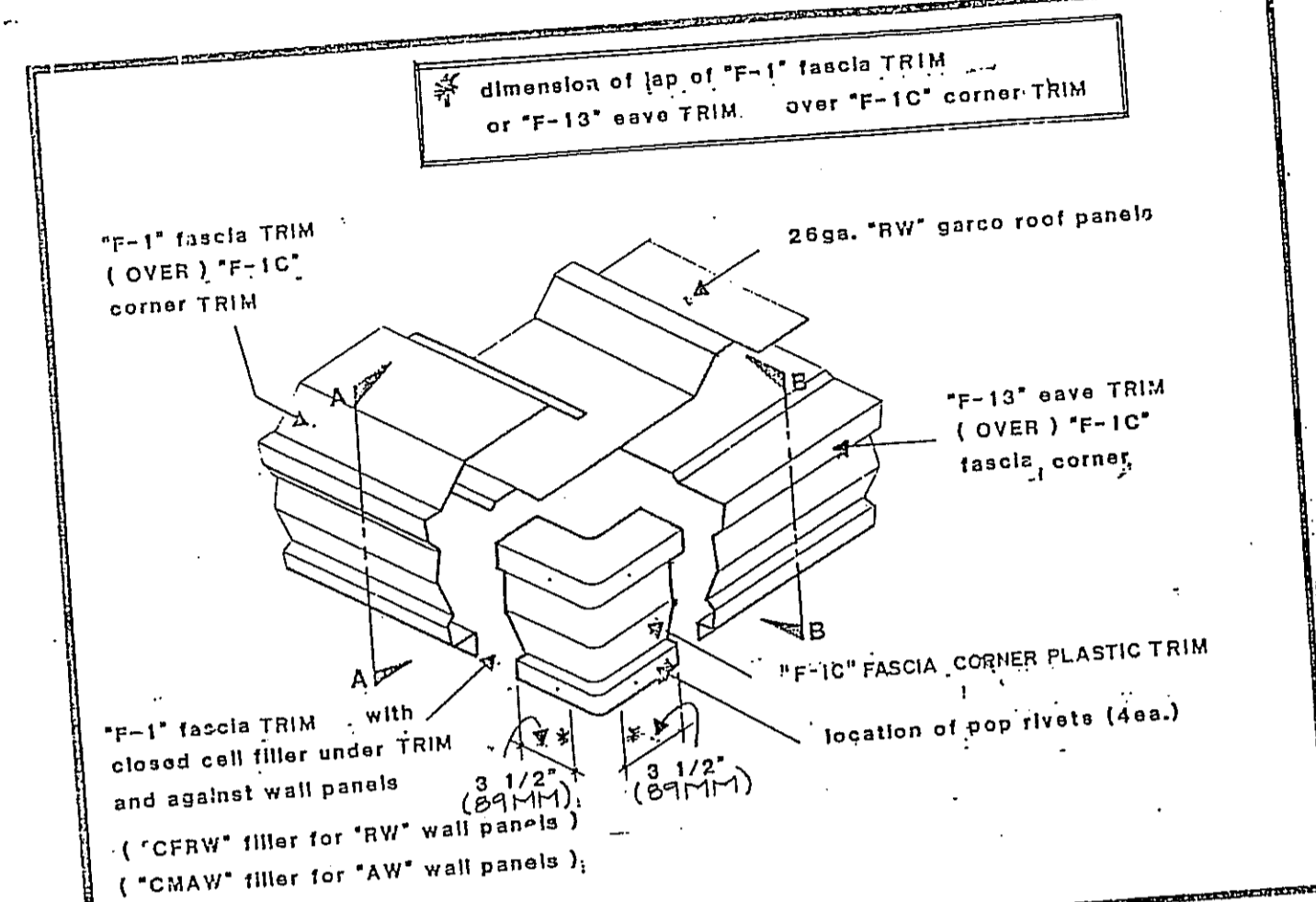
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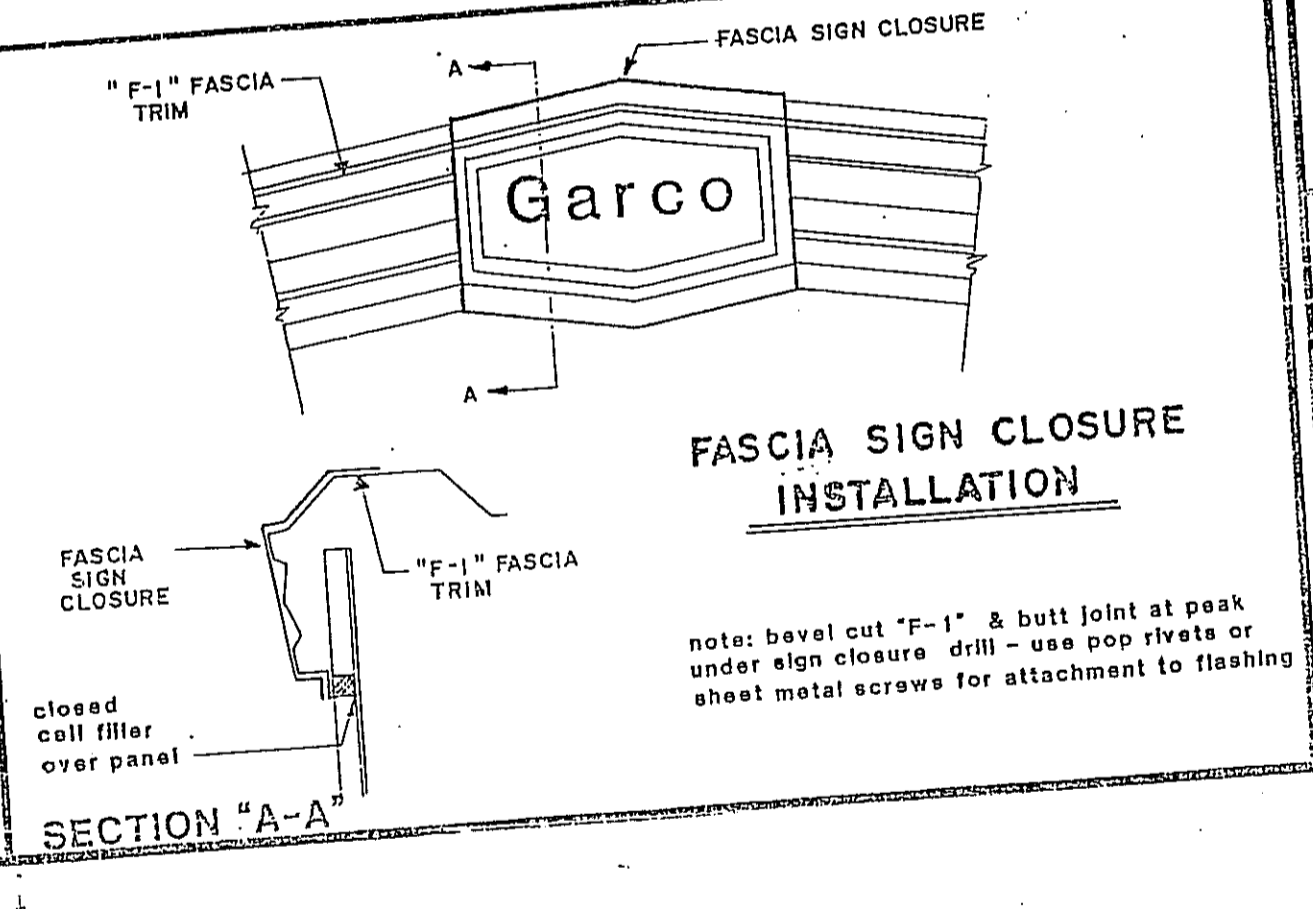
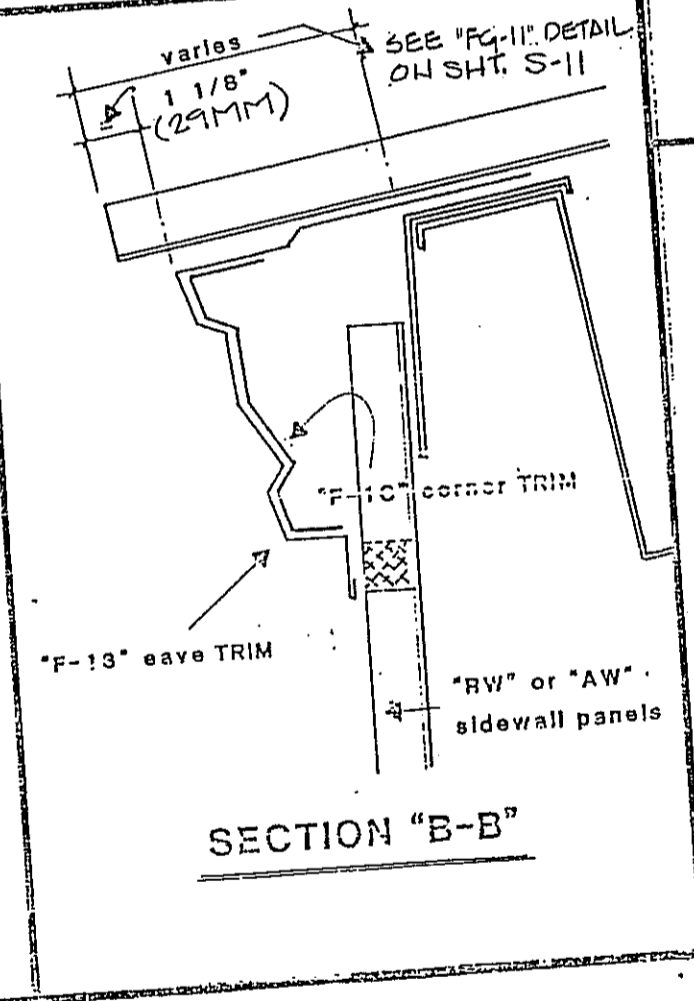
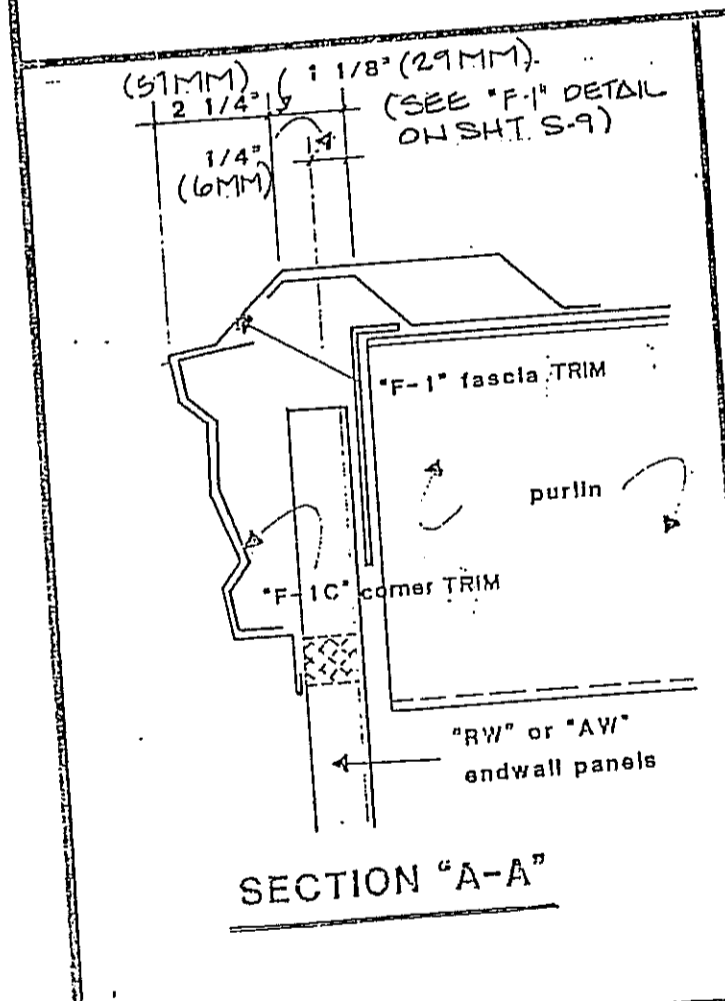
PROFESSIONAL ENGINEER
 PROVINCE OF *British Columbia*
 M. K. RADMAKER

Builder Notes:
 1. FIELD MODIFY ALL WALKDOOR OPENINGS AS REQUIRED.
 2. FIELD MODIFY ALL GIRTS, WALL PANELING, AND TRIM AS REQUIRED FOR WALKDOOR.
 3. CARCO'S STANDARD PANEL FABRY DATA IS SHOWN ON THESE DETAILS.
 4. CARCO'S STANDARD SECONDARY FRAMING IS SHOWN ON THESE DETAILS.
 5. WALKDOORS SHOWN ON FRAMING DETAILS MAY BE SUPPLIED BY CARCO OR BY OTHERS.
 6. METRIC CONVERSION (27-80) (DBD)

Job Name: HANNAH TRANSFER STATION
Builder: COLONY MANAGEMENT
Drawn By: D.B.O. **Job Number:** 91025
Date: 15.9.11 **Time:** 22 Of 23 Sht. 5-11
Checked by: P.E. Date:



- "F-1C" FASCIA CORNER TRIM INSTALLATION**
1. Use pop-rivets (2ea.) to fasten "F-1C" corner TRIM to the INSIDE of an end of a "F-13" eave TRIM (This is to be done BEFORE the "F-13" is installed on the building.) See tie detail at left for required overlap dimension.
 2. Install the "F-13" eave TRIM (with "F-1C" corner TRIM attached) so that the "F-1C" corner TRIM is tight against the H-2 (for "RW" wall panels) or C-2 (for "AW" wall panels) corner TRIM.
 3. SEE DETAIL ON SHT 6-11 for correct roof sheet overhang AND "F-13" hold-out dimensions for that roof slope for of your building.
 4. After the roof panels have been attached per detail ON SHT S-13; S-9 AND S-11 align "F-1" fascia TRIM to the EAVE edge of the roof sheet with the "F-1C" corner TRIM fitting INSIDE the "F-1" fascia TRIM Use the "F-1C" corner TRIM to align the face of the "F-1" fascia TRIM (SEE DETAIL ON S-9) Use pop rivets (2ea.) to fasten the "F-1" FASCIA TRIM to the "F-1C" corner TRIM.
 5. The remainder of the "F-1" fascia TRIM may now be installed (SEE DETAIL ON SHT S-9).
- Note: Steps 1 & 2 should be done for each corner of the building before proceeding with steps 3 thru 5.



JOB NUMBER
STANDARD DETAILS

Garco
Building Systems

SPOKANE, WA.

TYPE :
INSTALLATION INSTRUCTIONS
FOR
"F-1C" FASCIA CORNER TRIM
FASCIA SIGN CLOSURE

DATE 2-2-81

DRAWN BY G. FARRIS

CHECKED BY RLK.

REVISIONS
REV 12-27-82 TB

APPROVED *RLK*
2-17-81

PROFESSIONAL
ENGINEER
M. K. RADMAKER
BRITISH COLUMBIA

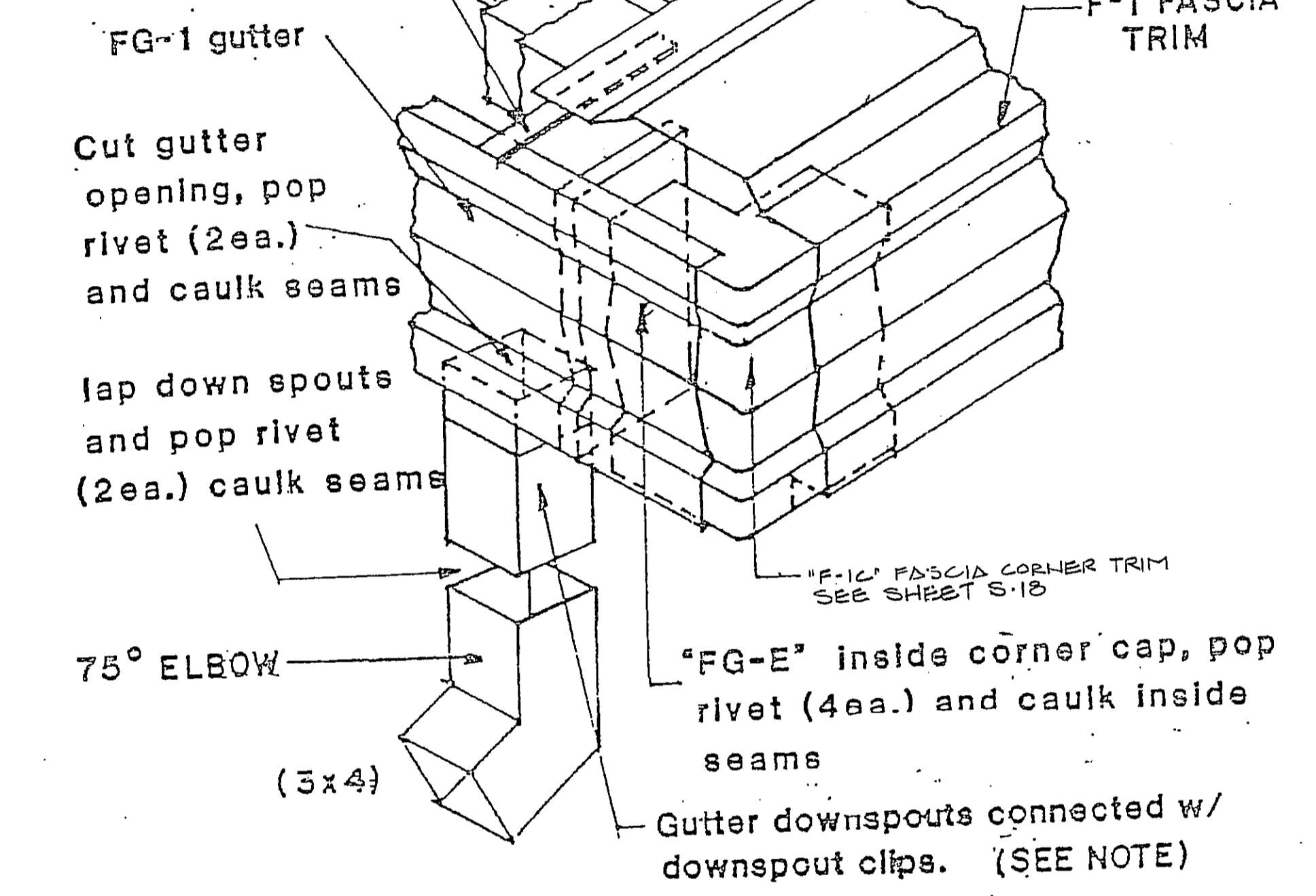
EXPIRE DATE: OCTOBER 31, 1991
PAGE NUMBER STD-1019A

REVISIONS

Garco Building Systems Spokane Washington
Job Name : HANAIMO TRANSFER STATION
Builder : COLONY MANAGEMENT
Drawn by : D.B.D. Job Number: 91025
Date : 3-5-91 Draw. 21 Of 23 Sht. S-16
Checked by: F.E. Date :

RTAC-3 DOWNSPOUT CLIP
 ATTACH TO WALL PANEL AND DOWNSPOUT W/ (3) RIVETS
 GUTTER HANGER

FOR 3x4 DOWNSPOUTS



GUTTER CORNER DETAIL

Garco.
 Building Systems
 SPOKANE, WASHINGTON

FG-E
 GUTTER END CAP

DATE
 DRAWN BY
 CHECKED BY
 REVISIONS



JOB NUMBER


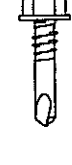
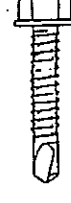

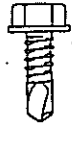




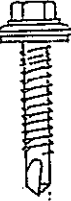


PAGE NUMBER STD-1020

REVISIONS

Garco Building Systems Spokane Washington
 Job Name : HANAIMO TRANSFER STATION
 Builder : COLONY MANAGEMENT
 Drawn by : D.B.O. Job Number: 91025
 Date : 3-5-91 Draw: 270f 23 Snt. 3-19
 Checked by: F.E. Date :

HOW TO USE "TEK" SELF-DRILLING FASTENERS

1. COMMON TYPES AND USAGES OF SELF-DRILLING FASTENERS USED BY GARCO BUILDING SYSTEMS.

<p>A. #12 X 1" (25MM) "TEK" PANEL FASTENER W/ 5/8" (16MM) SEALING WASHER</p>  <p>USE: PANEL AND/OR TRIM TO FRAMING WITH A DRILLING CAPACITY UP TO .187 (3/16") (5MM) METAL THICKNESS.</p> <p style="text-align: center;">5/16" (8MM) HEX HEAD</p>	<p>E. #12 X 1" (25MM) "TEK" FRAMING FASTENER WITHOUT SEALER</p>  <p>USE: SLIDE DOOR FRAMING WITH A DRILLING CAPACITY UP TO .187 (3/16") (5MM) METAL THICKNESS</p> <p style="text-align: center;">5/16" (8MM) HEX HEAD</p>	<p>J. 1/4 X 1 1/4" (32MM) "TEK" CLIP FASTENER WITHOUT SEALER</p>  <p>USE: STANDING SEAM PANEL CLIP TO FRAMING WITH A DRILLING CAPACITY UP TO .220 (3/16"+) (6MM) METAL THICKNESS</p> <p style="text-align: center;">3/8" (10MM) HEX HEAD</p>
<p>B. 1/4 X 3/4" (19MM) "TEK 1" STITCH SCREW W/ 5/8" (16MM) SEALING WASHER</p>  <p>USE: PANEL TO PANEL OR TRIM TO PANEL WITH A DRILLING CAPACITY UP TO .095 (1/16"+) (2MM) METAL THICKNESS</p> <p style="text-align: center;">5/16" (8MM) HEX HEAD</p>	<p>F. 1/4 X 3/4" (19MM) "TEK 3" FRAMING FASTENER WITHOUT SEALER</p>  <p>USE: ATTACHMENT OF CLIPS, ANGLES, AND OTHER FRAMING WITH A DRILLING CAPACITY UP TO .220 (3/16"+) (6MM) METAL THICKNESS</p> <p style="text-align: center;">3/8" (10MM) HEX HEAD</p>	<p>K. 1/4 X 1 1/4" (32MM) "TEK" PANEL FASTENER W/ 5/8" (16MM) SEALING WASHER</p>  <p>USE: STANDING SEAM PANEL TO FRAMING WITH A DRILLING CAPACITY UP TO .220 (3/16"+) (6MM) METAL THICKNESS.</p> <p style="text-align: center;">3/8" (10MM) HEX HEAD</p>
<p>C. #12 X 1 1/4" (32MM) "TEK" PANEL FASTENER W/ 5/8" (16MM) SEALING WASHER</p>  <p>USE: PANEL TO FRAMING WHEN USING UP TO 4" (102MM) OF INSULATION W/ A DRILLING CAPACITY UP TO .187 (3/16") (5MM) METAL THICKNESS</p> <p style="text-align: center;">5/16" (8MM) HEX HEAD</p>	<p>G. #14 X 1" (25MM) "TEK" METALWOOD FASTENER W/ 5/8" (16MM) SEALING WASHER</p>  <p>USE: PANEL TO WOOD FRAMING WITH A DRILLING CAPACITY UP TO LENGTH OF SCREW.</p> <p style="text-align: center;">5/16" (8MM) HEX HEAD</p>	<p>L. #17 X 1 1/2" (38MM) "AB" PANEL FASTENER W/ 5/8" (16MM) SEALING WASHER</p>  <p>USE: ONS STANDING SEAM ROOF FOR ENDGAM AND CINCH STRAP ATTACHMENTS INTO BACK-UP PLATE.</p> <p style="text-align: center;">3/8" (10MM) HEX HEAD</p>
<p>D. #12 X 1 1/2" (38MM) "TEK" PANEL FASTENER W/ 5/8" (16MM) SEALING WASHER</p>  <p>USE: PANEL TO FRAMING WHEN USING 5" (127MM) TO 6" (152MM) OF INSULATION OR THROUGH 1 1/2" LAYER OF 5/8" (16MM) THICK SHEETROCK (FIREWALL) W/ A DRILLING CAPACITY UP TO .187 (3/16") (5MM) METAL THICKNESS.</p> <p style="text-align: center;">5/16" (8MM) HEX HEAD</p>	<p>H. #12 X 1 7/8" (48MM) OR 2 3/8" (60MM) "TEK" PANEL FASTENER W/ 5/8" (16MM) SEALING WASHER.</p>  <p>USE: PANEL TO FRAMING WHEN USING A SPACER BLOCK WITH BLANKET INSULATION WITH A DRILLING CAPACITY UP TO .200 (3/16") (5MM) METAL THICKNESS.</p> <p style="text-align: center;">5/16" (8MM) HEX HEAD</p>	<p>M. #12 X 1 1/4" (32MM) "TEK 5" PANEL FASTENER W/ 5/8" (16MM) SEALING WASHER</p>  <p>USE: PANEL TO FRAMING OVER 3/16" (5MM) THICKNESS W/ A DRILL CAPACITY UP TO .500 (1/2") (13MM) METAL THICKNESS.</p> <p style="text-align: center;">5/16" (8MM) HEX HEAD</p>

NOTE:
SCREWS WITH SEALING WASHERS MAY BE FURNISHED WITH INTEGRAL HEAD AND WASHER.

NOTE:
REFER TO SHIPPING LIST FOR PROPER FASTENER REQUIREMENTS

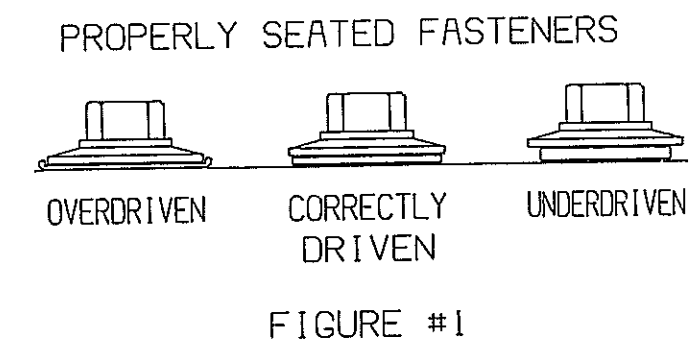
2. POWER DRIVER INFORMATION

A. TO OBTAIN MAXIMUM PERFORMANCE FROM THE "TEKS" SELF-DRILLING FASTENER, DRIVERS THAT HAVE BEEN DEVELOPED AND APPROVED FOR THEM SHOULD BE USED. THESE DRIVERS MUST TURN AT 1900 TO 2500 RPM AND BE RATED AT 4 AMPS OR HIGHER. DRIVERS MUST BE EQUIPPED WITH A POSITIVE CLUTCH AND A DEPTH LOCATING NOSE PIECE.

NOTE: DO NOT USE AN IMPACT TOOL OR NUTRUNNER.

3. INSTRUCTIONS FOR TROUBLE-FREE DRILLING

- A. PRE-DRILLING OF PANELS (STACK UP TO 10 SHEETS) WHILE ON THE GROUND, WILL PROVIDE BETTER ALIGNMENT OF FASTENERS AND SCREWS. REFER TO FASTENER LOCATION DETAILS ON THE ROOF AND WALL INSTRUCTIONS.
- B. BE SURE THAT THE DEPTH LOCATOR ON THE POWER DRIVER IS USED AND PROPERLY ADJUSTED.
- C. REMEMBER THE DRILL POINT MUST BE LONG ENOUGH TO DRILL THE HOLE BEFORE THE THREADING ACTION BEGINS. "TEK" SCREWS CANNOT DRILL AND FORM THREADS AT THE SAME TIME. THE HOLE MUST BE COMPLETED BEFORE THE TAPPING ACTION BEGINS. A PILOT HOLE OR "TEK 5" FASTENER WILL BE REQUIRED IN MATERIAL THICKNESS GREATER THAN INDICATED AT LEFT. BE SURE TO USE THE CORRECT FASTENER FOR THE CORRECT ATTACHMENT.
- D. WHEN DRILLING SCREWS INTO FRAMING, DO NOT PUSH TOO HARD WITH THE POWER DRIVER. THIS CAUSES EXCESS FRICTION AND CAN BURN OUT THE DRILL POINT. CORRECT PRESSURE WILL ALLOW SCREWS TO DRILL AND TAP WITHOUT BINDING. SEE FIGURE #1 FOR PROPERLY SEATED FASTENERS.
- E. WHERE PURLINS OR GIRTS ARE OVER-LAPPED, THEY MAY NOT NEST PROPERLY AND MAY BE TOO FAR APART, MAKING THE DRILL POINT TOO SHORT. IT MAY BE NECESSARY TO DRILL A PILOT HOLE IN THE TOP PURLIN, THEN RUN IN "TEK" SCREW TO COMPLETE FASTENING.
- F. WHEN DRILLING THROUGH INSULATION, PRESS SCREW THROUGH UNTIL CONTACT IS MADE WITH STEEL AND STARTS TO DRILL. APPLY MORE PRESSURE AS DRILL POINT PENETRATES STEEL.



EXPIRY DATE Dec 31, 1971.

REVISIONS

- FASTENER STANDARD 14-DEC-88
- △ REVISED 20-MAR-89
- △ METRIC CONVERSION (2-27-90) (DBD)

Garco Building Systems Spokane Washington

Job Name	: NANAIMO TRANSFER STATION
Builder	: COLONY MANAGEMENT
Drawn by	: C.S.O.
Date	: 3-5-91
Checked by:	: F.E. Date :